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I-Series Convertible® Chair Service Manual

SM 001 Rev. D
June 2008

I-330

b1051-TS-GEL-b	S/N: 012-nnnnn
b1052-TS-GEL	S/N: 12-yy-m-nnnn
b1053-TS-GEL	S/N: 12-yy-m-nnnn

I-400

b1041-TS-GEL	S/N: 17-yy-m-nnnn
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I-660

b1061-GEL-b	S/N: 013-nnnnn
b1062-TS-GEL	S/N: 13-yy-m-nnnn
b1063-TS-GEL	S/N: 13-yy-m-nnnn

I-700

b1071-TS-GEL	S/N: 18-yy-m-nnnn
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I-1000

b1082-TS-GEL	S/N: 15-yy-m-nnnn
b1083-TS-GEL	S/N: 15-yy-m-nnnn

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Serial Number formatting information:
n = sequential number starting at 01
yy = Year of mfg (06, 07, etc)
m = Month of mfg (A=Jan, B=Feb,...L=Dec)

Section 1

Preparation

1.1. Cleaning & Disinfecting

WARNING:
Gloves and protective clothing should always be worn when carrying out cleaning procedures.

All surfaces can be cleaned by wiping with a disposable cloth moistened with warm water and a neutral detergent. Rinse using clean water and dry with paper towels.

When used by a patient known or suspected of having an infection, this piece of equipment should be disinfected. After washing, wipe the chair with NaDCC at a 1,000 ppm concentration of chlorine (or other chlorine releasing agent). Alternatively wipe over the chair with a 70% Isopropyl Alcohol wipe.

Caution:
Do Not use Hypocarbonate or Phenol based cleaning agents
Do Not use any volatile liquids such as thinners or gasoline
Do Not pressure wash the chair
Do Not use abrasive compounds or pads.
Undiluted Dettol may damage paint and plastic parts if prolonged contact is allowed.

1.2 Required Tools

Below is a list of tools required to carry out the service procedures contained in this manual:

Metric Allen Wrench Set

Adjustable Wrench or Metric Open-End Wrench Set

Slotted Screwdriver

Phillips Screwdriver

WARNING:
Use each tool for its intended purpose only.

1.3 Consumables

Loctite 638

Any light mineral based grease

Lubricant approved by FDA for use on medical equipment

Section 2

Maintenance and Servicing

2.1 Casters

- Check the operation of the casters. The casters have three functions controlled by the caster control pedal.
Function one: Braking – pedal section closest to operator is depressed toward the ground - all four casters lock preventing movement.
Function two: Free Movement – pedal parallel with ground - all four casters are released and free to swivel and rotate.
Function three: Steering – pedal depressed forward - front two casters are locked to prevent swivelling but can still rotate. Casters will lock into place at 0° and 180° to assist in moving the chair in a straight line.
- Ensure sufficient clearance between caster pedal and cross rail (Fig 1). Interference is often caused by excessive pressure being applied to the pedal support bar. If damaged, replace the hex shaft which connects the left and right casters.



Fig 1 - Pedal and cross rail clearance.

- Check that the pedal linkages are secure and operate correctly (Fig. 2).



Fig 2 - Pedal linkage

2.2 Frame

- Visually check the frame for defects, weld defects, bent or damaged parts. Replace any damaged parts that may compromise the safety or correct working of the chair. Ensure that all fixings are present and secure.

2.3 Mechanical Locking Cylinders (I-330/I-400 & I-660/I-700) and DC Linear Actuator (I-1000)

- I-330/I-400 & I-660/I-700: Check the brass fittings on the end of the each cable to make sure they are secured with the brass nut and operating correctly (Fig 3).
- I-1000: Check the securing hardware (4 places) on the end of each actuator to make sure they are secured tightly and are in proper working condition (Fig 3a).



Fig. 3 (I-330/I-400 & I-660/I-700)



Fig. 3a (I-1000)

- I-330/I-400 & I-660/I-700: Check for between 2 and 6 mm of movement of the cable stop end (Fig. 4).
- I-1000: Check for sufficient clearance between DC linear actuators and surrounding hardware (Fig. 4a).

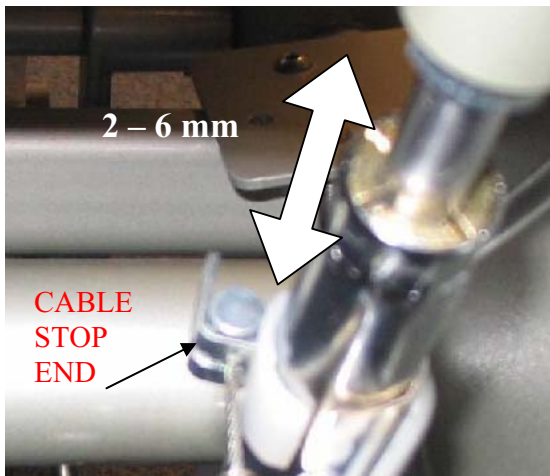


Fig. 4 (I-330/I-400 & I-660/I-700)

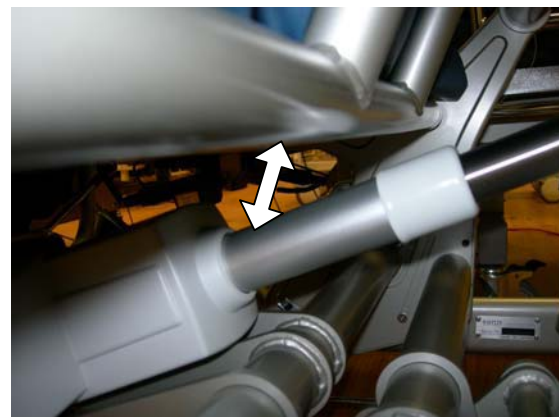


Fig. 4a (I-1000)

- I-330/I-400 & I-660/I-700: Check the release lever to make sure it moves freely (Fig. 5). The release lever should not bind or experience friction between the black mounting brackets otherwise the chair may not lock in position properly.
- I-1000: Check the hand controller (Fig. 5a) for proper operation. The hand controller and linear actuators should provide smooth movement throughout the full range of motion. The actuators should not experience any harsh jerking or hard start/stops during operation.



Fig. 5 (I-330/I-400 & I-660/I-700)



Fig. 5a (I-1000)

- I-330/I-400 & I-660/I-700: Ensure the head of the release linkage is secure and operating correctly (Fig. 6).
- I-1000: Ensure that the hand controller and linear actuator connectors are properly inserted into the controller (Fig. 6a).

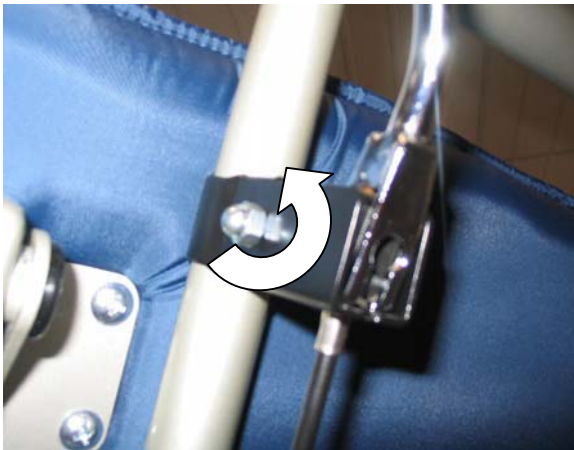


Fig. 6 (I-330/I-400 & I-660/I-700)



Fig. 6a (I-1000)

2.4 Anti-tip Feet (Optional feature for b1051 & b1061 models – may not be present on all chairs. Option not available for b1041, b1052, b1062, b1071 & b1082 models)

- Ensure that the anti-tip feet are attached and firmly secured (Fig. 7).



Fig. 7

2.5 Chair Brackets

- Ensure that all four chair brackets can rotate and lock properly (Fig. 8)

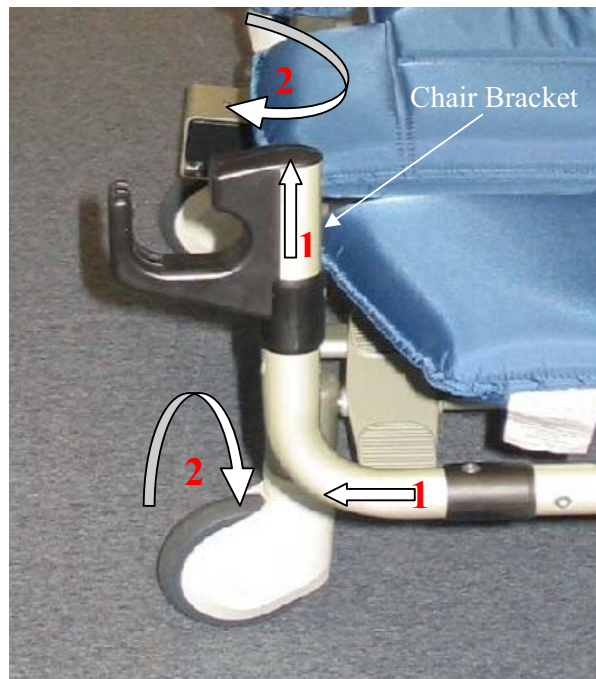


Fig. 8

2.6 Armrest & Side Screen

- Ensure that the armrests are secure and slide smoothly up and down (Fig. 9).
- Check the operation of the height adjustment knob on both armrests (Fig. 9). Check to see if the armrest can be locked in each of the allocated positions.
- Ensure that the end stop is present and secure.
- Ensure that the side screen (Fig. 9) is present, secured, and void of damage and sharp edges.



Fig. 9

2.7 Cushions

- Ensure that all cushions are secured and undamaged.
- Ensure spacers are present on the front cushion (Fig. 10 & Fig. 11).



Fig. 10



Fig. 11

2.8 Head Cushion Height, Depth, and Angle Adjustment Levers

- Ensure both levers are secure and operating correctly (Fig. 12 & Fig. 13).



Fig. 12



Fig. 13

2.9 Buffer Stops

- Ensure all buffer stops (located under the seat and the arm rest) are present and secure.

2.10 Footrest

- Ensure all plastic retainer buttons are present and secure.
- Ensure that the footrest can be rotated through 90 degrees of motion (Fig. 14)



Fig. 14

2.11 Transfer Bar

- Ensure the locking button is secure and operating correctly (Fig. 15).
- Ensure all screws are present and secure.
- Check crank handle for damage and confirm functionality.
- Lubricate crank handle joints and “O” ring with FDA approved grease (Fig. 15a, 16 & 16a).

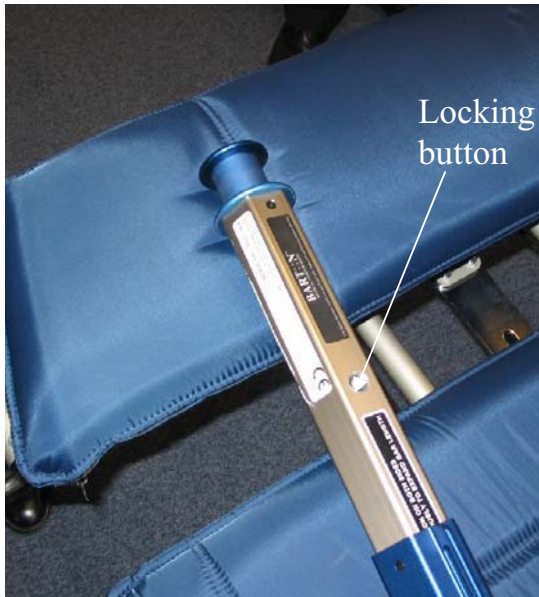


Fig. 15

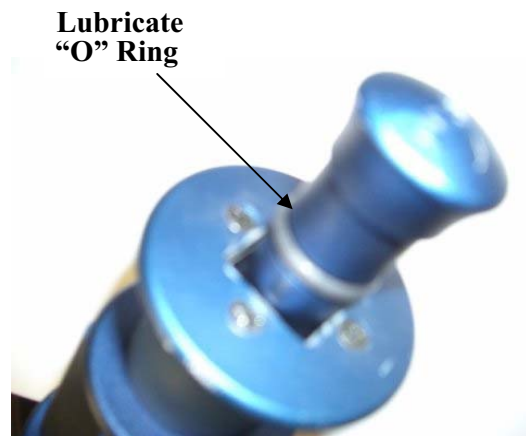


Fig. 15a

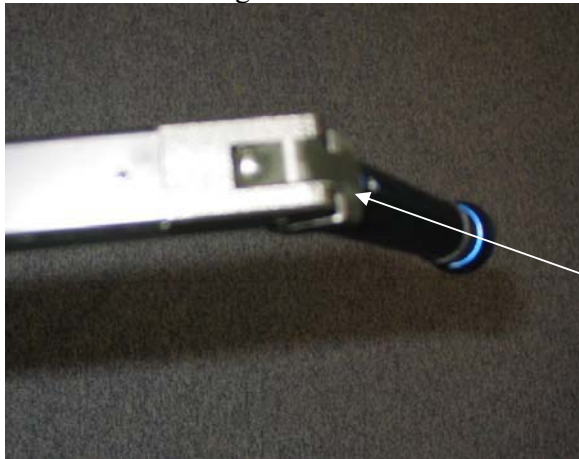


Fig. 16

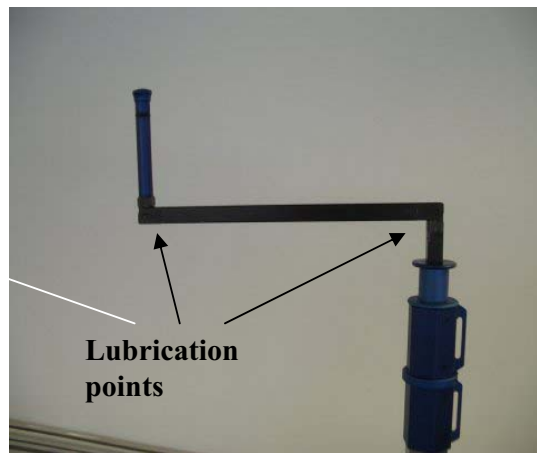


Fig. 16a

Section 3

Troubleshooting

3.1 Chair brackets

Chair brackets can be damaged when left unfolded after use. Impacts with doorways, beds, and other equipment can result in a failure of the bracket arm to rotate and fold away.

Individual brackets can be replaced by the removal of two countersunk socket head screws (Fig. 17).



Fig. 17

The chair bracket arm can be broken down into its component parts by removing additional screws, see Figs. 18 & 19



Fig. 18

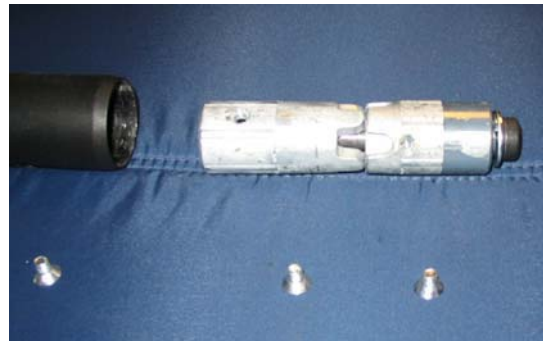


Fig. 19

3.2 Damaged Cushions

Replacing footrest:

- Pry loose the black plastic top plate with a flat edge screw driver (Fig. 20).
- Remove and retain fasteners (Fig. 21).



Fig. 20



Fig. 21

- Remove 5 top cushion screws (Figs. 22 & 23).



Fig. 22



Fig. 23

- Remove the 3 bottom plate screws (Fig. 24). This will release the foot rest.



Fig. 24

- Other cushions are held in place by screws accessed from the rear of the cushion:
Lower arms, upper arms, seat, back, and head rest.

3.3 Mechanical Locking Cylinders (I-330/I-400 and I-660/I-700) and DC Linear Actuator (I-1000)

3.3.1 Cable removal (I-330/I-400 & I-660/I-700)

Cable can be removed from locking cylinder by loosening the brass locking nut (Fig. 25 & 26). The cable can then be removed from the slotted arm on the locking spring.



Fig. 25



Fig. 26

The cable can be removed from the release lever when the pivot nut and bolt are loosened using a wrench and allen wrench (Fig. 27).

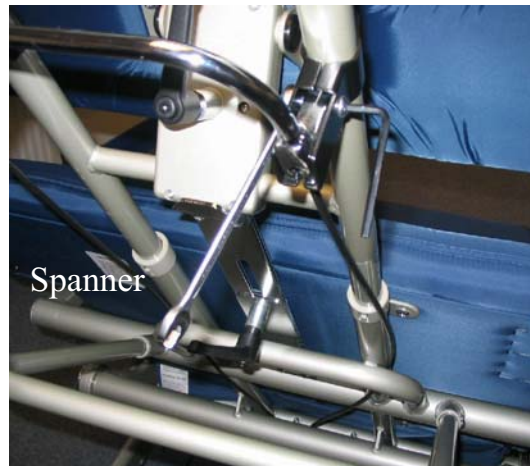


Fig. 27

3.3.2 Locking Cylinder Removal (I-330/I-400 & I-660/I-700)

The locking cylinder can be removed from the chair by unscrewing two sets of socket screws. The socket head screws are attached to a hollow-center threaded rod (Fig. 27a). Note: Removal of one socket screw will allow the hollow-center threaded rod to be pulled out from locking cylinder holding bracket.

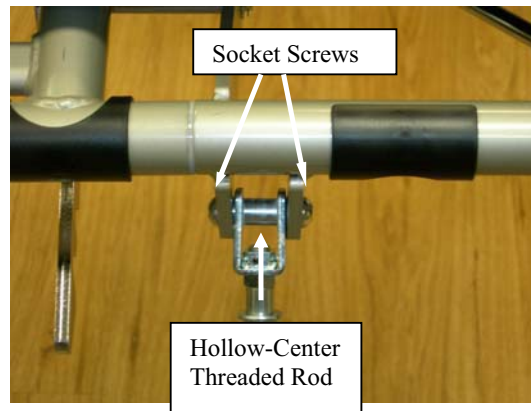


Fig. 27a

3.3.3 DC Linear Actuator (I-1000)

The DC Linear Actuator and associated cable can be removed by unscrewing securing bolts, removing tie wraps, and unplugging from the DC control box (Fig. 27b).



Fig. 27b

3.4 Casters

The front casters have three functions: braking, free movement and steering. The rear casters have only two functions: braking and free movement. Each set of casters is linked together and therefore important that only one caster be changed at a time.

WARNING: If the casters are replaced incorrectly then maneuverability of the chair could be negatively affected.

Set the chair in the flat configuration and turn it over with the casters pointing up (Fig. 28).

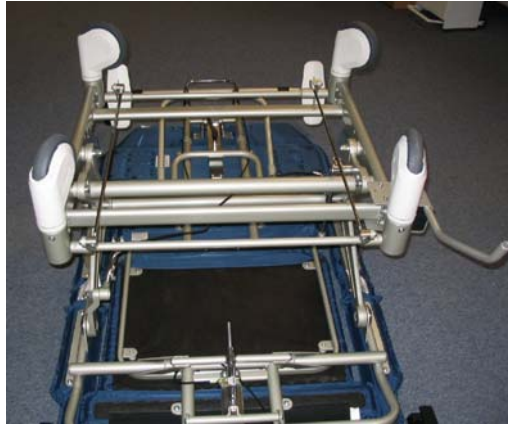


Fig. 28

Replacement of rear casters

- Orient the caster parallel with the sides of the chair.
- Loosen the two set screws that engage the hex shaft with a 3 mm Allen key.
- Apply brake and remove locking screw with 6 mm Allen key (Fig. 29).
- Remove screw from cross shaft using a No. 3 Phillips driver (Fig. 30).

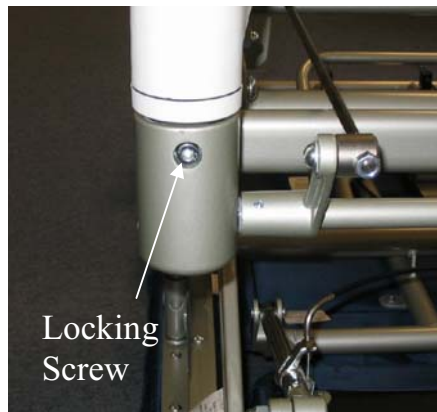


Fig. 29

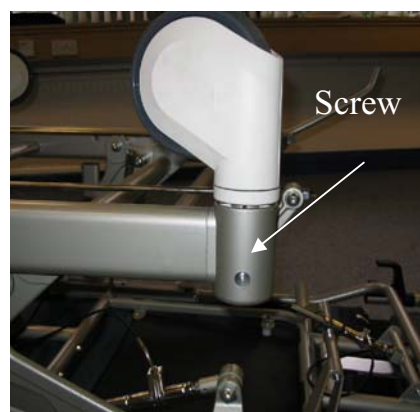


Fig. 30

- Knock hexagonal cross shaft through until the caster can be removed (Fig. 31).

WARNING: Only knock the axle through sufficiently to allow the caster to be removed. On replacement, the end of the axle should be approx. 10 mm in-board of the caster.



Fig. 31

Replacement of front casters

- Repeat procedure for front casters (Figs. 32, 33, 34 & 35).



Fig. 32



Fig. 33



Fig. 34



Fig. 35

Brake adjustment

- The caster brake can be adjusted using the allen key to move the brake pad in and out (Fig 36).



Section 4

Checklist

Final Inspection and Test Check Sheet

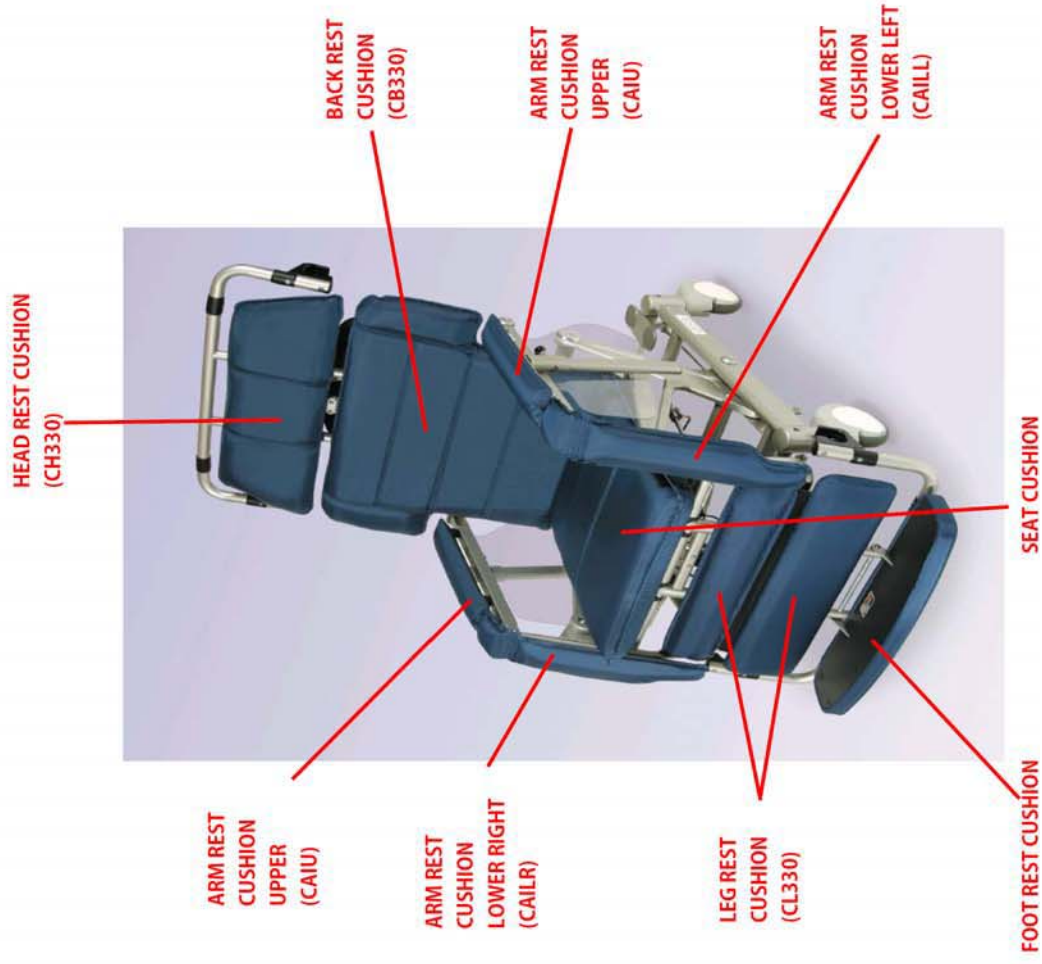
Model		Serial Number	
Date		Operator	
Accessory bag			
User Manual			
Casters			
Function 1 four caster lock			
Function 2 four casters freewheeling			
Function 3 front two casters swivel locked at 0 and 180 degrees			
Clearance between foot pedal and cross rail			
Check brake pedal linkages			
Firm and secure fitting			
Damage to casters or caster mounting			
Frame			
Check for weld defects			
Bent or damaged components			
Side screens			
Anti-tip hardware secure			
Locking cylinders (I-330 & I-660)			
Brass fittings secure			
Clearance 2-6mm			
Release lever free to move			
Linkage head operation			
Head of release linkage is secure (fig 6)			
DC Linear Actuators (I-1000)			
Actuator hardware bolts secure			
Operational clearance and cable service loop			
Hand controller function			
Actuator movement			
Cable connection to control box			
Upper and lower bracket arms			
Check all bracket arms for security			
Rotation in both axis and all positions			
Safety arms			
Check safety arm freedom of movement			
Check locking knob engages in each position			
Check end stop screw is present and secure			
Cushions			
Check all cushions secure and undamaged			
Check spacers present on seat cushion			
Check head cushion locking handle security and operation			
Check head cushion height adjuster handle security and operation			
Check all buffers present			
Check that all footrest retention buttons present and secure			
Check footrest cushion			

Section 5
Spare Parts

I-330

Model: b1051-TS-GEL-b

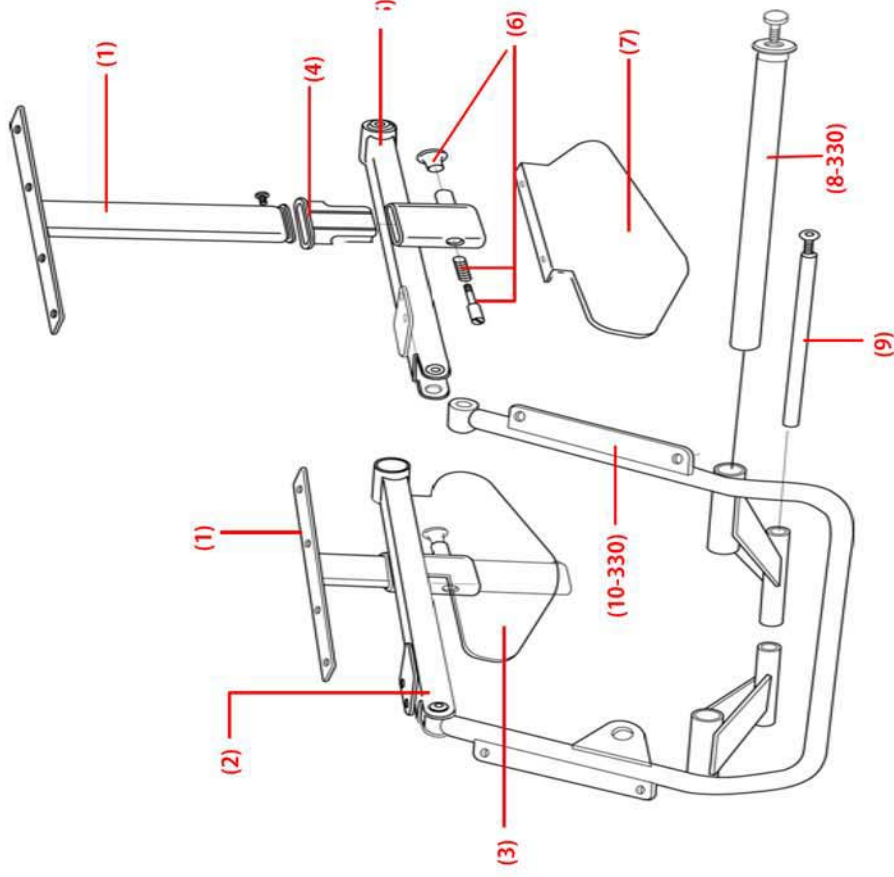
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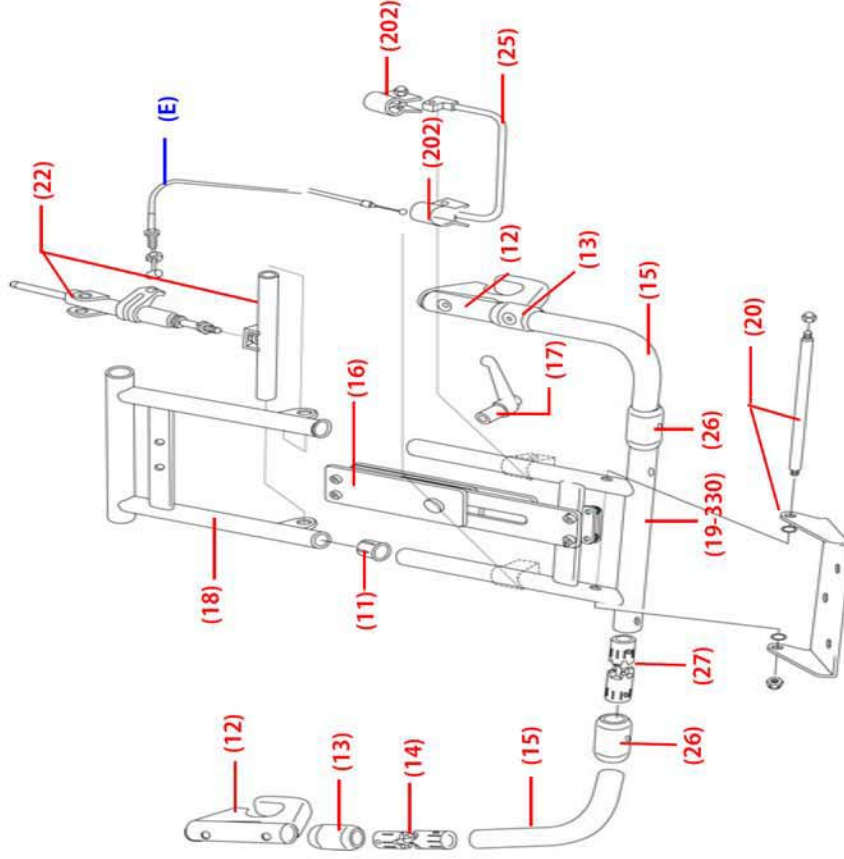


Drawing #	Part #	Part Description
CAILL	t4507-117	Cushion, Armrest, Lower, Left, f/l-Series
CAILR	t4508-117	Cushion, Armrest, Lower, Right, f/l-Series
CAIU	t4506-117	Cushion, Armrest, Upper, f/l-Series
CB330	t4002-117	Cushion, Back, CA117, f/l-330
CF330	t4042-117	Footrest, Assy, f/l-330
CH330	t4006-117	Cushion, Head, w/ Spt, CA117, l330
CL330	t4004-117	Cushion, Calf, CA117, f/l-330
CS330	t4055	Cushion, Seat, GelFoam, f/l-330
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest,Frame,I-Series
2*	tn5025	Frame,Main,Arm,RH,f/I-Series
3	t4510	Sideshield,RH,f/I-Series
4*	TB9005	Collar,Plastic,ArmrestAdjust,f/H and I-Series
5*	tn5040	Frame,Main,Arm,LH,f/I-Series
6	T4097	Plunger,Index,Armrest,f/H and I-Series
7	t4509	Sideshield,LH,f/I-Series
8-330*	tn5100	SupportFrame,Calf,Long,f/I-330
9*	tn5105	SupportFrame,Calf,Short,f/I-Series
10-330*	tn5005	Frame,Main,CalfSupport,f/I-330

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





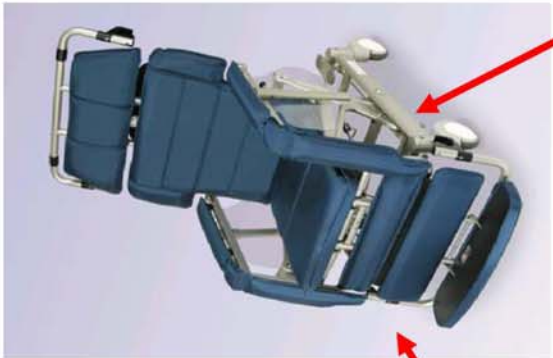
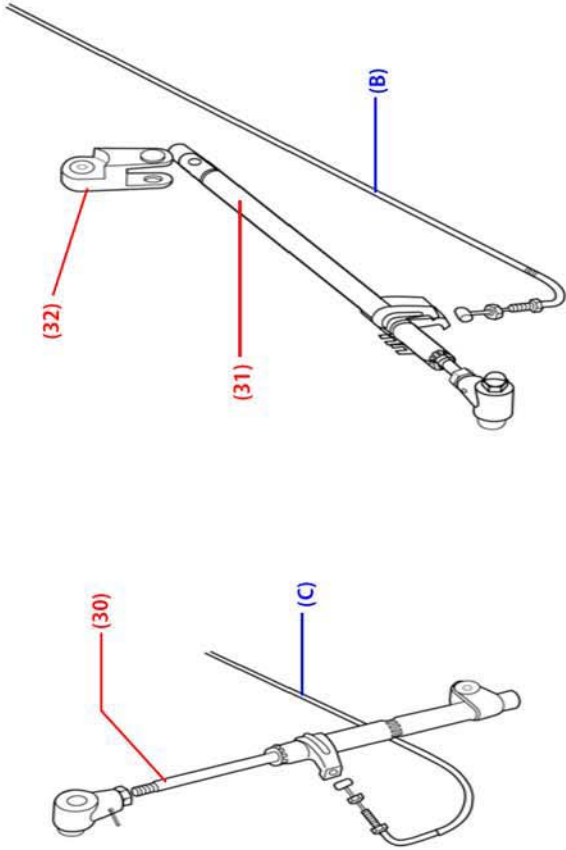
Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, f/l-Series
12		Chair Bracket, Swivel, f/l-Series
13		Guard, Chair Bracket(B), f/l-Series
14		Rotation Axis, Chair Bracket, Assy, f/l-Series
15	t4502	Bracket Arm, Rotation, Lower, l-Series
16*	tn8005	Rail, Slide, Head/Footrest, f/l-Series
17	tn7005	Handle, Plastic, Adjusting, f/l-Series
18*	tn5015	Legrest Frame, Upper, f/l-Series
19-330*	tn5020	Legrest Frame, Lower, f/l-330
20*	tn8010	Rod, Attachment, Footrest, f/l-Series
22	t4030	Cylinder, Locking, legrest, l-Series
25	T4094	Lever w/ Black Insert, Recline & Footrest, H and l-Series
26	t4037	Guard, Chair Bracket(B), l-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, l-series
202	T4100	Lever, Brkt Assy, f/H and l-Series
E*	tn7010	Cable, Legrest, Adjusting, f/l-Series

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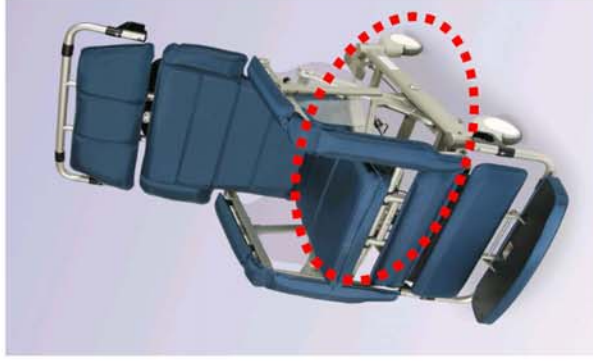
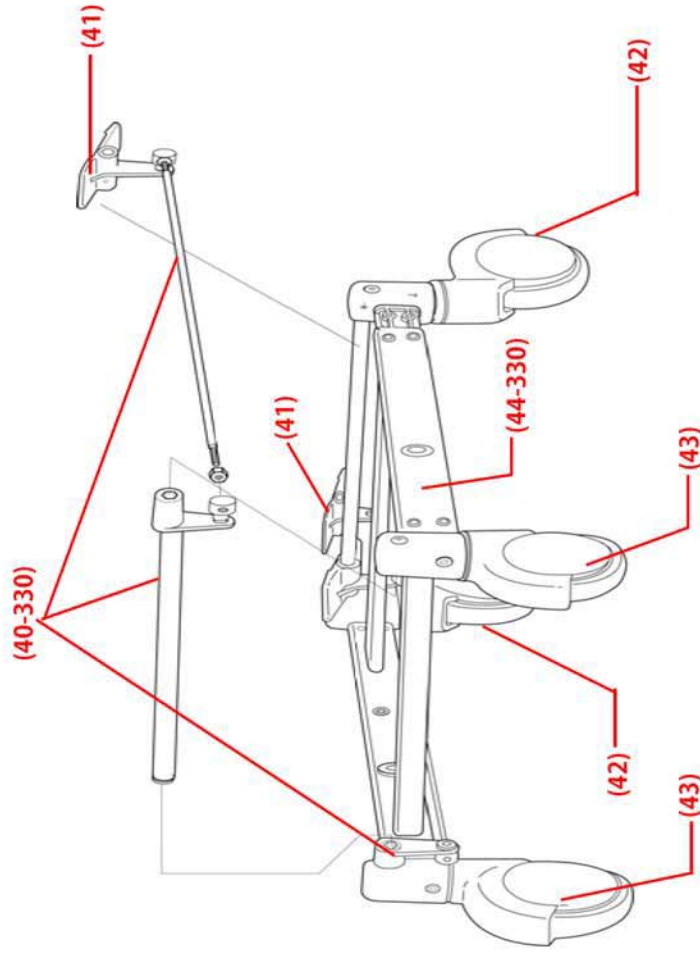
Drawing #	Part #	Part Description
30	t4029	Cylinder, Locking, Rear, I-Series
31	t4028	Cylinder, Locking, Front, I-Series
32*	tn5030	Brkt, Mounting, Cylinder, Locking, Rear, f/I-Series
B	T4088	Cable Assy, Lt Recline I-Series, Lt/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



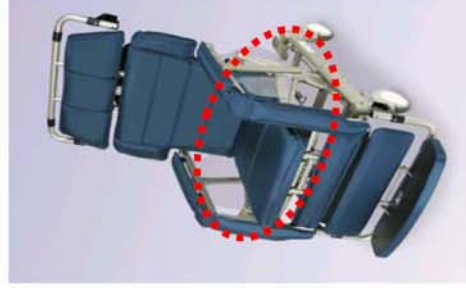
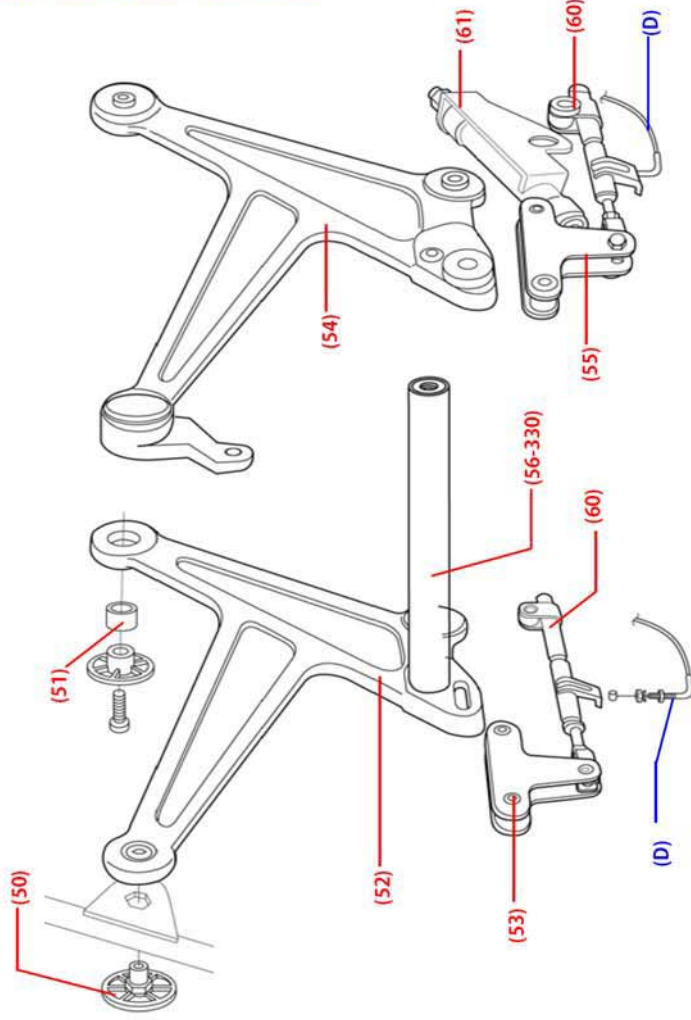
Drawing #	Part #	Part Description
40-330*	tn8015	Brake, Locking System, f/l-Series
41*	tn8020	Brake, Pedal, f/l-Series
42	t4011-b	Caster, Rear, 2 position (version b), l-series
43	t4024-b	Caster, Front, 3 Position (version b), l-series
44-330*	tn5035	Frame, Main, Base/caster, f/l-330

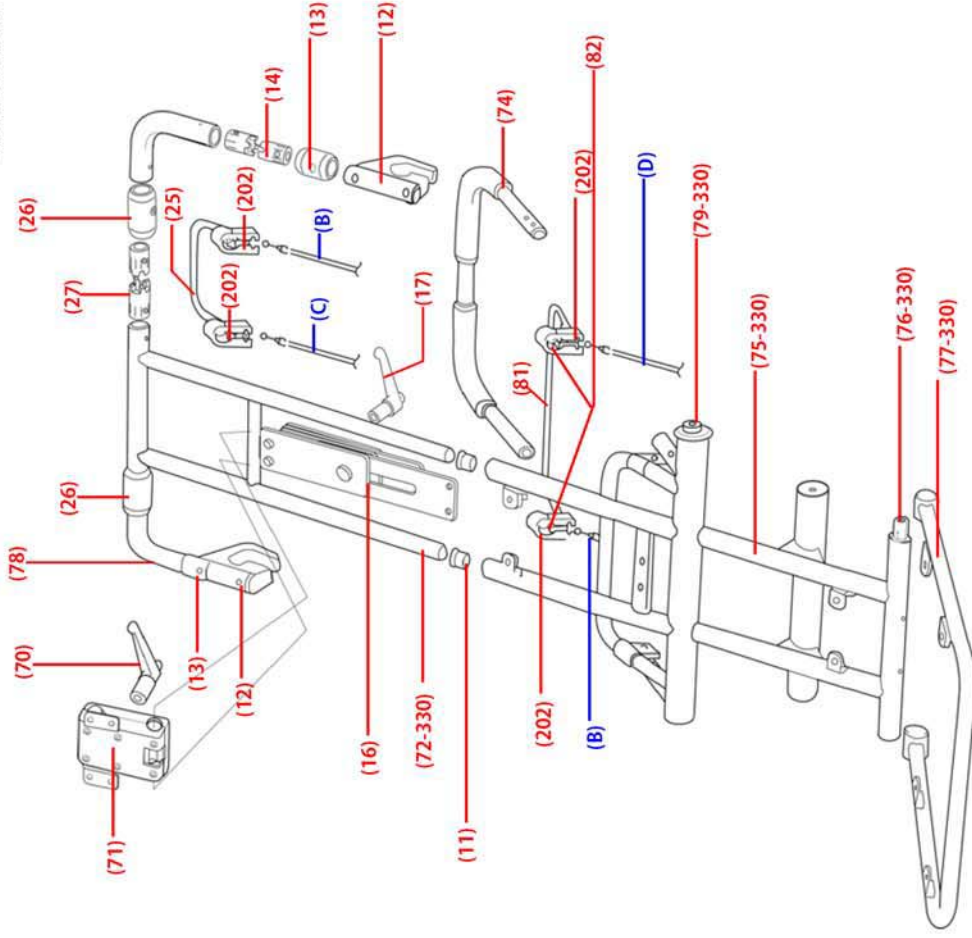
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	In5045	Axis, ShaftCap, f/I-Series
51*	In5050	Bushing, Axis, LockCap, f/I-Series
52*	In5055	Frame, Main, Seat, RH, f/I-Series
53*	In5060	Frame, BrktAssy, Tilt, RH, f/I-330
54*	In5065	Frame, Main, Seat, Left, f/I-Series
55*	In5070	Frame, BrktAssy, Tilt, LH, f/I-330
56-330*	In5075	Rod, Connecting, SeatAssy, f/I-330
60	T4092	Cylinder, Locking, Tilt, RH and LH, f/H-250 and I-330
61*	In8025	Bracket, Damper, f/I-330
D	T4093	Cable Assy, LU/Rt Tilt I-Series, 45"

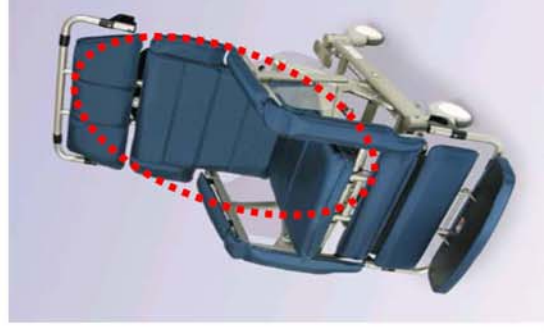
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, f/I-Series
16*	tn8005	Rail, Slide, Head/footrest, f/I-Series
17	tn7005	Handle, Plastic, Adjusting, f/I-Series
25	T4094	Lever w/ Black Insert, Recline & Footrest, H and I-Series
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-Series
70	t4512	Handle, Plastic, Headrest, Adjusting, f/I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
72-330*	tn5080	Frame, Main, Head Support, f/I-330
74*	tn8030	Handle, Push, f/I-Series
75-330*	tn5085	Frame, Main, Back Support, f/I-330
76-330*	t4307	Frame Pivot Shaft, I-330
77-330*	tn5090	Frame, Seat Cushion, f/I-330
12		Chair Bracket, Swivel, f/I-Series
13		Guard, Chair Bracket(B), f/I-Series
14		Rotation Axis, Chair Bracket, Assy, f/I-Series
78	t4501	Bracket Arm, Rotation, Upper, I-Series
79-330*	tn5095	Shaft, Upper, Back Frame, f/I-330
81*	t4513	Lever w/Black Insert, Tilt, f/I-330
82*	tn8035	Collar, f/Lever Brkt, f/I-330
202	T4100	Lever, Brkt Assy, f/H and I-Series
B	T4088	Cable Assy, Lt Recline I-Series, L/RT Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"
D	T4093	Cable Assy, Lt/RT Tilt I-Series, 45"

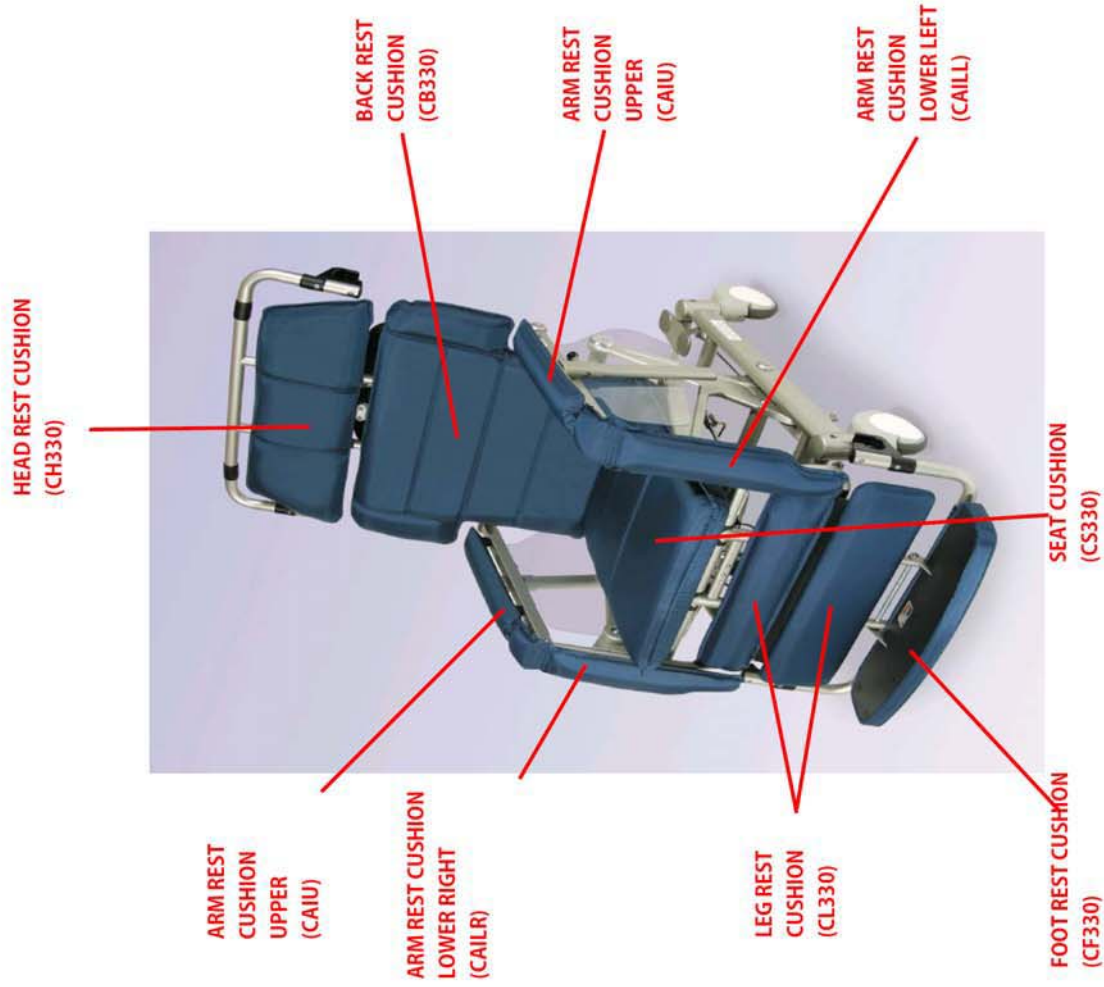
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



I-330

Model: b1052-TS-GEL

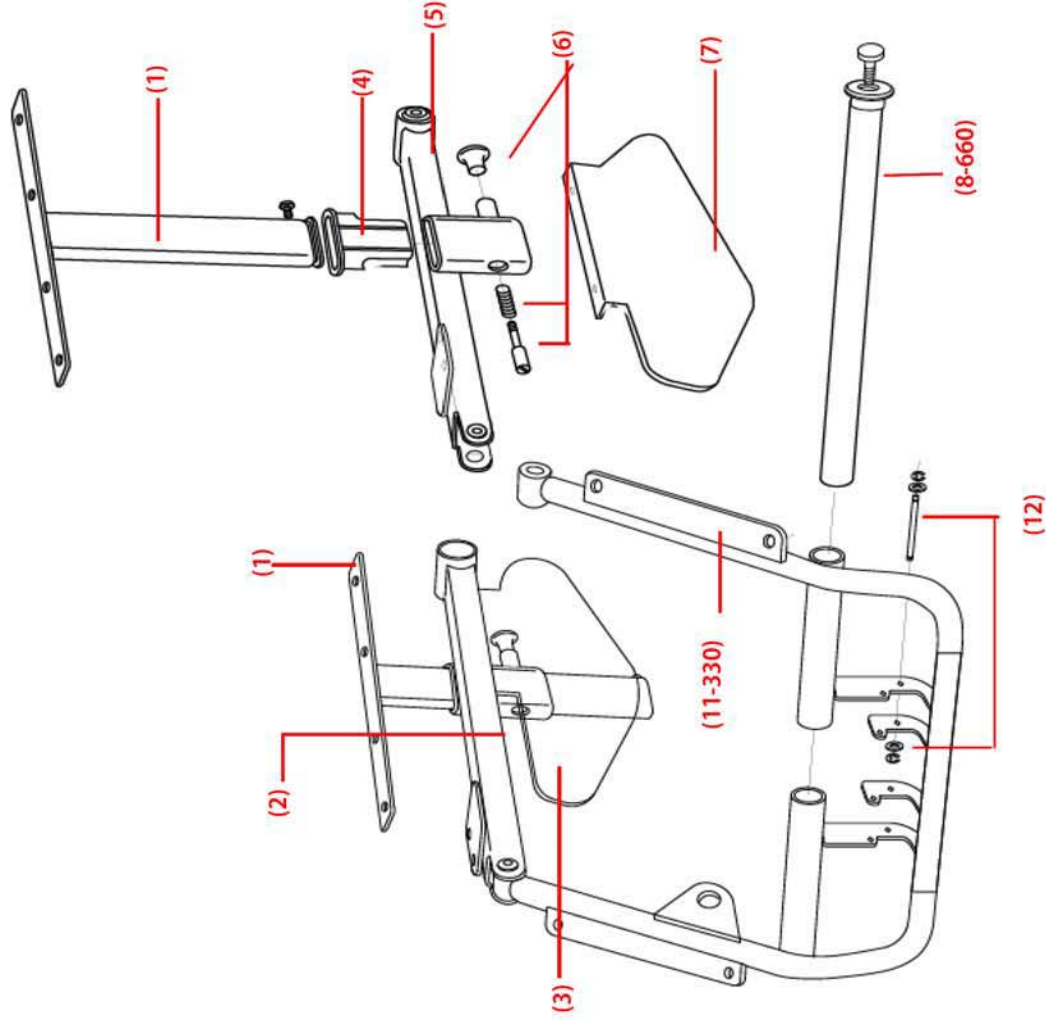
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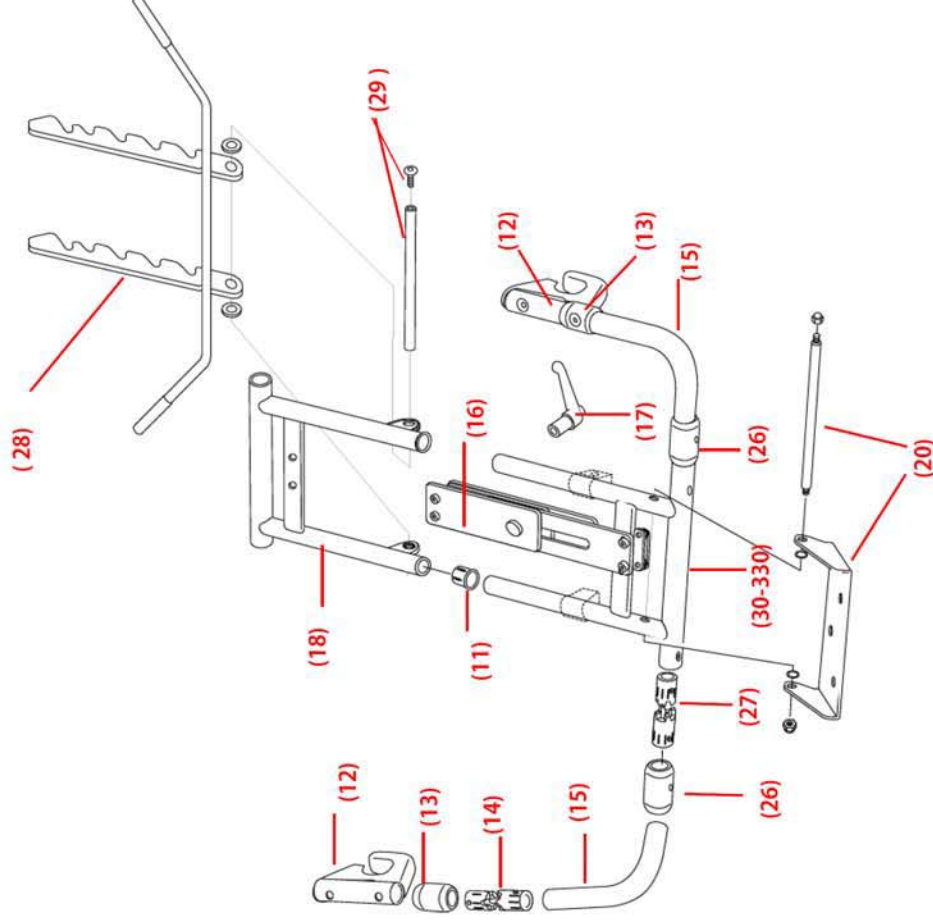


Drawing #	Part #	Part Description
CAIU	t4506-117	Cushion,Armrest,Upper,I-Series,CA117
CAILR	t4508-117	Cushion,Armrest,Lower,Right,I-Series,CA117
CAILL	t4507-117	Cushion,Armrest,Lower,Left,I-Series,CA117
CH330	t4006-117	Cushion,Head,w/Spt,I-330,CA117
CL330	t4004-117	Cushion,Calf,I-330,CA117
CF330	t4042-117	Footrest,Assy,I-330,CA117
CS330	t4055	Cushion,Seat,GelFoam,I-330
CB330	t4002-117	Cushion,Back,I-330,CA117
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest,Frame,I-Series
2*	tn5025	Frame,Main,Arm,RH,f/I-Series
3	t4510	Sideshield,RH,f/I-Series
4*	TB9005	Collar,Plastic,ArmrestAdjust,f/I-Series
5*	tn5040	Frame,Main,Arm,LH,f/I-Series
6	T4097	Plunger,Index,Armrest
7	t4509	Sideshield,LH,f/I-Series
8-330	tn5100	SupportFrame,Calf,Long,f/I-330
11-330	l-b1052-5007	Frame,Main,CalfSupport,b1052
12	l-b10x2-5106	Dual Retainer Pin, washer & clip, b1052,b1062, b1082

* Not regularly inventoried items -- could take up to 9 weeks to deliver u

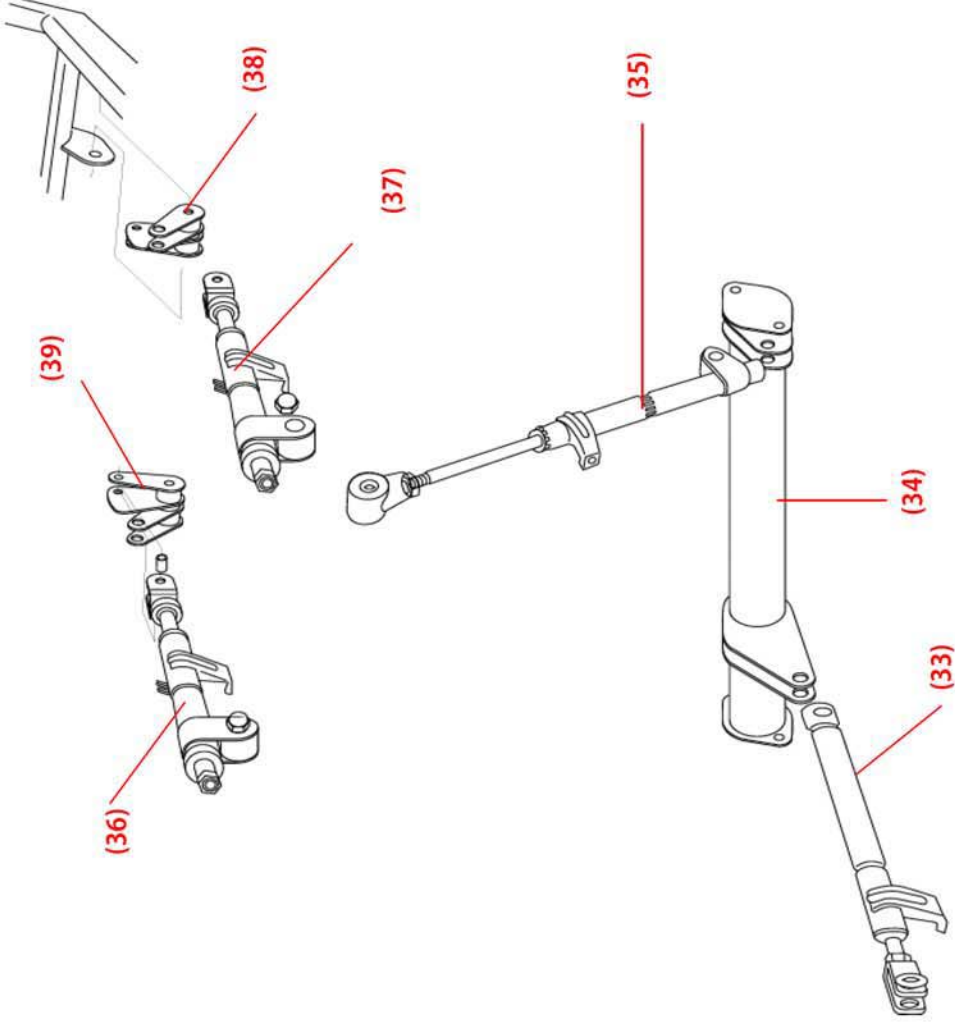




Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, VerticalFrame, f/I-Series
12		ChairBracket, f/I-Series
13		Guard, ChairBracket(B), f/I-Series
14		RotationAxis, ChairBracket, Assy, f/I-Series
15	t4502	BracketArm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, f/I-Series
17*	tn7005	Handle, Plastic, Adjusting, f/I-Series
18*	tn5015	LegrestFrame, Upper, f/I-Series
20*	tn8010	Rod, Attachment, Footrest, f/I-Series
26	t4037	Guard, ChairBracket(B), I-series
27	tb501a	RotationAxis, ChairBracket, Assy, I-series
28	I-b10n2-8036	Legrest, Angle bracket, b1052, b1062
29	I-b10x2-8037	Legrest, Angle pin, b1052, b1062, b1082
30-330	I-b1052-8038	LegrestFrame, Lower, f/b1052

* Not regularly inventoried items -- could take up to 9 weeks to deliver upo



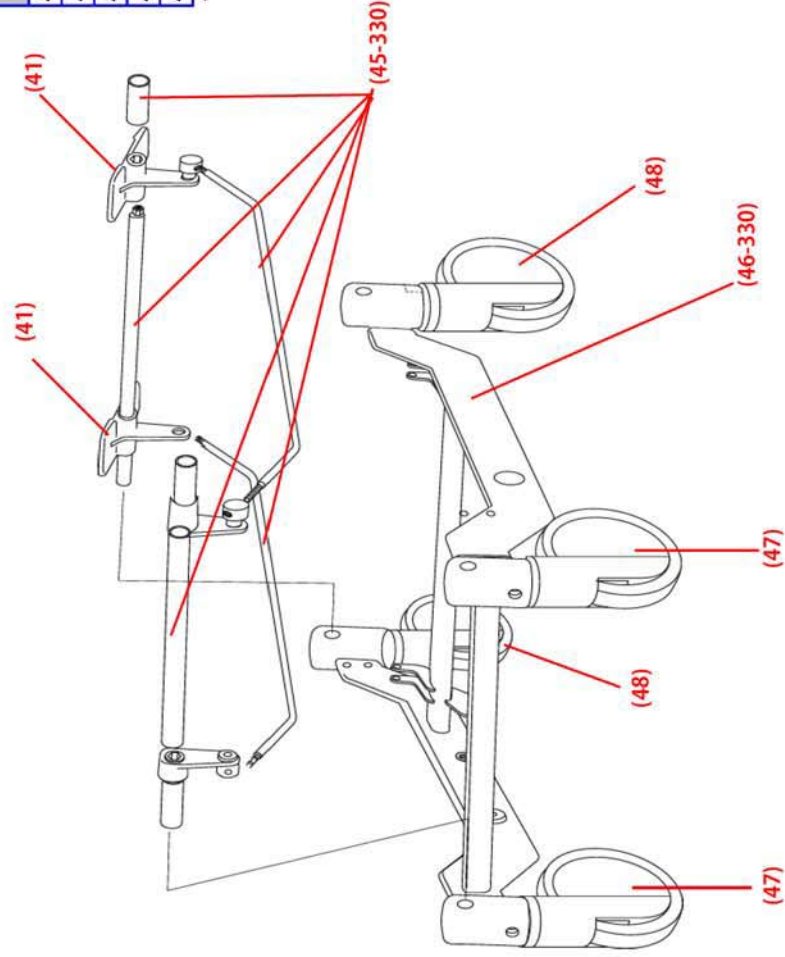


Drawing #	Part #	Part Description
33	I-b10n2-8041	Cylinder, Locking, Rt, b1052, b1062
34	I-b10n2-8042	Recline Frame, b1052, b1062
35	I-b10n2-8043	Cylinder, Locking, Lt, b1052, b1062
36	I-b10n2-8044	Cylinder, Locking, Tilt, Rt, b1052, b1062
37	I-b10n2-8045	Cylinder, Locking, Tilt, Lt, b1052, b1062
38	I-b10n2-8046	Bracket, Tilt, Rt, b1052, b1062
39	I-b10n2-8047	Bracket, Tilt, Lt, b1052, b1062



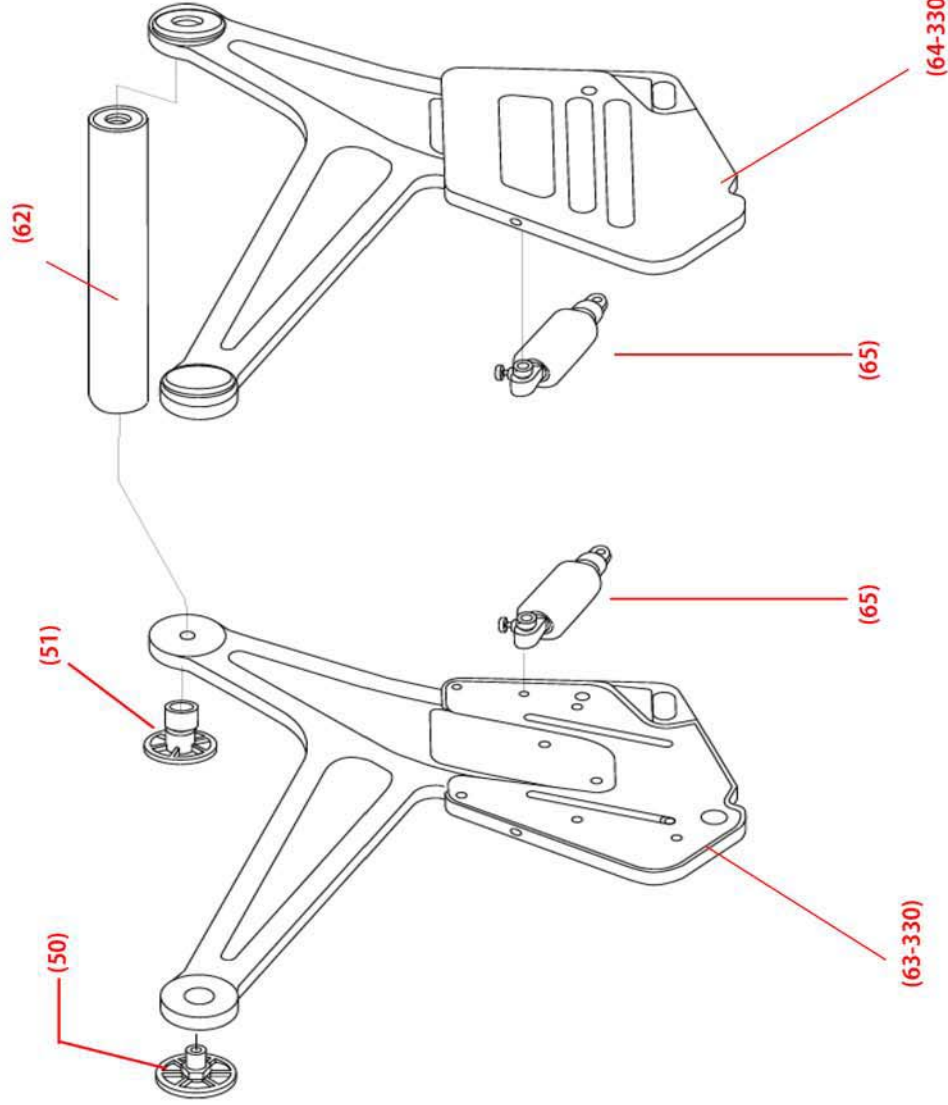
Drawing #	Part #	Part Description
41*	tn8020	Brake, Pedal, f/l-Series
45-330	l-b1052-8064	Brake, Locking System, b1052
46-330	l-b1052-8051	Frame, Main, Base/caster, f/l-330
47	l-b10x2-8049	Caster, Front, 3 Pos, b1052, b1062, b1082
48	l-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1062, b1082

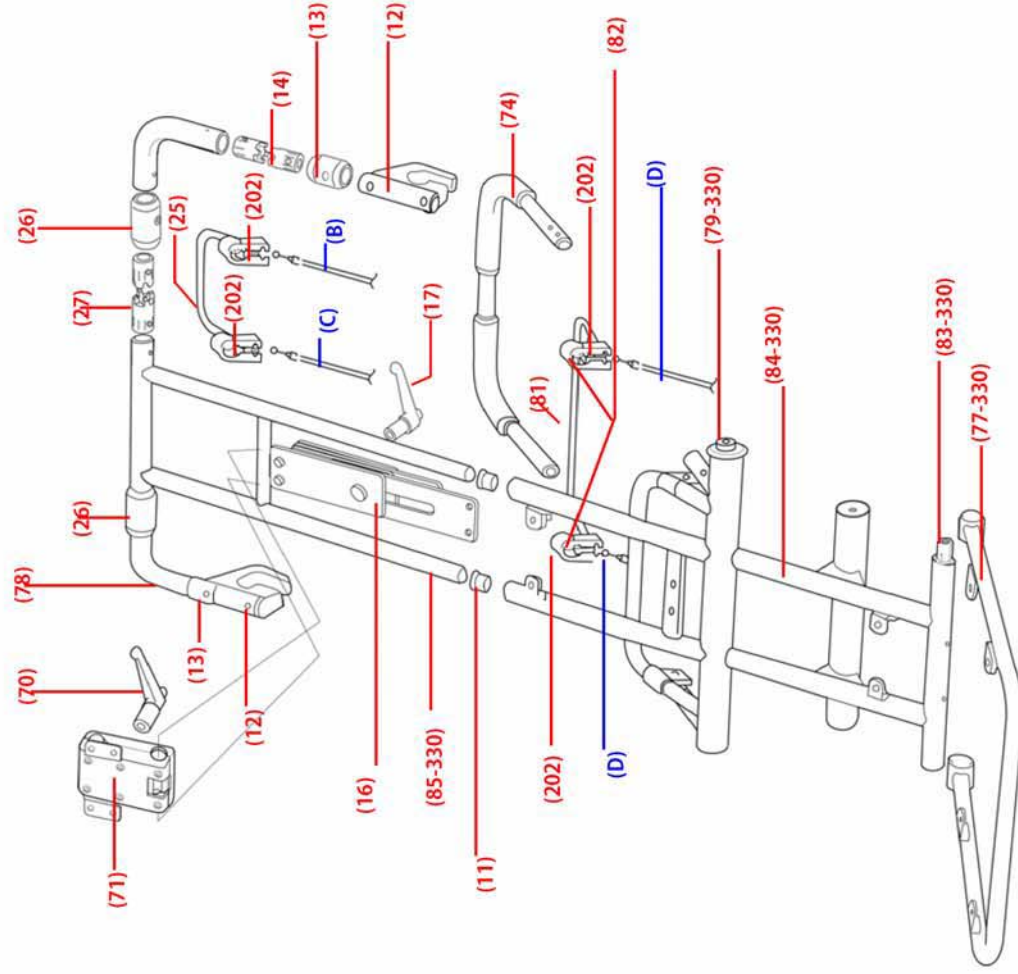
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, f/I-Series
51*	tn5050	Bushing, Axis, LockCap, f/I-Series
62		P/O 84-330
63-330	l-b1052-5003	Frame, Main, Seat, RH, b1052
64-330	l-b1052-5004	Frame, Main, Seat, Left, b1052
65	l-b10n2-8057	Spring, Tilt, b1052, b1062

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, f/i-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
74*	tn8030	Handle, Push, f/i-Series
77-330	tn5091	Frame, Seat Cushion, f/i-330
79-330	tn5096	Shaft, Upper, Back Frame, f/i-330
81*	t4513	Lever w/Black Insert, Tilt, I-330
B	T4088	Cable Assy, Lt Recline I-Series, Lt/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"
D	T4093	Cable Assy, Lt/Rt Tilt I-Series, 45"
11*	tn5010	Collar, Headrest, Vertical Frame, f/i-Series
12		Chair Bracket, Swivel, f/i-Series
13		Guard, Chair Bracket(B), f/i-Series
14		Rotation Axis, Chair Bracket, Assy, f/i-Series
78	t4501	Bracket Arm, Rotation, Upper, I-Series
16*	tn8005	Rail, Slide, Head/footrest, f/i-Series
17*	tn7005	Handle, Plastic, Adjusting, f/i-Series
202	T4100	Lever, Brkt Assy
25	T4094	Lever w/Black Insert, Recline & Footrest
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
82	tn8035	Collar, inside of 202 bracket
83-330	l-b1052-8058	Frame Pivot Shaft, b1052
84-330	l-b1052-8059	Frame, Main, Back Support, b1052
85-330	l-b1052-8060	Frame, Main, Head Support, b1052

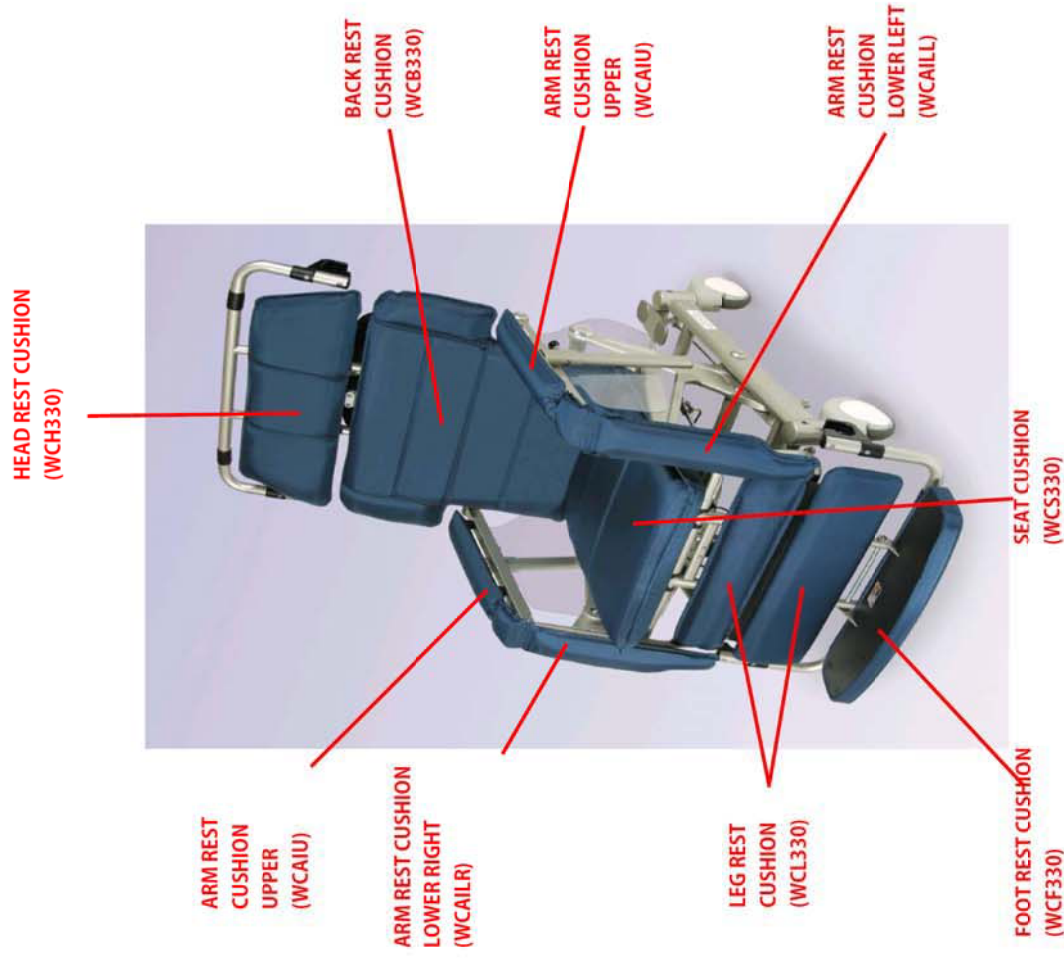
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



I-330

Model: b1053-TS-GEL

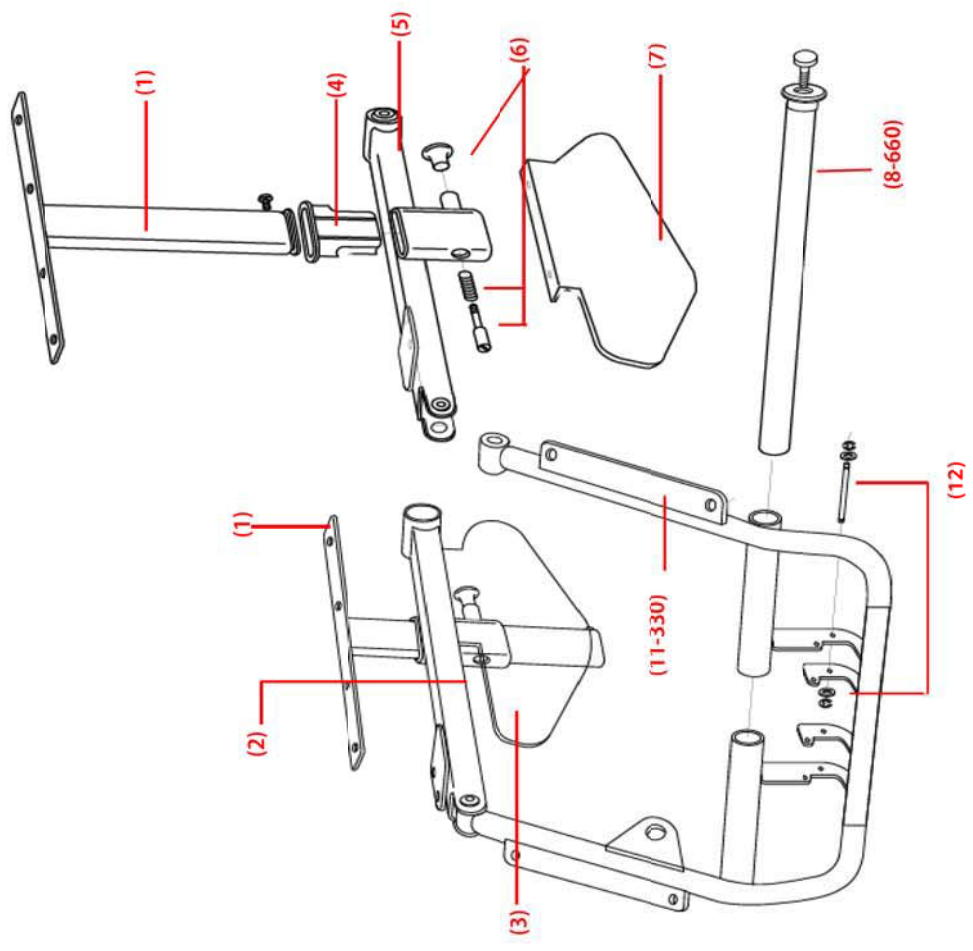
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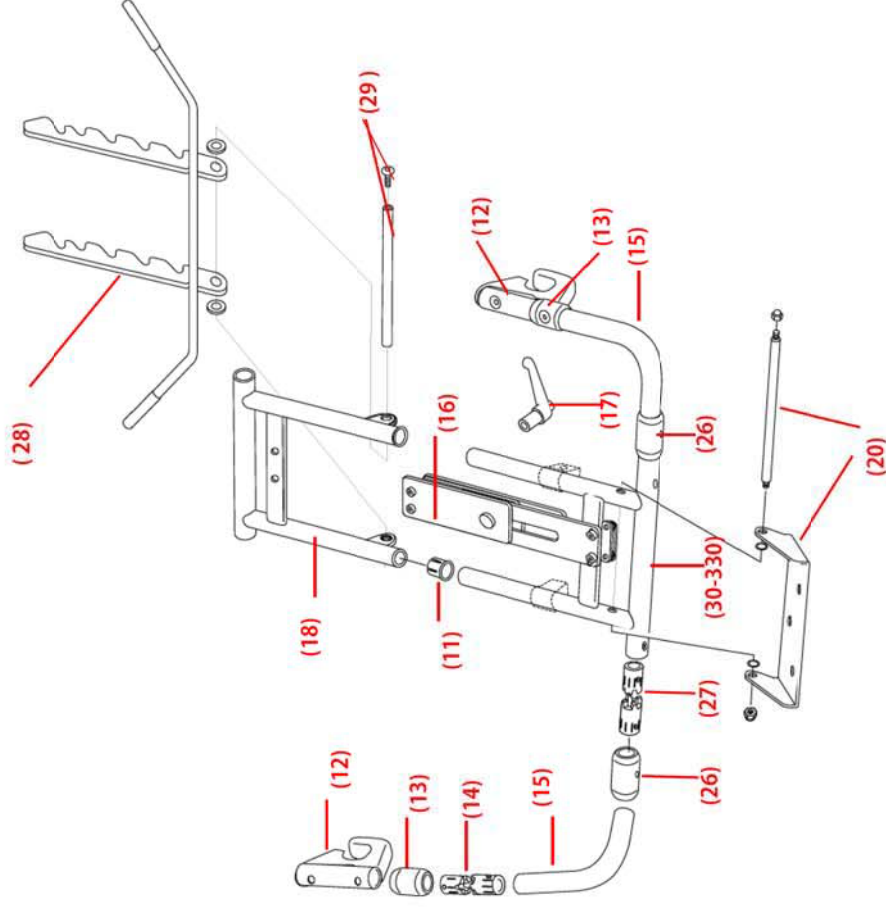


Drawing #	Part #	Part Description
WCAIU	14506-w	Cushion, Armrest, Upper, I-Series, CA117, RFWeld
WCAILR	14508-w	Cushion, Armrest, Lower, Right, I-Series, CA117, RFWeld
WCAILL	14507-w	Cushion, Armrest, Lower, Left, I-Series, CA117, RFWeld
WCH330	14006-w	Cushion, Head, w/Spt, I-330, CA117, RFWeld
WCL330	14004-w	Cushion, Calf, I-330, CA117, RFWeld
WCF330	14042-w	Footrest, Assy, I-330, CA117, RFWeld
WCS330	14055-w	Cushion, Seat, GelFoam, I-330, RFWeld
WCB330	14002-w	Cushion, Back, I-330, CA117, RFWeld
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest,Frame,I-Series
2*	tn5025	Frame,Main,Arm,RH,I-Series
3	t4510	Sideshield,RH,I-Series
4*	TB9005	Collar,Plastic,ArmrestAdjust,I-Series
5*	tn5040	Frame,Main,Arm,LH,I-Series
6	T4097	Plunger,Index,Armrest
7	t4509	Sideshield,LH,I-Series
8-330	tn5100	SupportFrame,Calf,Long,I-330
11-330	I-b1052-5007	Frame,Main,CalfSupport,b1052,b1053
12	I-b10x2-5106	Dual Retainer Pin, waehor & olip, b1052,b1053,b1062, b1063, b1082, b1083

* Not reguarly inventoried items -- could take up to 9 weeks to deliver upon order

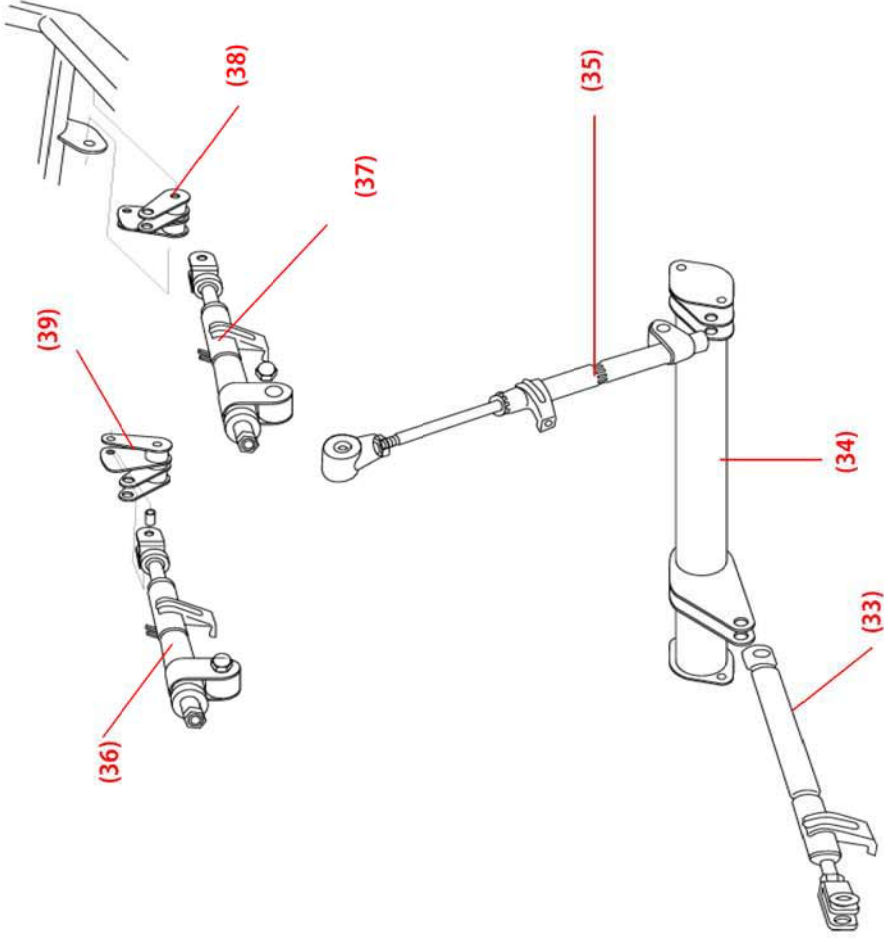




Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, I-Series
13		Guard, Chair Bracket(B), I-Series
14		Rotation Axis, Chair Bracket Assy, I-Series
15	t4502	Bracket Arm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
18*	tn5015	Legrest Frame, Upper, I-Series
20*	tn8010	Rod, Attachment, Footrest, I-Series
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket Assy, I-series
28	I-b10n2-8036	Legrest, Angle bracket, b1052, b1053, b1062, b1063
29	I-b10x2-8037	Legrest, Angle pin, b1052, b1053, b1062, b1063, b1082, b1083
30-330	I-b1052-8038	Legrest Frame, Lower, f/b1052, b1053

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



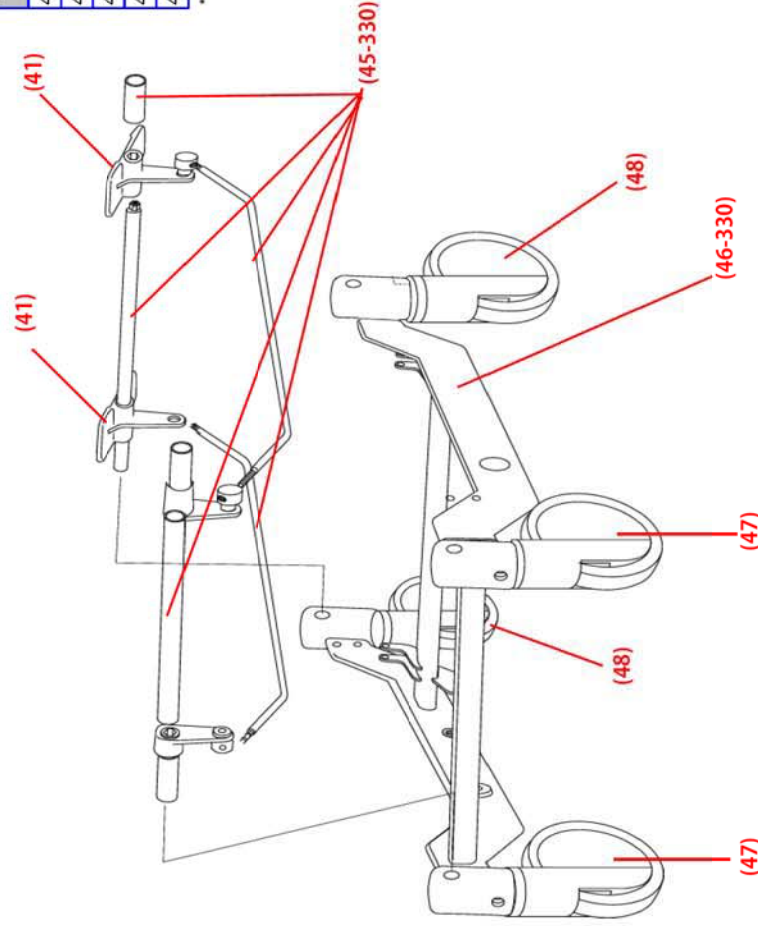


Drawing #	Part #	Part Description
33	I-b10n2-8041	Cylinder, Locking, Rt, b1052,b1053,b1062,b1063
34	I-b10n2-8042	Recline Frame, b1052,b1053,b1062,b1063
35	I-b10n2-8043	Cylinder, Locking, Lt, b1052,b1053,b1062,b1063
36	I-b10n2-8044	Cylinder, Locking, Tilt, Rt, b1052,b1053,b1062,b1063
37	I-b10n2-8045	Cylinder, Locking, Tilt, Lt, b1052,b1053,b1062,b1063
38	I-b10n2-8046	Bracket, Tilt, Rt, b1052,b1053,b1062,b1063
39	I-b10n2-8047	Bracket, Tilt, Lt, b1052,b1053,b1062,b1063



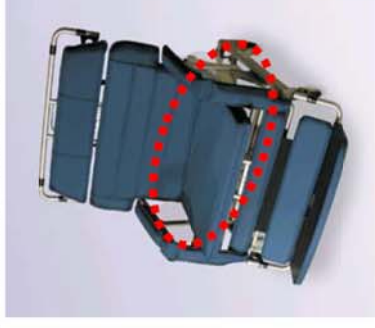
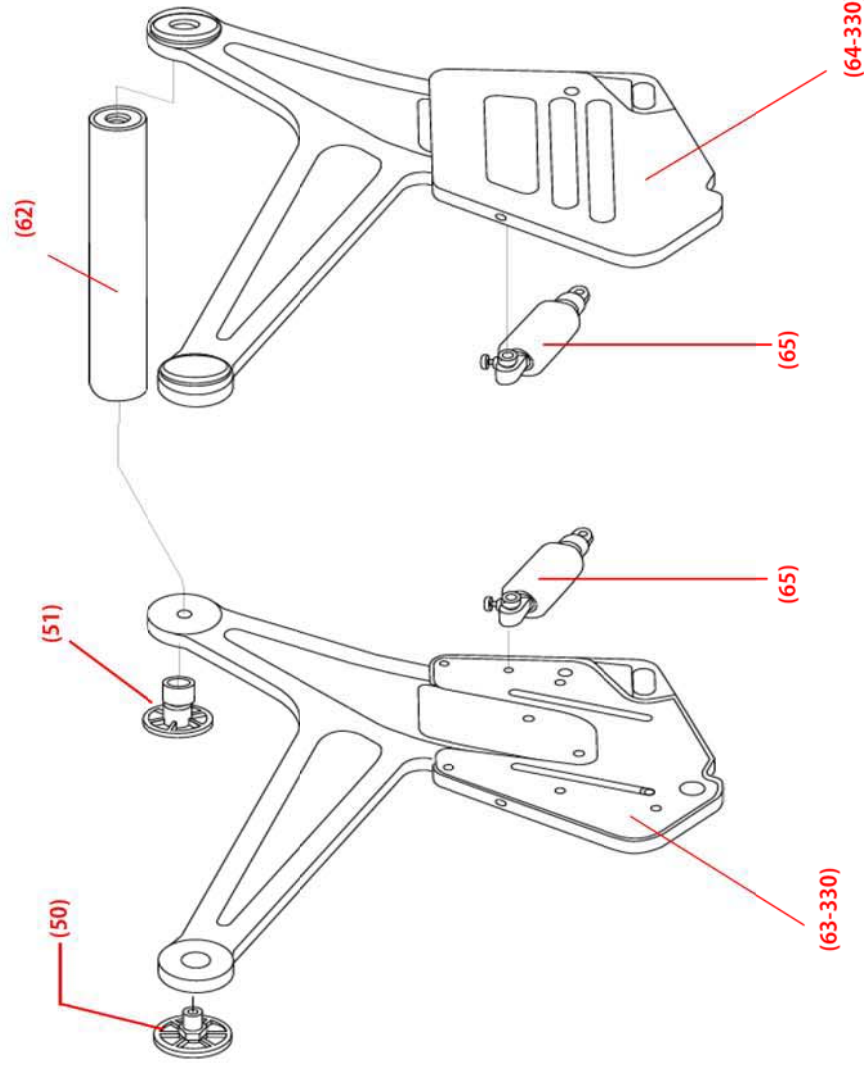
Drawing #	Part #	Part Description
41*	In8020	Brake, Pedal, I-Series
45-330	I-b1052-8064	Brake, Locking System, b1052, b1053
46-330	I-b1052-8051	Frame, Main, Base/caster, b1052, b1053
47	I-b10x2-8049	Caster, Front, 3 Pos, b1052, b1053, b1062, b1063, b1082, b1083
48	I-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1053, b1062, b1063, b1082, b1083

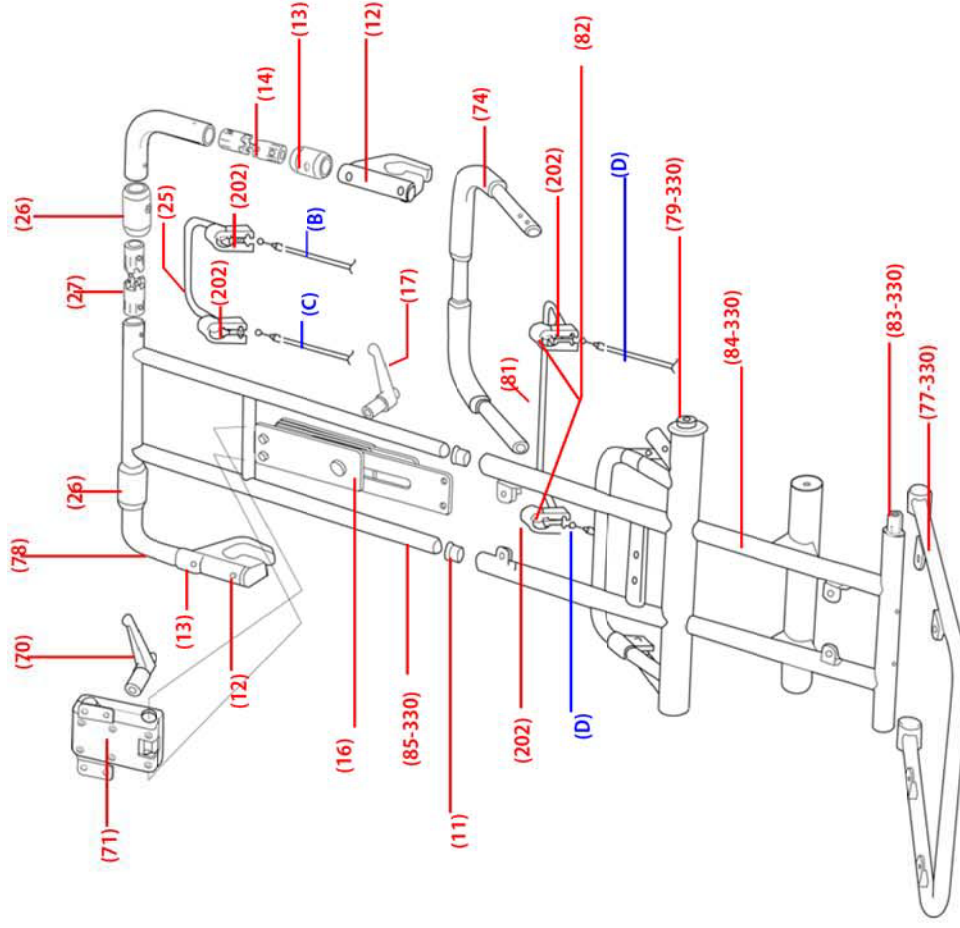
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, I-Series
51*	tn5050	Bushing, Axis, LockCap, I-Series
62		P/O 84-330
63-330	I-b1052-5003	Frame, Main, Seat, RH, b1052, b1053
64-330	I-b1052-5004	Frame, Main, Seat, Left, b1052, b1053
65	I-b10n2-8057	Spring, Tilt, b1052, b1053, b1062, b1063

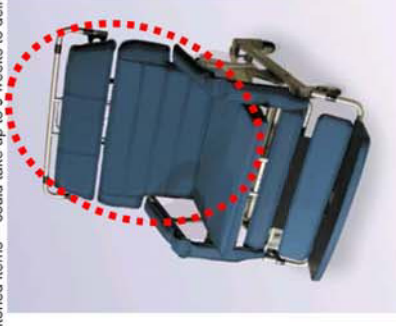
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





Drawing #	Part #	Part Description
70	14512	Handle, Plastic, Headrest, Adjusting, I-Series
71*	14511	Mechanism, Headrest, Adjust, I-Series
74*	1n8030	Handle, Push, I-Series
77-330	1n5091	Frame, Seat Cushion, I-330
79-330	1n5096	Shaft, Upper, Back Frame, I-330
81*	14513	Lever w/Black Insert, Tilt, I-330
B	T4088	Cable Assy, Lt Recline I-Series, Lt/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"
D	T4093	Cable Assy, Lt/Rt Tilt I-Series, 45"
11*	1n5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, Swivel, I-Series
13		Guard, Chair Bracket(B), I-Series
14		Rotation Axis, Chair Bracket Assy, I-Series
78	14501	Bracket Arm, Rotation, Upper, I-Series
16*	1n8005	Rail, Slide, Head/footrest, I-Series
17*	1n7005	Handle, Plastic, Adjusting, I-Series
202	T4100	Lever, Brkt Assy
25	T4094	Lever w/Black Insert, Recline & Footrest
26	14037	Guard, Chair Bracket(B), I-Series
27	1b501a	Rotation Axis, Chair Bracket Assy, I-series
82	1n8035	Collar, inside of 202 bracket
83-330	1-b 1052-8058	Frame Pivot Shaft, b 1052, b 1053
84-330	1-b 1052-8059	Frame, Main, Back Support, b 1052, b 1053
85-330	1-b 1052-8060	Frame, Main, Head Support, b 1052, b 1053

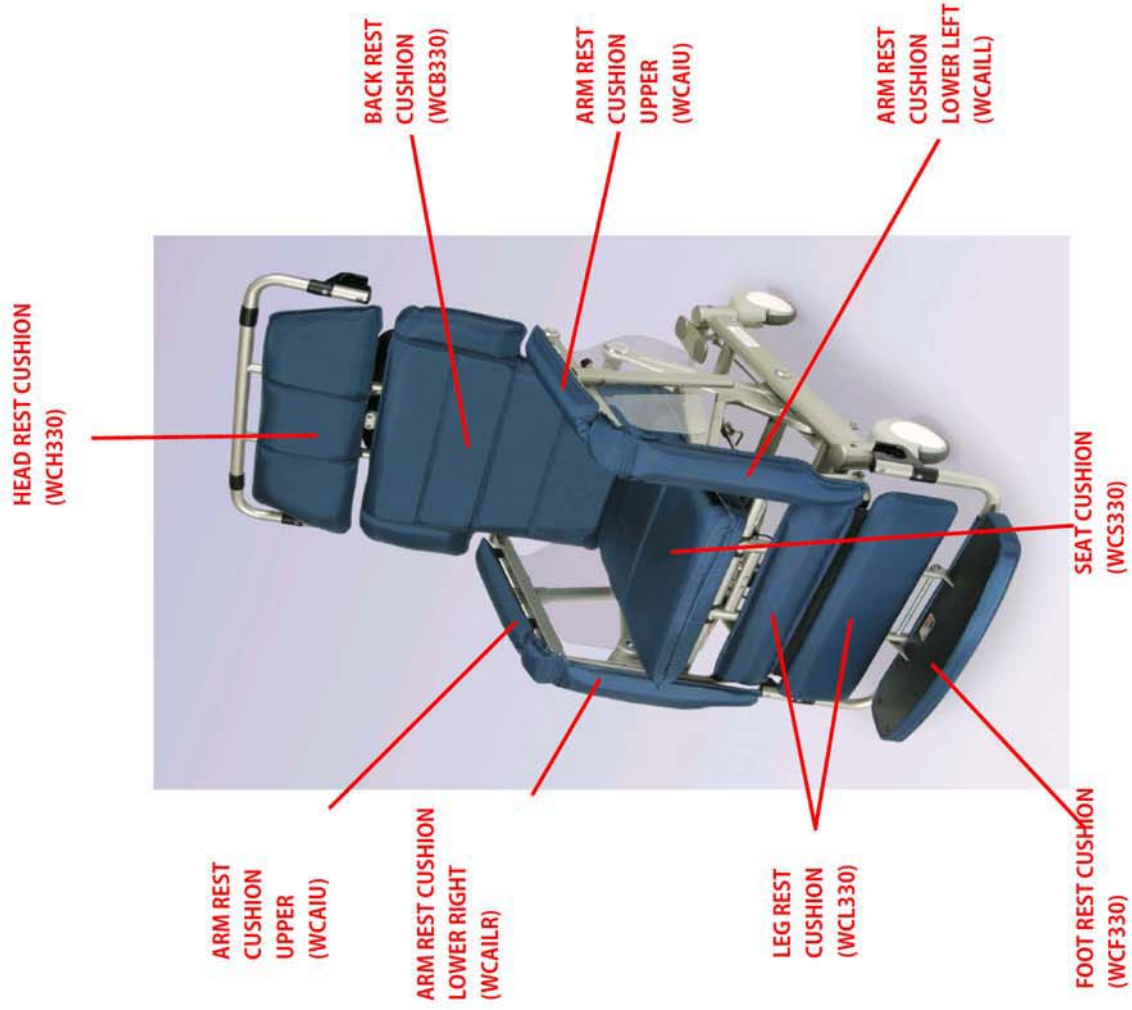
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



I-400

Model: b1041-TS-GEL

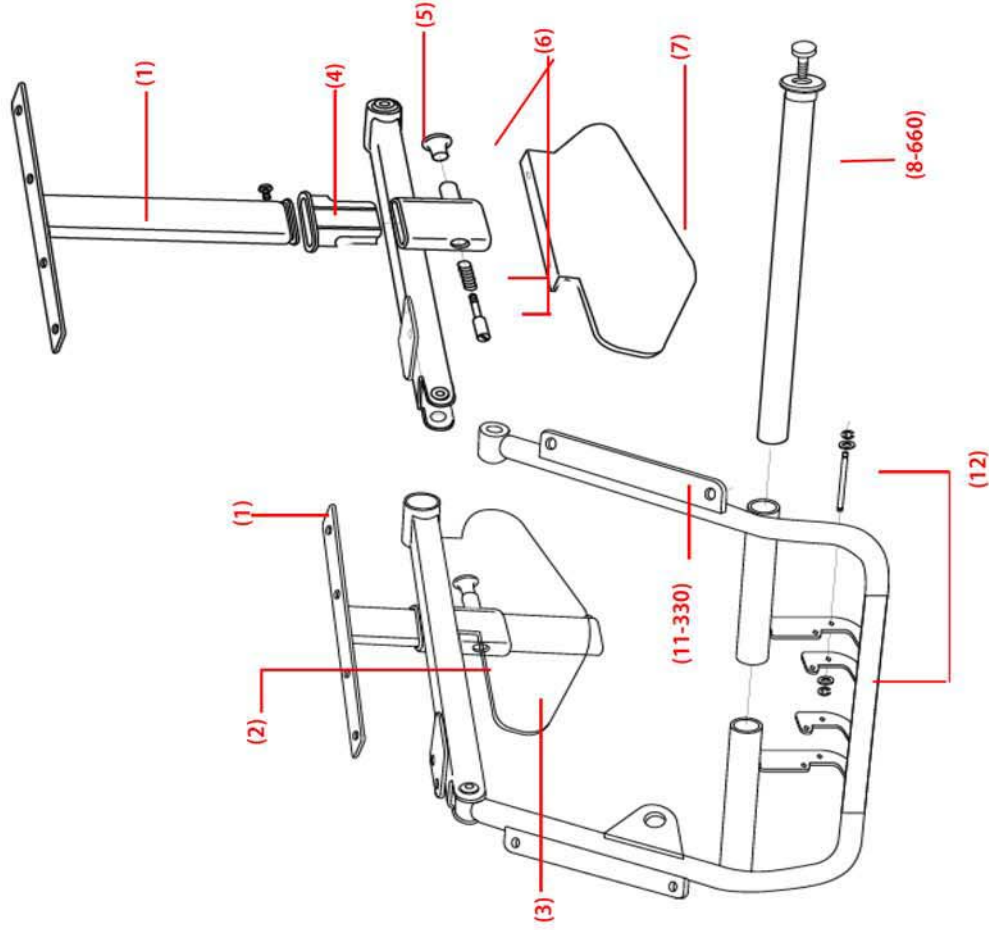
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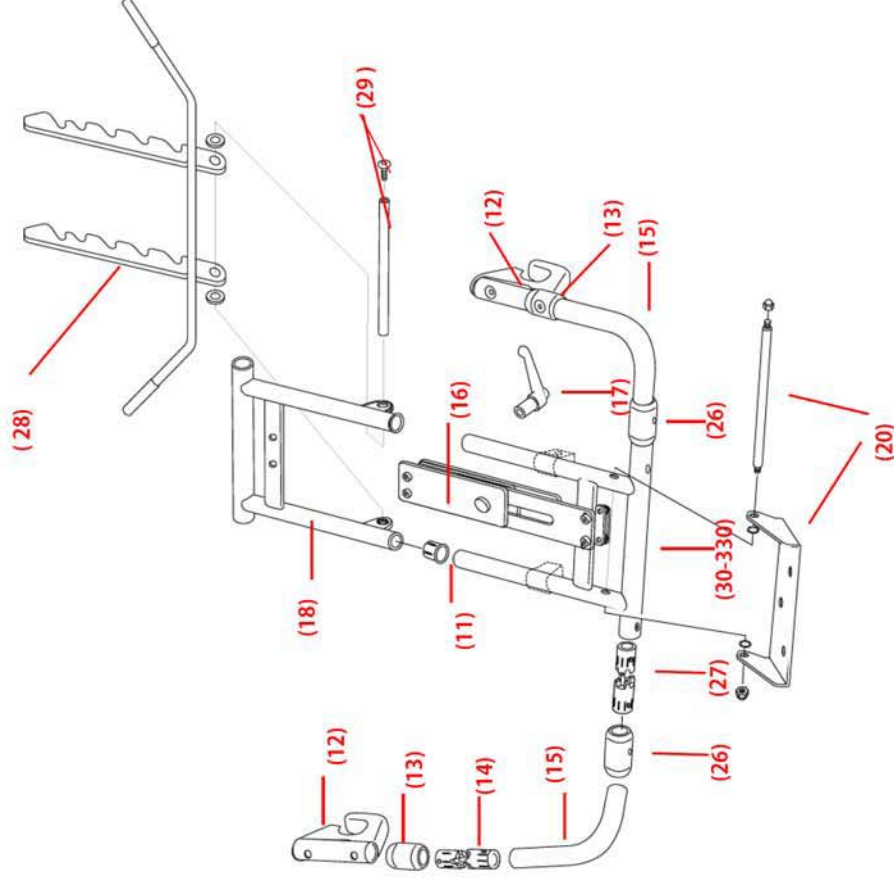


Drawing #	Part #	Part Description
WCAIU	I4506-w	Cushion,Armrest,Upper,I-Series,CA117,RFWeld
WCAILR	I4508-w	Cushion,Armrest,Lower,Right,I-Series,CA117,RFWeld
WCAILL	I4507-w	Cushion,Armrest,Lower,Left,I-Series,CA117,RFWeld
WCH330	I4006-w	Cushion,Head,w/Spt,I-330,I-400,CA117,RFWeld
WCL330	I4004-w	Cushion,Calf,I-330,I-400,CA117,RFWeld
WCF330	I4042-w	Footrest,Assy,I-330,I-400,CA117,RFWeld
WCS330	I4055-w	Cushion,Seat,GelFoam,I-330,I-400,RFWeld
WCB330	I4002-w	Cushion,Back,I-330,I-400,CA117,RFWeld
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest,Frame,I-Series
2*	tn5025	Frame,Main,Arm,RH,I-Series
3	t4510	Sideshield,RH,I-Series
4*	TB9005	Collar,Plastic,ArmrestAdjust,I-Series
5*	tn5040	Frame,Main,Arm,LH,I-Series
6	T4097	Plunger,Index,Armrest
7	t4509	Sideshield,LH,I-Series
8-330	tn5100	SupportFrame,Calf,Long,I-330,I-400
11-330	I-b1052-5007	Frame,Main,CalfSupport,b1052,b1053,b1041
12	I-b10x2-5106	Dual Retainer Pin, washer & clip, b1052,b1053,b1041,b1062,b1063,b1071, b1082,b1083

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

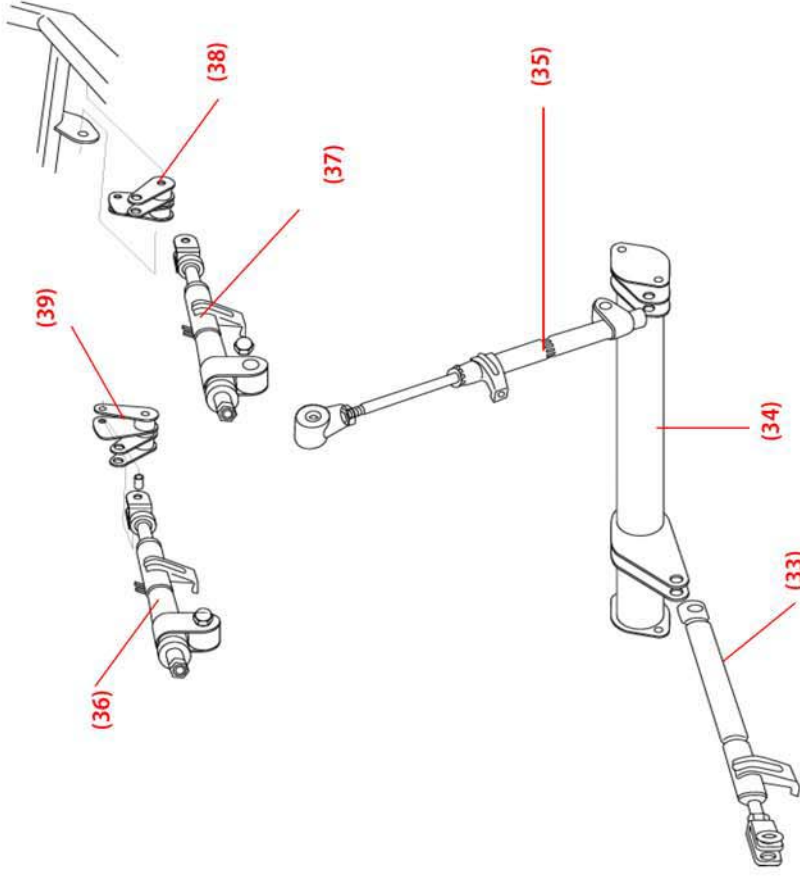




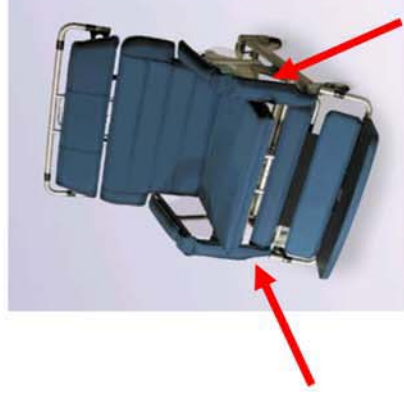
Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, I-Series
13		Guard, Chair Bracket(B), I-Series
14		Rotation Axis, Chair Bracket, Assy, I-Series
15	t4502	Bracket Arm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
18*	tn5015	Legrest Frame, Upper, I-Series
20*	tn8010	Rod, Attachment, Footrest, I-Series
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
28	I-b10n2-8036	Legrest, Angle bracket, b1052, b1053, b1041, b1062, b1063, b1071
29	I-b10x2-8037	Legrest, Angle pin, b1052, b1053, b1041, b1062, b1063, b1071, b1082, b1083
30-330	I-b1052-8038	Legrest Frame, Lower, f/b1052, b1053, b1041

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



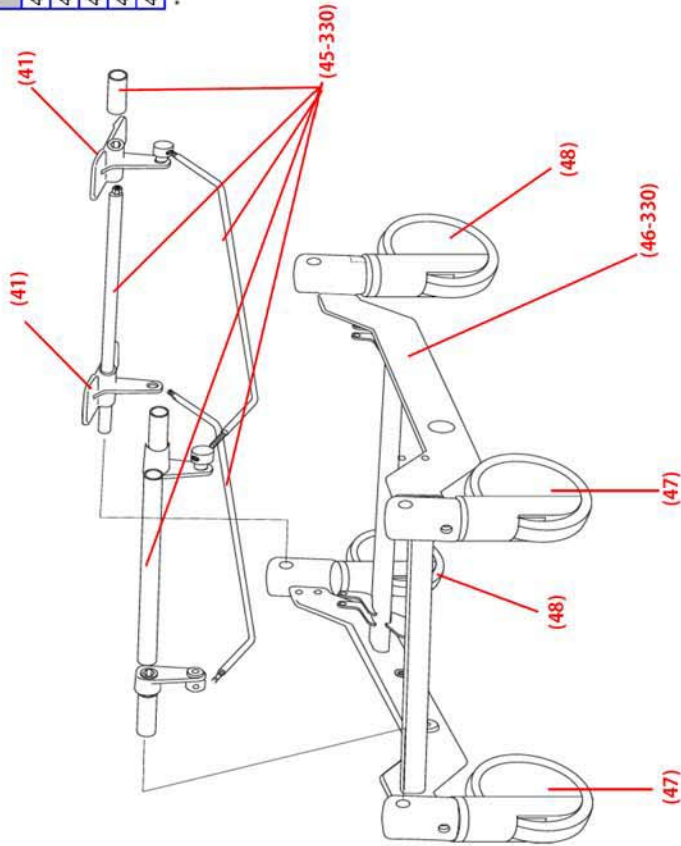


Drawing #	Part #	Part Description
33	I-b10n2-8041	Cylinder, Locking, Rt, b1052,b1053,b1041,b1062,b1063,b1071
34	I-b10n2-8042	Recline Frame, b1052,b1053,b1041,b1062,b1063,b1071
35	I-b10n2-8043	Cylinder, Locking, Lt, b1052,b1053,b1041,b1062,b1063,b1071
36	I-b10n2-8044	Cylinder, Locking, Tilt, Rt, b1052,b1053,b1041,b1062,b1063,b1071
37	I-b10n2-8045	Cylinder, Locking, Tilt, Lt, b1052,b1053,b1041,b1062,b1063,b1071
38	I-b10n2-8046	Bracket, Tilt, Rt, b1052,b1053,b1041,b1062,b1063,b1071
39	I-b10n2-8047	Bracket, Tilt, Lt, b1052,b1053,b1041,b1062,b1063,b1071



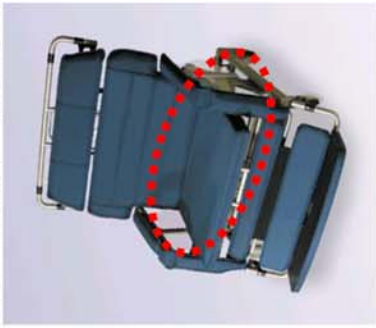
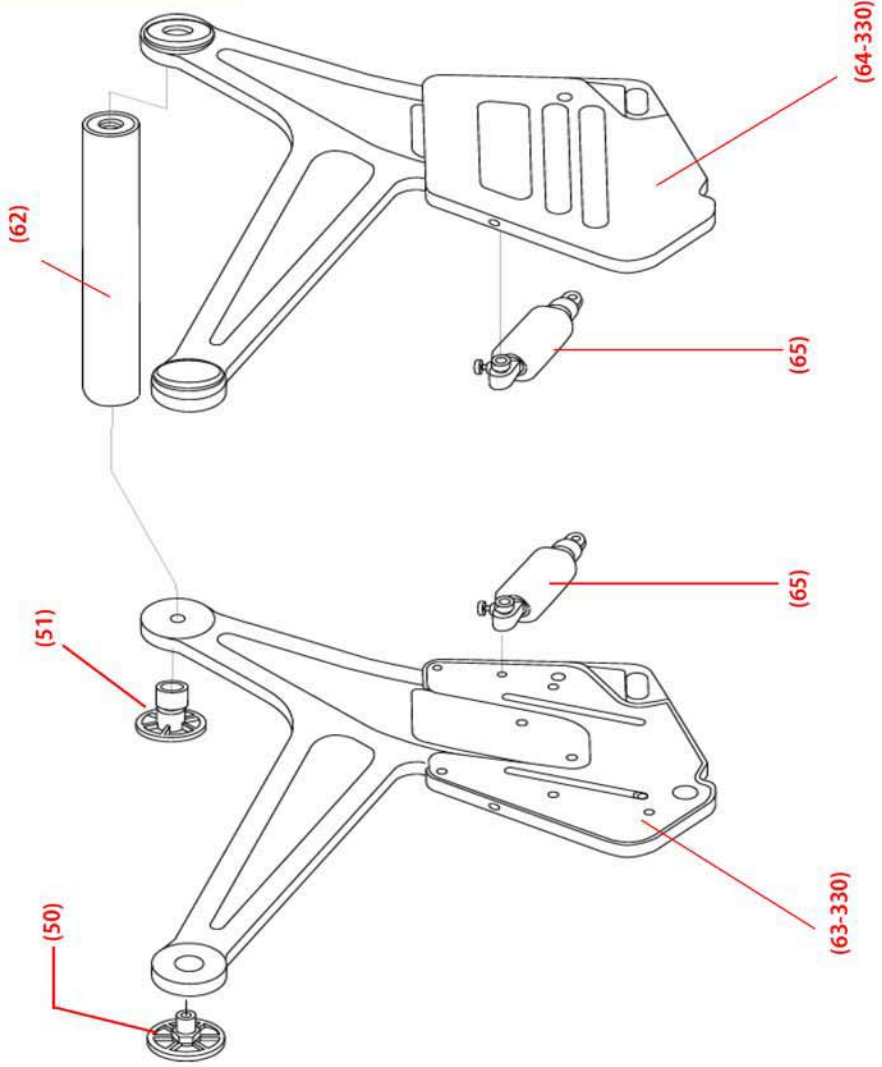
Drawing #	Part #	Part Description
41*	tn8020	Brake, Pedal, I-Series
45-330	I-b1052-8064	Brake, Locking System, b1052, b1053, b1041
46-330	I-b1052-8051	Frame, Main, Base/caster, b1052, b1053, b1041
47	I-b10x2-8049	Caster, Front, 3 Pos, b1052, b1053, b1041, b1062, b1063, b1071, b1082, b1083
48	I-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1053, b1041, b1062, b1063, b1071, b1082, b1083

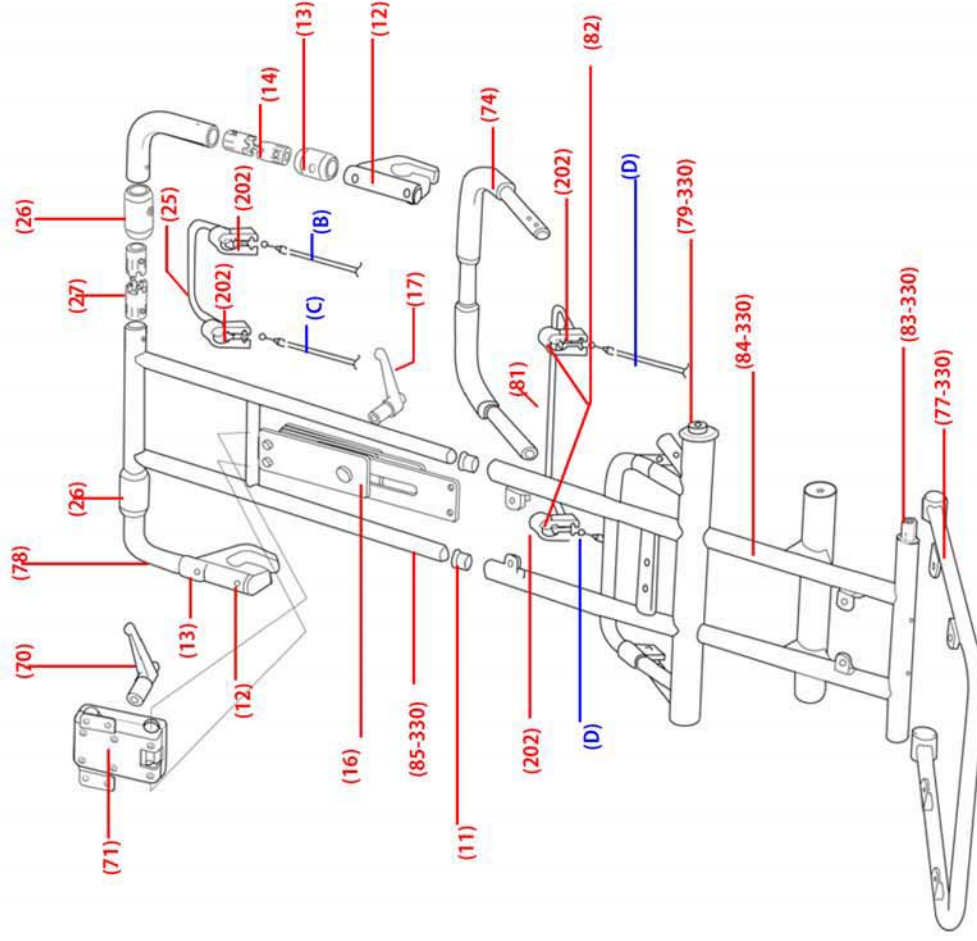
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, I-Series
51*	tn5050	Bushing, Axis, LockCap, I-Series
62		P/O 84-330
63-330	I-b1052-5003	Frame, Main, Seat, RH, b1052, b1053, b1041
64-330	I-b1052-5004	Frame, Main, Seat, Left, b1052, b1053, b1041
65	I-b10n2-8057	Spring, Tilt, b1052, b1053, b1041, b1062, b1063, b1071

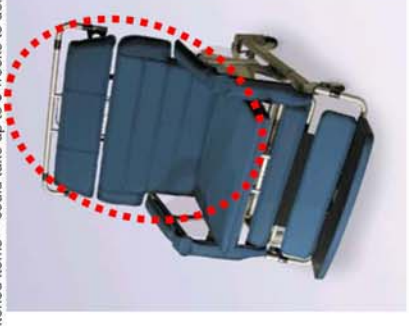
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
74*	tn8030	Handle, Push, I-Series
77-330	tn5091	Frame, Seat Cushion, I-330, I-400
79-330	tn5096	Shaft, Upper, Back Frame, I-330, I-400
81*	t4513	Lever w/Black Insert, Tilt, I-330, I-400
B	T4088	Cable Assy, Lt Recline I-Series, Lt/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"
D	T4093	Cable Assy, Lt/Rt Tilt I-Series, 45"
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, Swivel, I-Series
13		Guard, Chair Bracket(B), I-Series
14		Rotation Axis, Chair Bracket, Assy, I-Series
78	t4501	Bracket Arm, Rotation, Upper, I-Series
16*	tn8005	Rail, Slide, Head/footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
202	T4100	Lever, Brkt Assy
25	T4094	Lever w/Black Insert, Recline & Footrest
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
82	tn8035	Collar, inside of 202 bracket
83-330	l-b1052-8058	Frame Pivot Shaft, b1052, b1053, b1041
84-330	l-b1052-8059	Frame, Main, Back Support, b1052, b1053, b1041
85-330	l-b1052-8060	Frame, Main, Head Support, b1052, b1053, b1041

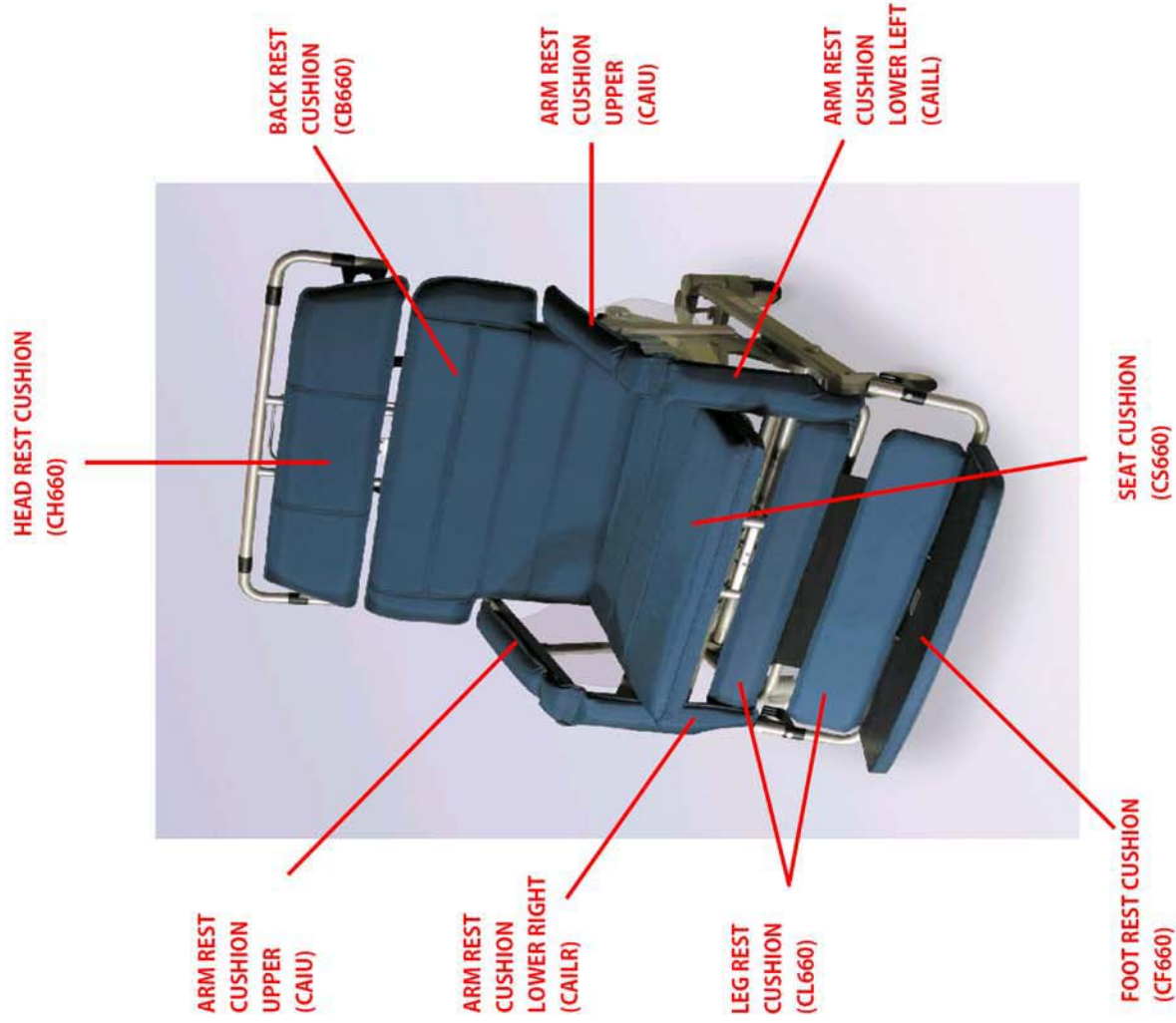
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



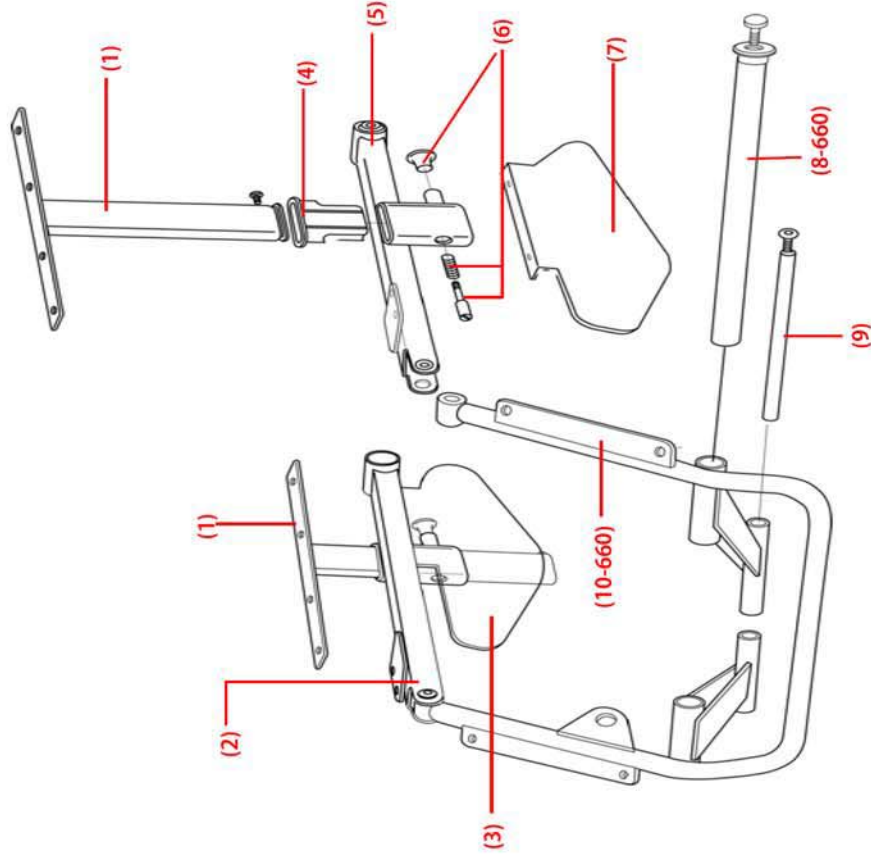
I-660

Model: b1061-GEL-b

S/N: 013-nnnnn



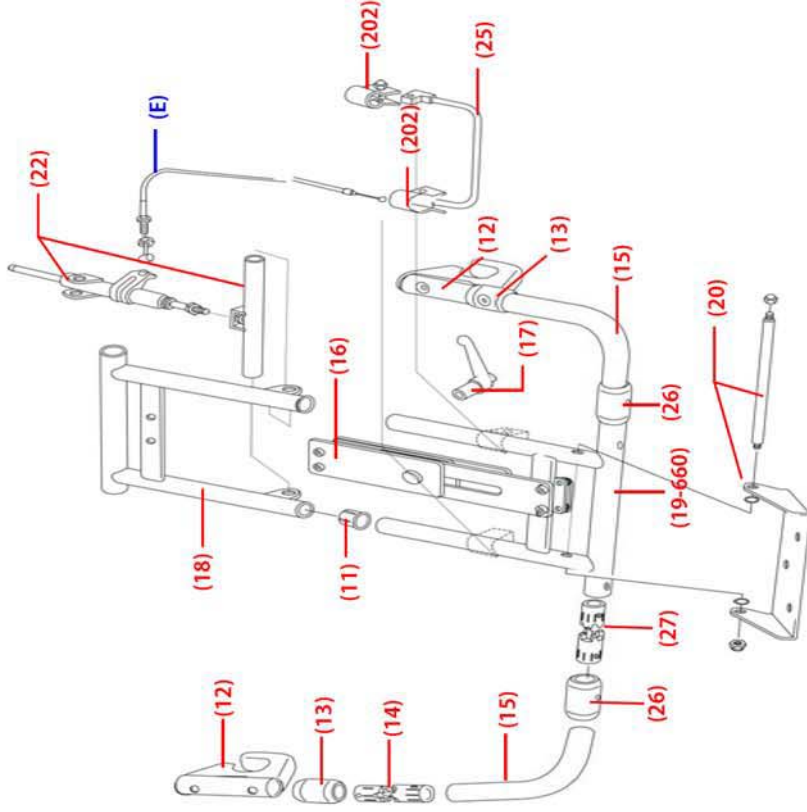
Drawing #	Part #	Part Description
CAILL	14507-117	Cushion, Armrest, Lower, Left, f/l-Series
CAILR	14508-117	Cushion, Armrest, Lower, Right, f/l-Series
CAIU	14506-117	Cushion, Armrest, Upper, f/l-Series
CB660	14007-117	Cushion, Back, CA 117, f/l-660
CF660	14043-117	Footrest, Assy, f/l-660
CH660	14010-117	Cushion, Head, w/Spt, CA 117, l660
CL660	14008-117	Cushion, Calf, CA 117, f/l-660
CS660	14311	Cushion, Seat, Gel, Short, f/l-660
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)



Drawing #	Part #	Part Description
1	I4505	Armrest, Frame, I-Series
2*	In5025	Frame, Main, Arm, RH, f/I-Series
3	I4510	Sideshield, RH, f/I-Series
4*	TB9005	Collar, Plastic, Armrest Adjust, f/H and I-Series
5*	In5040	Frame, Main, Arm, LH, f/I-Series
6	T4097	Plunger, Index, Armrest, f/H and I-Series
7	I4509	Sideshield, LH, f/I-Series
8-660*	In5101	SupportFrame, Calf, Long, f/I-660
9*	In5105	SupportFrame, Calf, Short, f/I-Series
10-660*	In5006	Frame, Main, CalfSupport, f/I-660

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





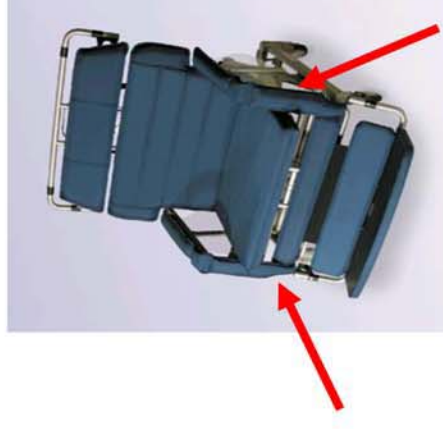
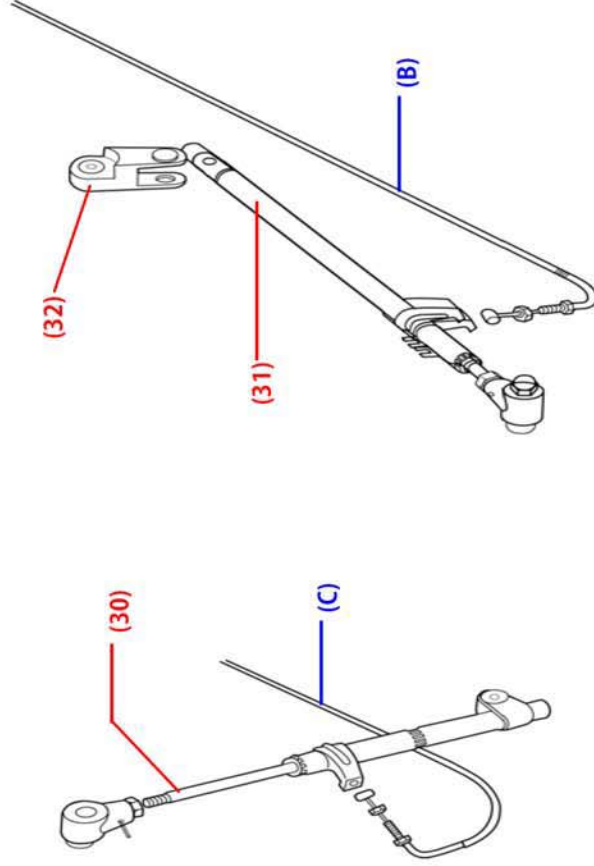
Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, f/I-Series
12		Chair Bracket, Swivel, f/I-Series
13		Guard, Chair Bracket (B), f/I-Series
14		Rotation Axis, Chair Bracket, Assy, f/I-Series
15	t4502	Bracket Arm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, f/I-Series
17	tn7005	Handle, Plastic, Adjusting, f/I-Series
18*	tn5015	Legrest Frame, Upper, f/I-Series
19-660*	tn5021	Legrest Frame, Lower, f/I-660
20*	tn8010	Rod, Attachment, Footrest, f/I-Series
22	t4030	Cylinder, Locking, Legrest, I-Series
25	T4094	Lever w/Black Insert, Recline & Footrest, H and I-Series
26	t4037	Guard, Chair Bracket (B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
202	T4100	Lever, Brkt Assy f/H and I-Series
E*	tn7010	Cable, Legrest, Adjusting, f/I-Series

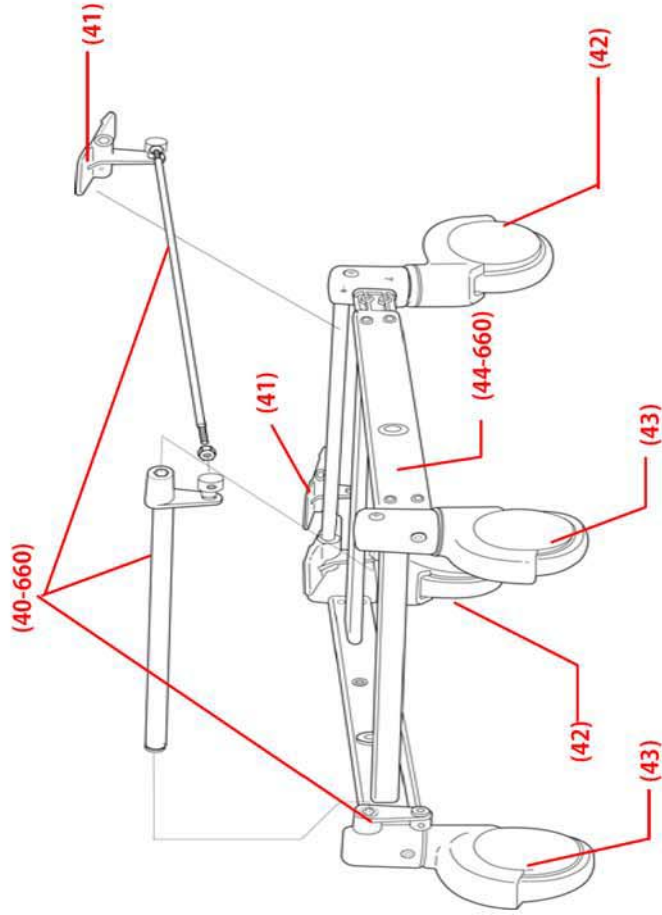
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
30	t4029	Cylinder, Locking, Rear, l-Series
31	t4028	Cylinder, Locking, Front, l-Series
32*	tn5030	Brkt, Mounting, Cylinder, Locking, Rear, f/l-Series
B	T4088	Cable Assy, Lt Recline l-Series, Lt/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline l-Series, 56"

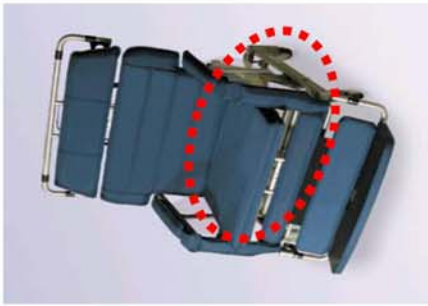
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

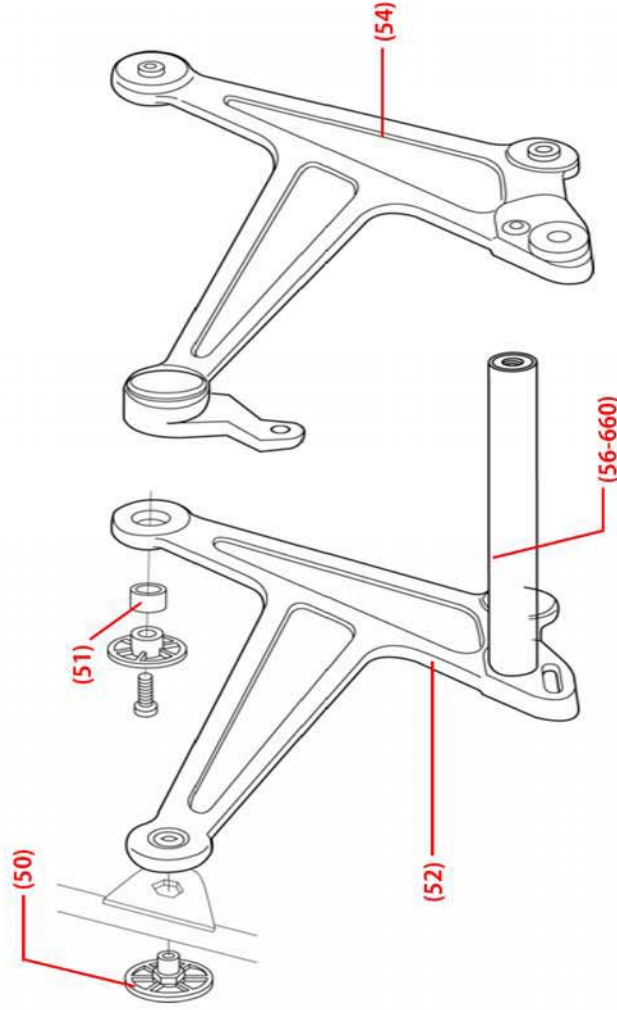




Drawing #	Part #	Part Description
40-660*	tn8016	Brake, Locking System, f/l-Series
41*	tn8020	Brake, Pedal, f/l-Series
42	t4011-b	Caster, Rear, 2 position (version b), l-series
43	t4024-b	Caster, Front, 3 Position (version b), l-series
44-660*	tn5036	Frame, Main, Base/caster, f/l-660

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

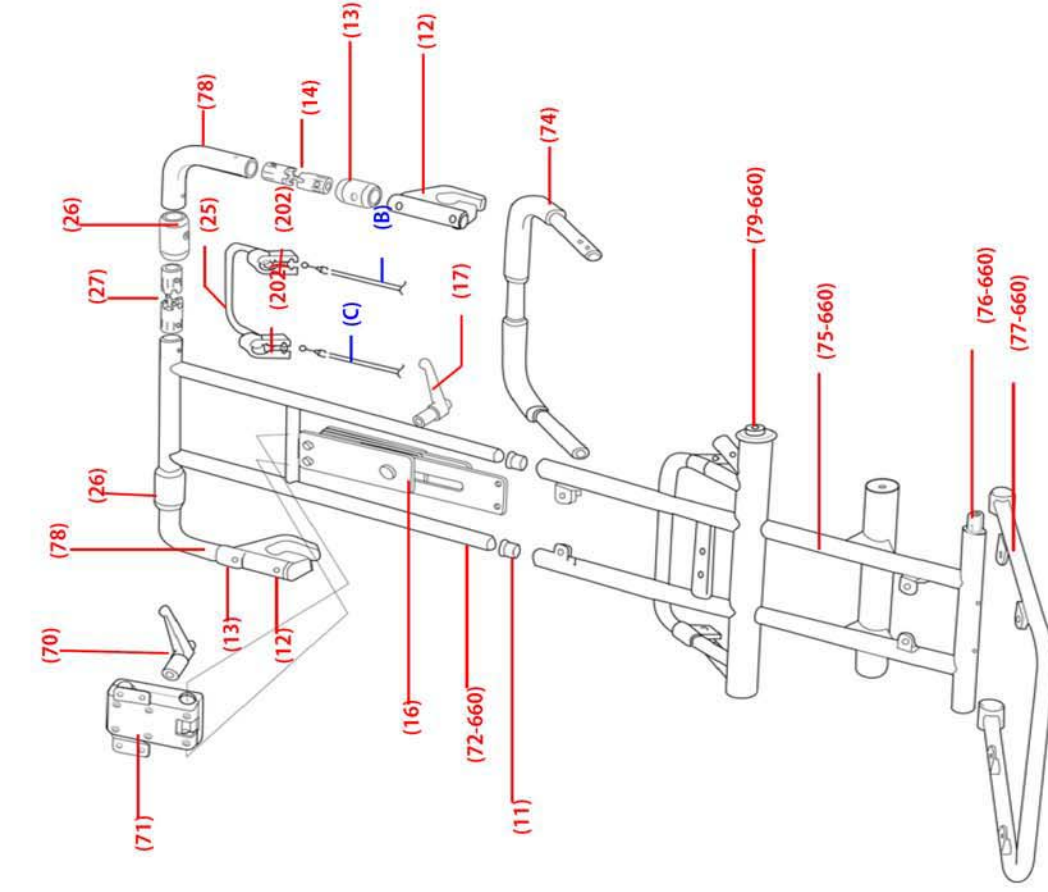




Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, f/l-Series
51*	tn5050	Bushing, Axis, LockCap, f/l-Series
52*	tn5055	Frame, Main, Seat, RH, f/l-Series
54*	tn5065	Frame, Main, Seat, Left, f/l-Series
56-660*	tn5076	Rod, Connecting, SeatAssy, f/l-660

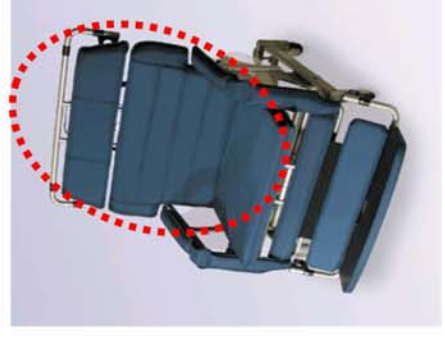
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, f/I-Series
16*	tn8005	Rail, Slide, Head/footrest, f/I-Series
17	tn7005	Handle, Plastic, Adjusting, f/I-Series
25	T4094	Lever w/Black Insert, Recline & Footrest, H and I-Series
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
70	t4512	Handle, Plastic, Headrest, Adjusting, f/I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
72-660*	tn5081	Frame, Main, Head Support, f/I-660
74*	tn8030	Handle, Push, f/I-Series
75-660*	tn5086	Frame, Main, Back Support, f/I-660
76-660*	t4305	Frame Pivot Shaft, I-660
77-660*	tn5091	Frame, Seat Cushion, f/I-660
12		Chair Bracket, Swivel, f/I-Series
13		Guard, Chair Bracket(B), f/I-Series
14		Rotation Axis, Chair Bracket, Assy, f/I-Series
78	t4501	Bracket Arm, Rotation, Upper, I-Series
79-660*	tn5096	Shaft, Upper, Back Frame, f/I-660
202	T4100	Lever, Brkt Assy, f/H and I-Series
B	T4088	Cable Assy, Lt Recline I-Series, Lu/RT Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"

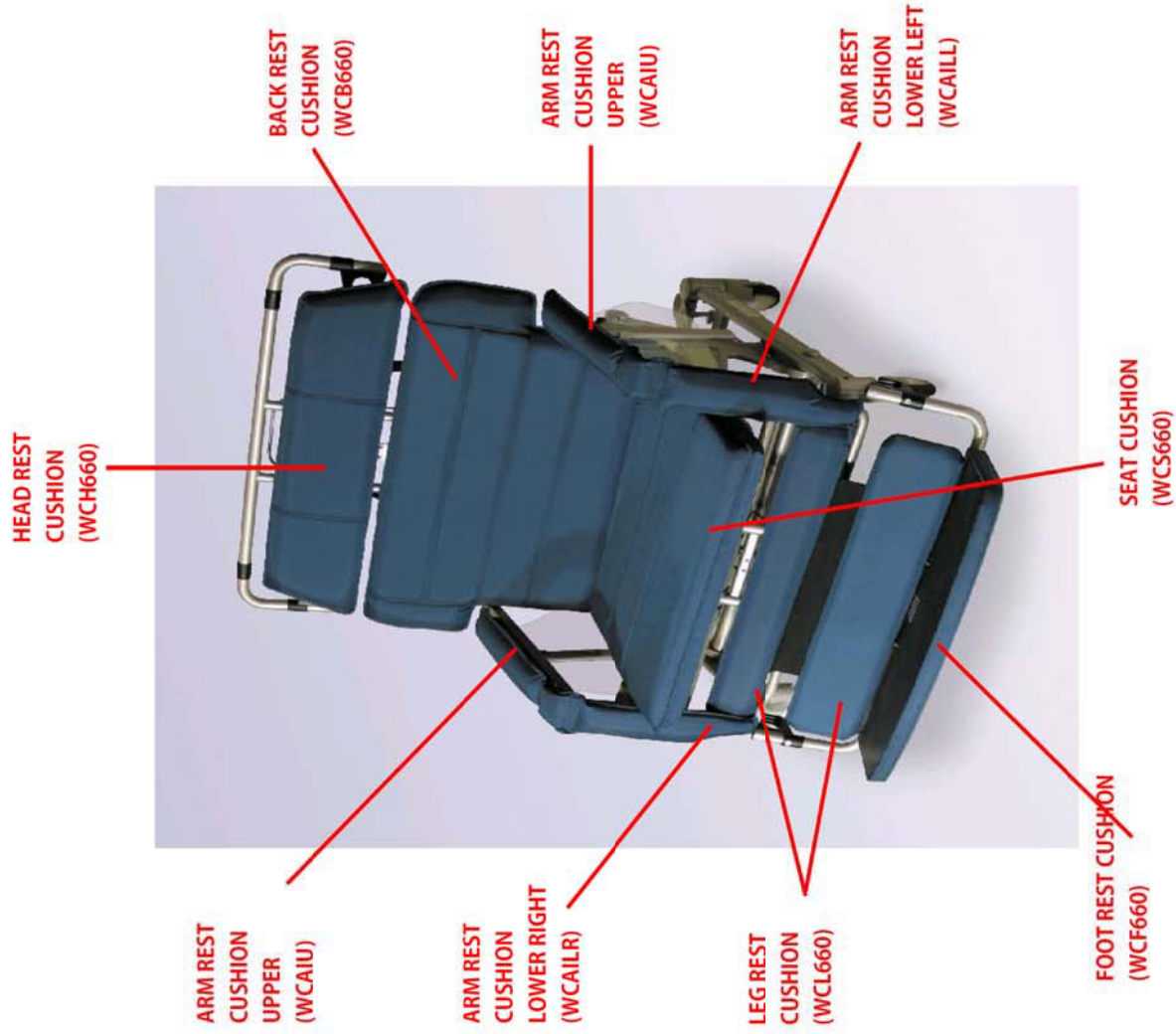
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



I-660

Model: b1062-TS-GEL

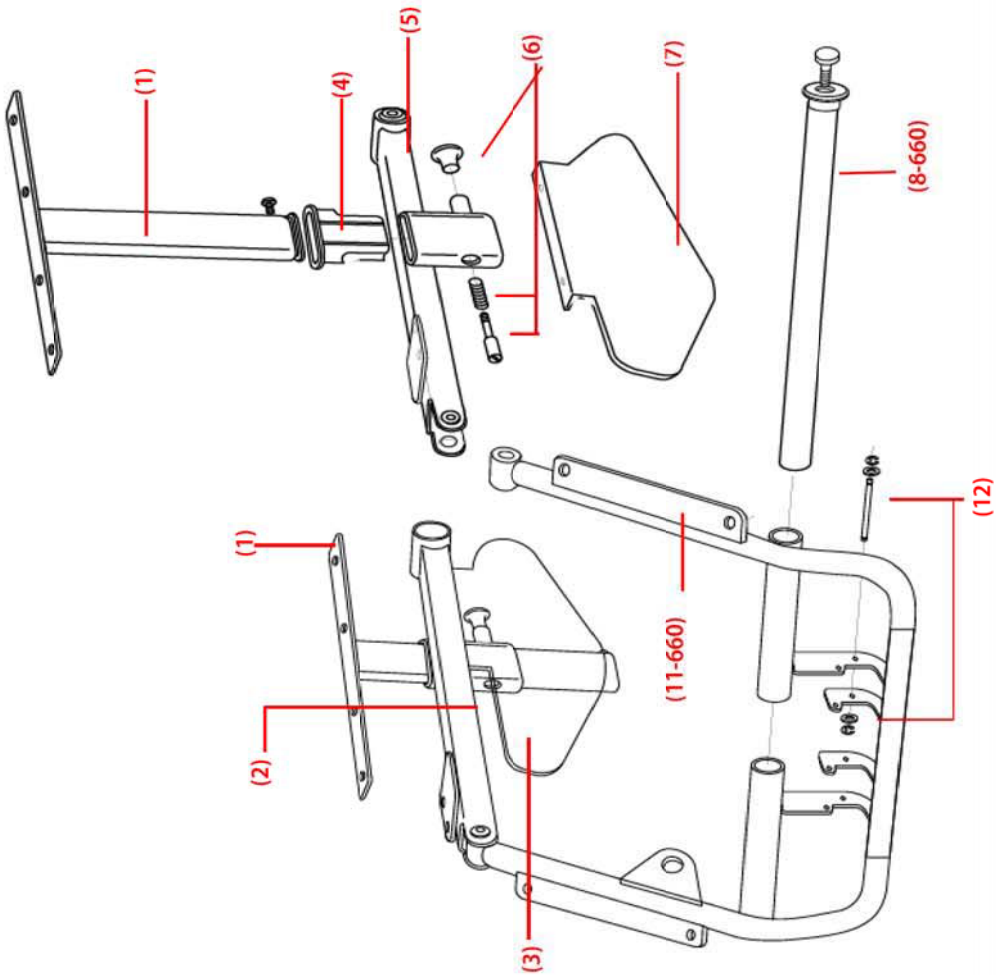
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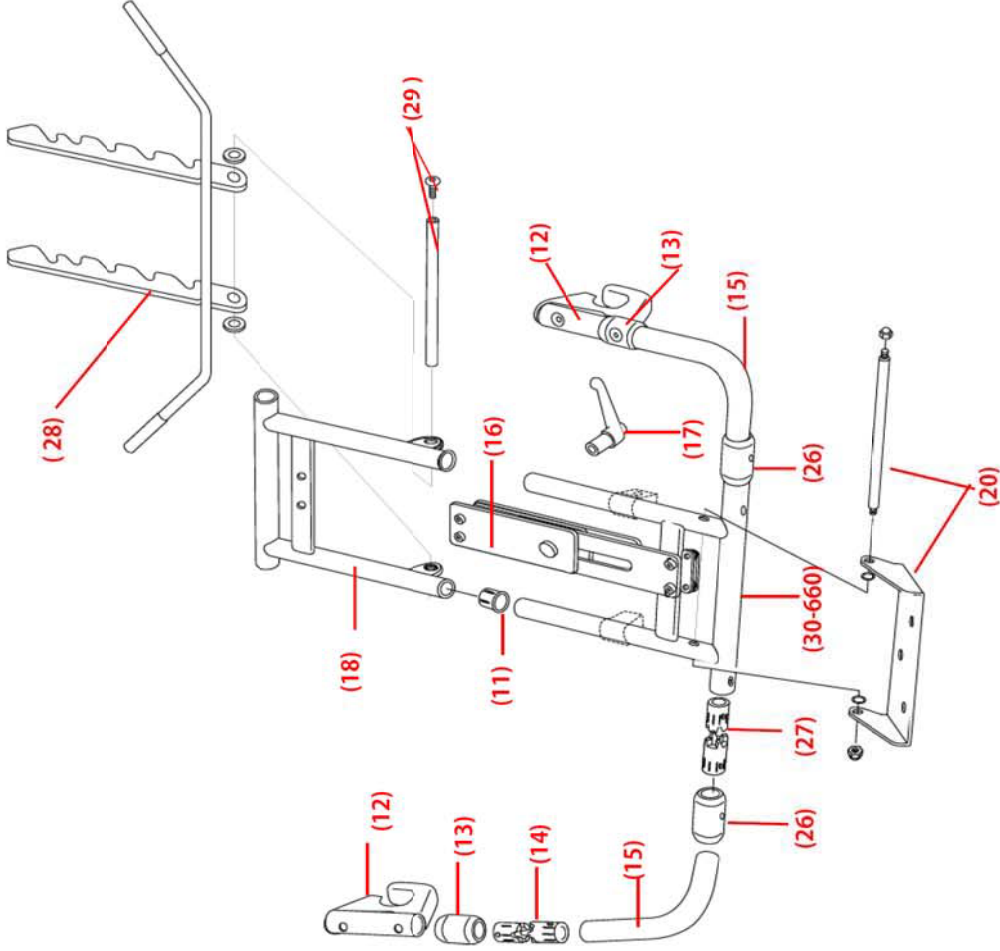


Drawing #	Part #	Part Description
CAIU	t4506-117	Cushion, Armrest, Upper, f/l-Series
CAILR	t4508-117	Cushion, Armrest, Lower, Right, f/l-Series
CAILL	t4507-117	Cushion, Armrest, Lower, Left, f/l-Series
CH660	t4010-117	Cushion, Head, w/Spt, CA117, I660
CL660	t4008-117	Cushion, Calf, CA117, f/l-660
CF660	t4043-117	Footrest, Assy, f/l-660
CS660	t4311	Cushion, Seat, Gel, Short, f/l-660
CB660	t4007-117	Cushion, Back, CA117, f/l-660
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest, Frame, l-Series
2*	tn5025	Frame, Main, Arm, RH, f/l-Series
3	t4510	Sideshield, RH, f/l-Series
4*	TB9005	Collar, Plastic, ArmrestAdjust, f/l-Series
5*	tn5040	Frame, Main, Arm, LH, f/l-Series
6	T4097	Plunger, Index, Armrest
7	t4509	Sideshield, LH, f/l-Series
8-660*	tn5101	SupportFrame, Calf, Long, f/l-660
11-660	l-b1062-5008	Frame, Main, CalfSupport, b1062
12	l-b10x2-5106	Dual Retainer Pin, washer & clip, b1052, b1062, b1082

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



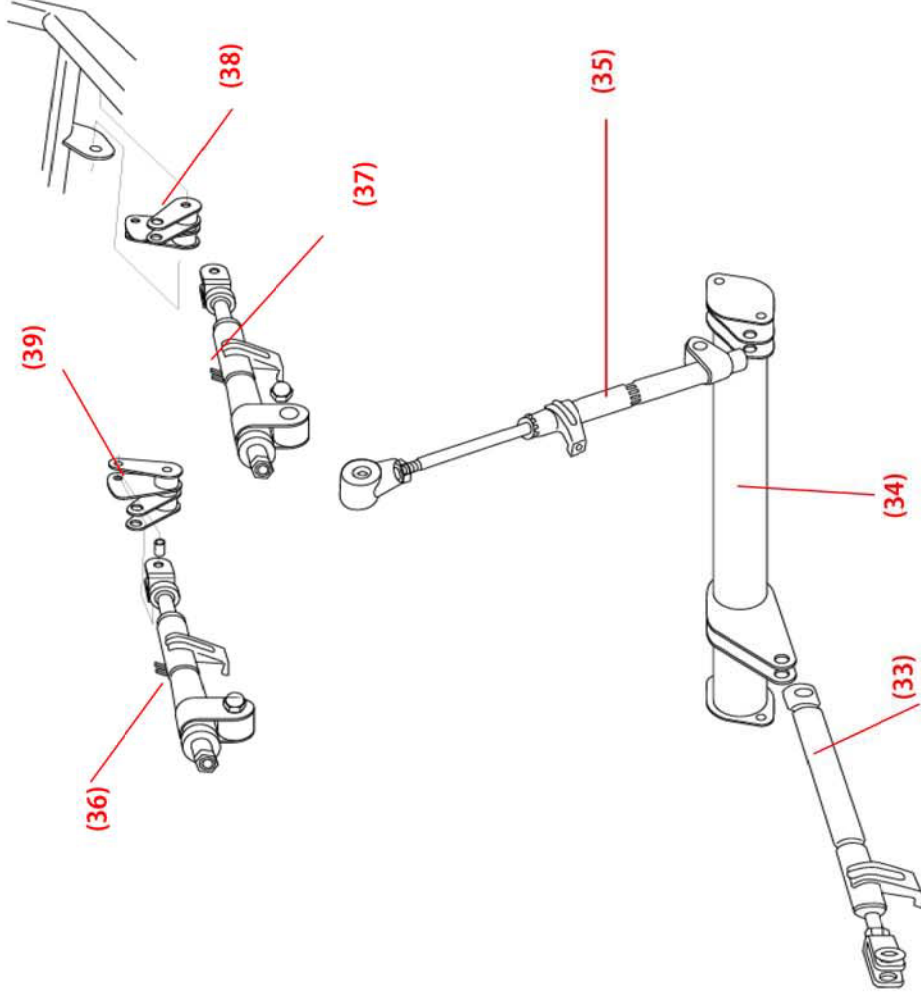


Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, f/l-Series
12		Chair Bracket, f/l-Series
13		Guard, Chair Bracket(B), f/l-Series
14		Rotation Axis, Chair Bracket, Assy, f/l-Series
15	t4502	Bracket Arm, Rotation, Lower, l-Series
16*	tn8005	Rail, Slide, Head/Footrest, f/l-Series
17*	tn7005	Handle, Plastic, Adjusting, f/l-Series
18*	tn5015	Legrest Frame, Upper, f/l-Series
20*	tn8010	Rod, Attachment, Footrest, f/l-Series
26	t4037	Guard, Chair Bracket(B), l-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, l-series
28	l-b10n2-8036	Legrest, Angle bracket, b1052, b1062
29	l-b10x2-8037	Legrest, Angle pin b1052, b1062, b1082
30-660	l-b1062-8039	Legrest Frame, Lower, f/b1062

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon

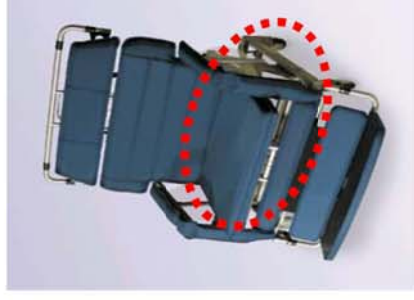
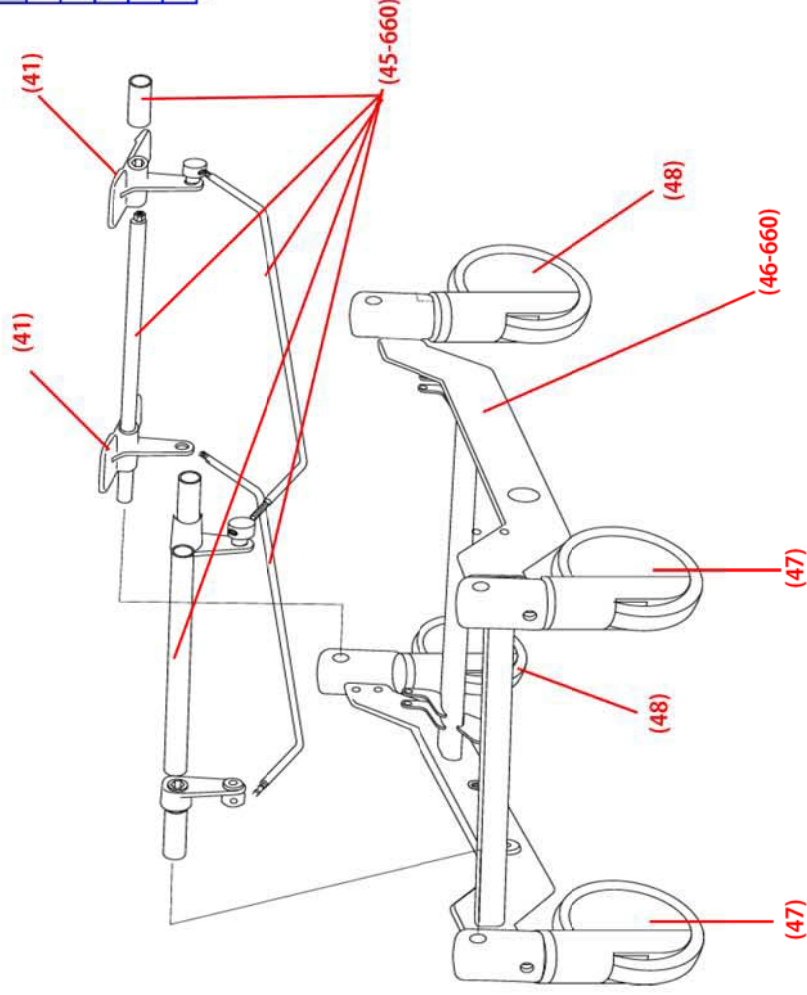


Drawing #	Part #	Part Description
33	I-b10n2-8041	Cylinder, Locking, Rt, b1052, b1062
34	I-b10n2-8042	Recline Frame, b1052, b1062
35	I-b10n2-8043	Cylinder, Locking, Lt, b1052, b1062
36	I-b10n2-8044	Cylinder, Locking, Tilt, Rt, b1052, b1062
37	I-b10n2-8045	Cylinder, Locking, Tilt, Lt, b1052, b1062
38	I-b10n2-8046	Bracket, Tilt, Rt, b1052, b1062
39	I-b10n2-8047	Bracket, Tilt, Lt, b1052, b1062



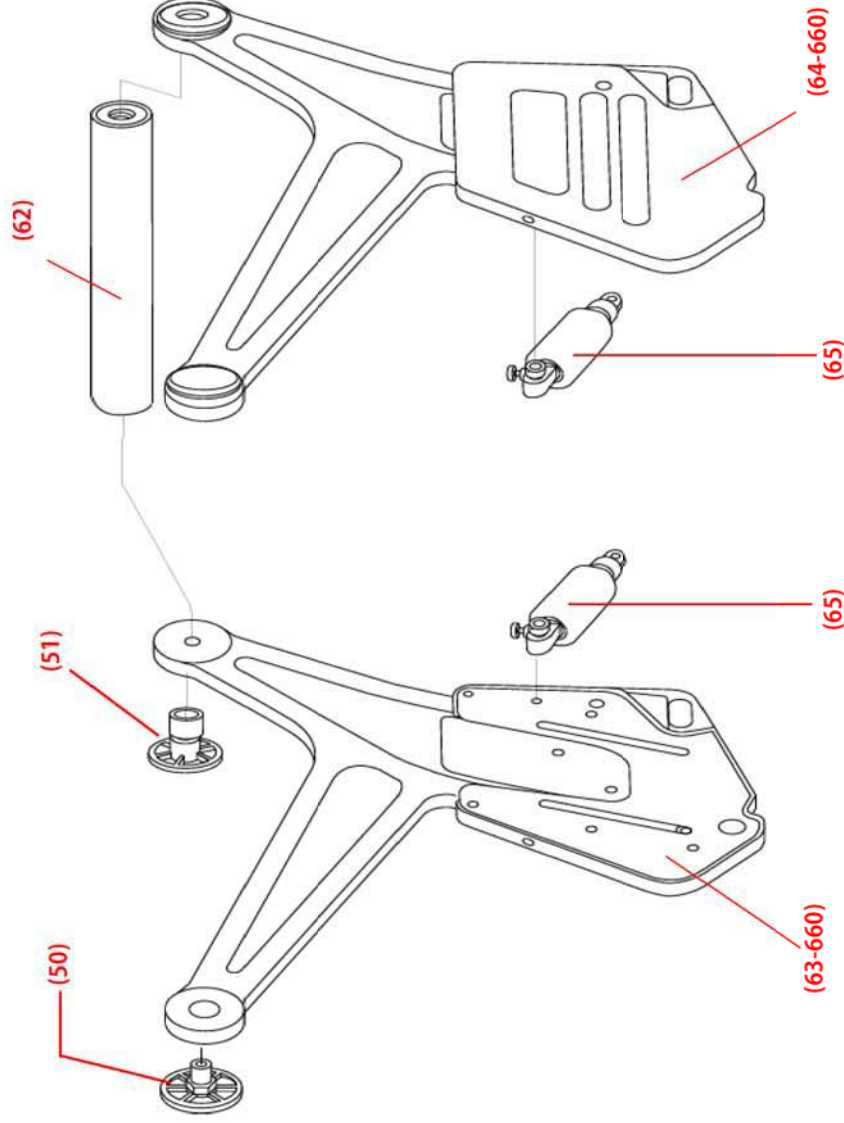
Drawing #	Part #	Part Description
41*	In8020	Brake, Pedal, f/l-Series
45-660	I-b1062-8065	Brake, LockingSystem, b1062
46-660	I-b1062-8052	Frame, Main, Base/caster, f/l-660
47	I-b10x2-8049	Caster, Front, 3 Pos, b1052, b1062, b1082
48	I-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1062, b1082

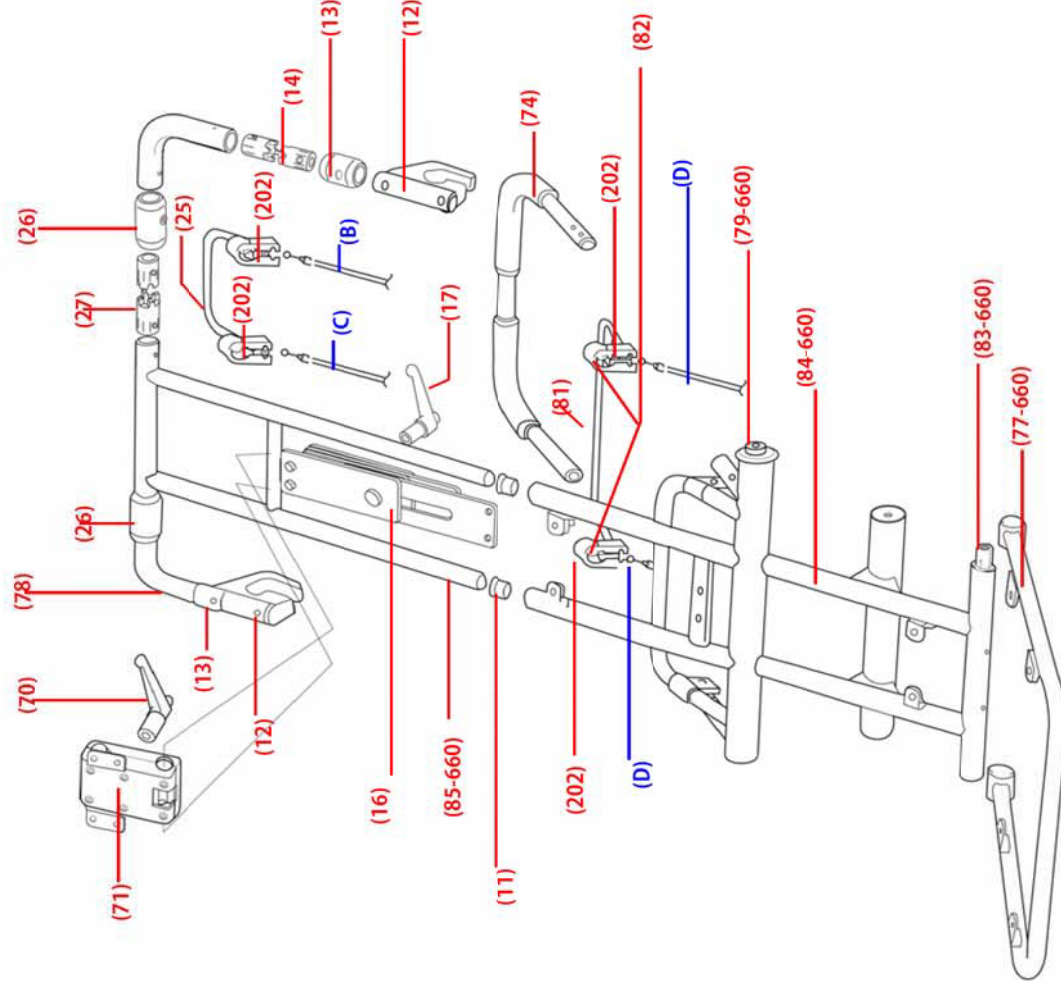
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, f/l-Series
51*	tn5050	Bushing, Axis, LockCap, f/l-Series
62		P/O 84-660
63-660	l-b1062-5011	Frame, Main, Seat, RH, b1062
64-660	l-b1062-5012	Frame, Main, Seat, Left, b1062
65	l-b10n2-8057	Spring, Tilt, b1052, b1062

* Not reguarly inventoried items -- could take up to 9 weeks to deliver





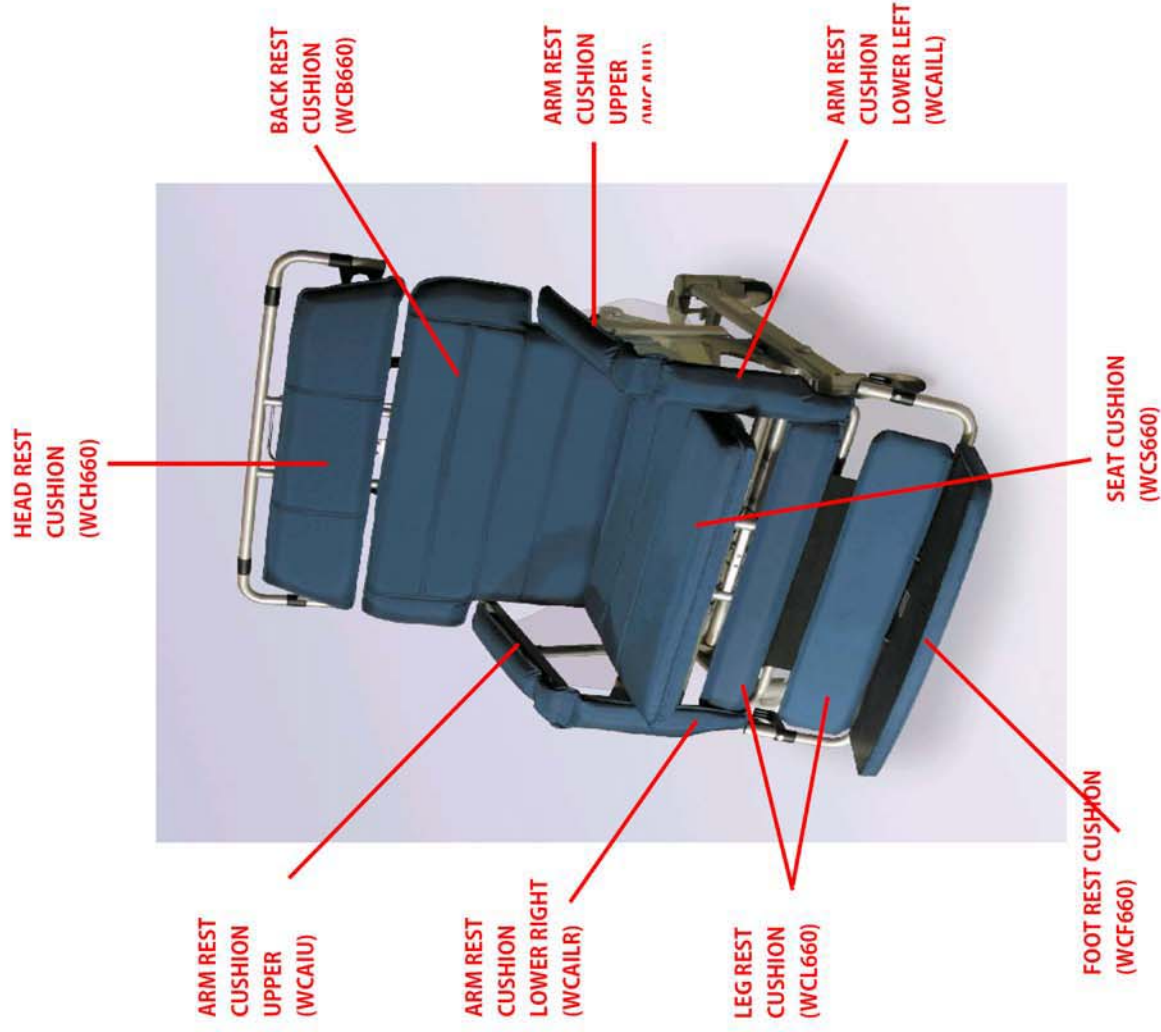
Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, f/l-Series
71*	t4511	Mechanism, Headrest, Adjust, l-Series
74*	tn8030	Handle, Push, f/l-Series
77-660*	tn5091	Frame, Seat Cushion, f/l-660
79-660*	tn5096	Shaft, Upper, Back Frame, f/l-660
81*	t4513	Lever w/Black Insert, Tilt, l-330
B	T4088	Cable Assy, Lt Recline l-Series, L/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline l-Series, 56"
D	T4093	Cable Assy, L/Rt Tilt l-Series, 45"
11*	tn5010	Collar, Headrest, Vertical Frame, f/l-Series
12		Chair Bracket, Swivel, f/l-Series
13		Guard, Chair Bracket(B), f/l-Series
14		Rotation Axis, Chair Bracket, Assy, f/l-Series
78	t4501	Bracket Arm, Rotation, Upper, l-Series
16*	tn8005	Rail, Slide, Head/footrest, f/l-Series
17*	tn7005	Handle, Plastic, Adjusting, f/l-Series
202	T4100	Lever, Brkt Assy
25	T4094	Lever w/Black Insert, Recline & Footrest
26	t4037	Guard, Chair Bracket(B), l-series
27	tn501a	Rotation Axis, Chair Bracket, Assy, l-series
82	tn8035	Collar, inside of 202 bracket, for l-330 only
83-660	l-b1062-8061	Frame Pivot Shaft, b1062
84-660	l-b1062-8062	Frame, Main, Back Support, b1062
85-660	l-b1062-8063	Frame, Main, Head Support, b1062

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

I-660

Model: b1063-TS-GEL

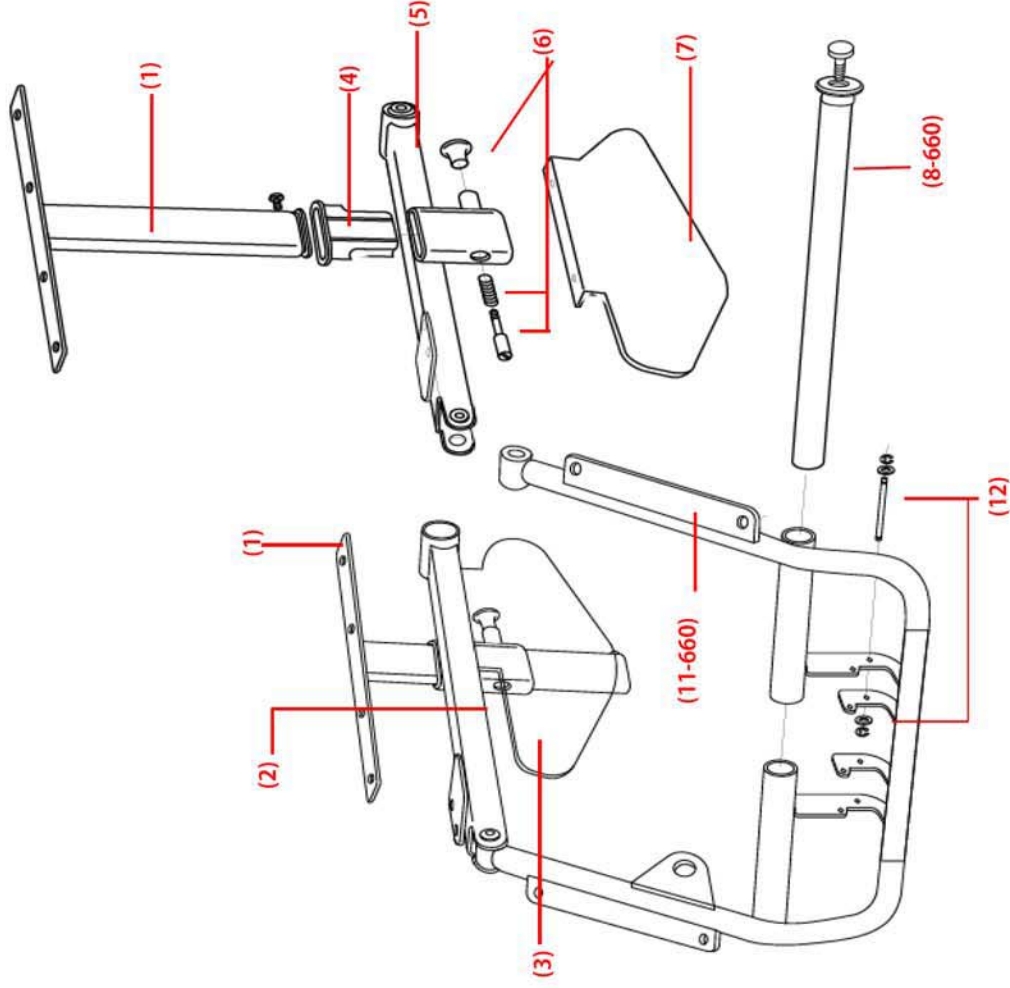
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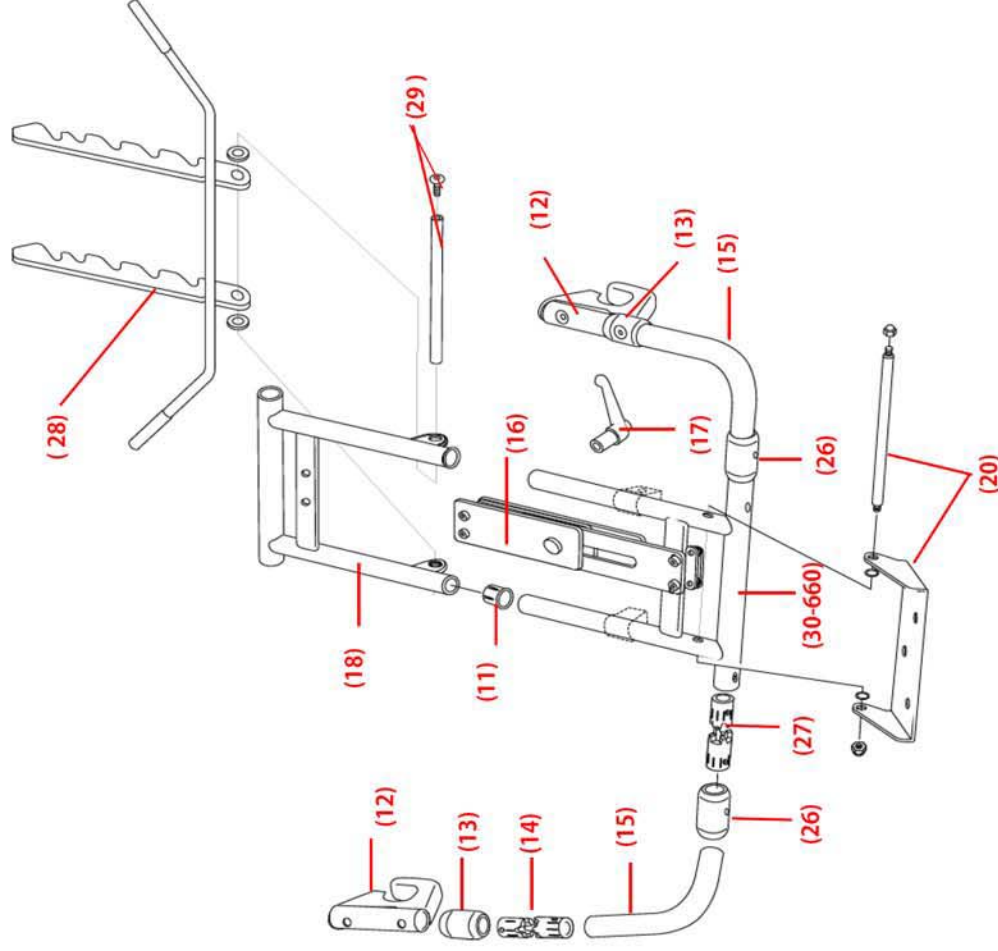


Drawing #	Part #	Part Description
WCAIU	I4506-W	Cushion, Armrest, Upper, I-Series, CA117, RFWeld
WCAILR	I4508-W	Cushion, Armrest, Lower, Right, I-Series, CA117, RFWeld
WCAILL	I4507-W	Cushion, Armrest, Lower, Left, I-Series, CA117, RFWeld
WCH660	I4010-W	Cushion, Head, w/Spt, I-660, CA117, RFWeld
WCL660	I4008-W	Cushion, Calf, I-660, CA117, RFWeld
WCF660	I4043-W	Footrest, Assy, I-660, CA117, RFWeld
WCS660	I4311-W	Cushion, Seat, Gel, Short, I-660, RFWeld
WCB660	I4007-W	Cushion, Back, I-660, CA117, RFWeld
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest,Frame,I-Series
2*	tn5025	Frame,Main,Arm,RH,I-Series
3	t4510	Sideshield,RH,I-Series
4*	TB9005	Collar,Plastic,ArmrestAdjust,I-Series
5*	tn5040	Frame,Main,Arm,LH,I-Series
6	T4097	Plunger,Index,Armrest
7	t4509	Sideshield,LH,I-Series
8-660*	tn5101	SupportFrame,Calf,Long,I-660
11-660	I-b1062-5008	Frame,Main,CalfSupport,b1062,b1063
12	I-b10x2-5106	Dual Retainer Pin, washer & clip. b1052,b1053,b1062,b1063,b1082,b1083

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



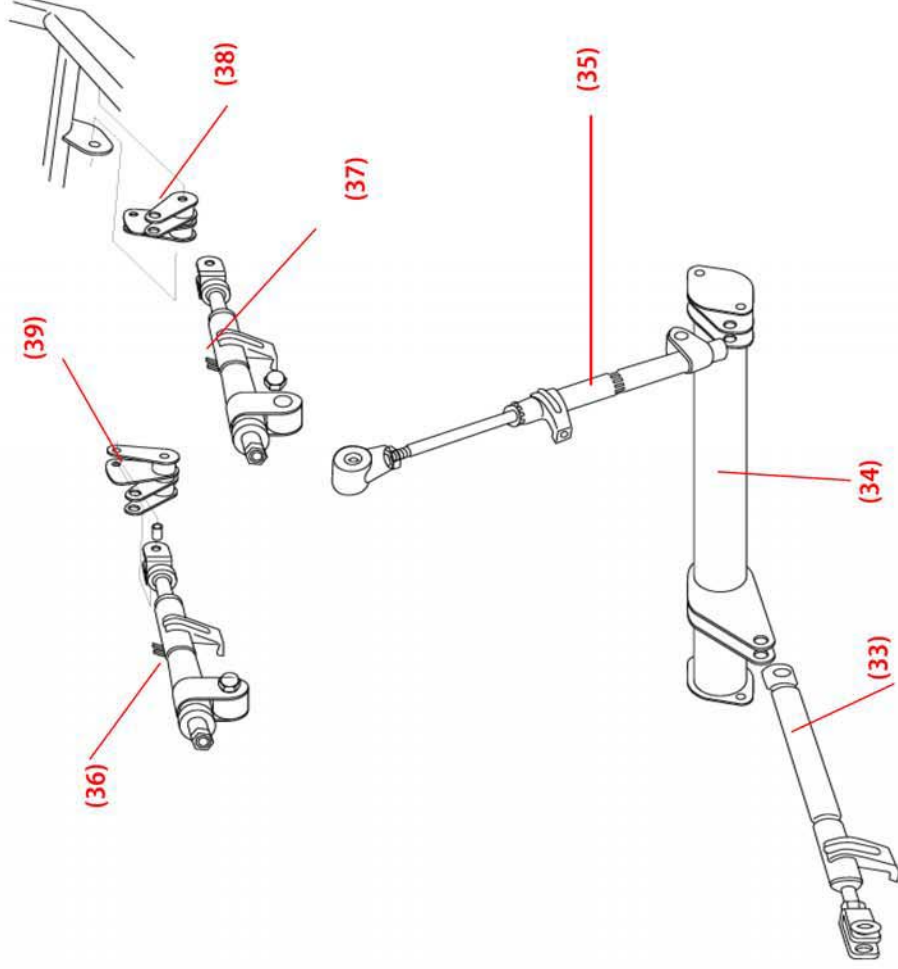


Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, I-Series
13		Guard, Chair Bracket (B), I-Series
14	t4502	Rotation Axis, Chair Bracket, Assy, I-Series
15		Bracket Arm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
18*	tn5015	Legrest Frame, Upper, I-Series
20*	tn8010	Rod, Attachment, Footrest, I-Series
26	t4037	Guard, Chair Bracket (B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
28	l-b10n2-8036	Legrest, Angle bracket, b1052, b1053, b1062, b1063
29	l-b10x2-8037	Legrest, Angle pin b1052, b1053, b1062, b1063, b1082, b1083
30-660	l-b1062-8039	Legrest Frame, Lower, b1062, b1063

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

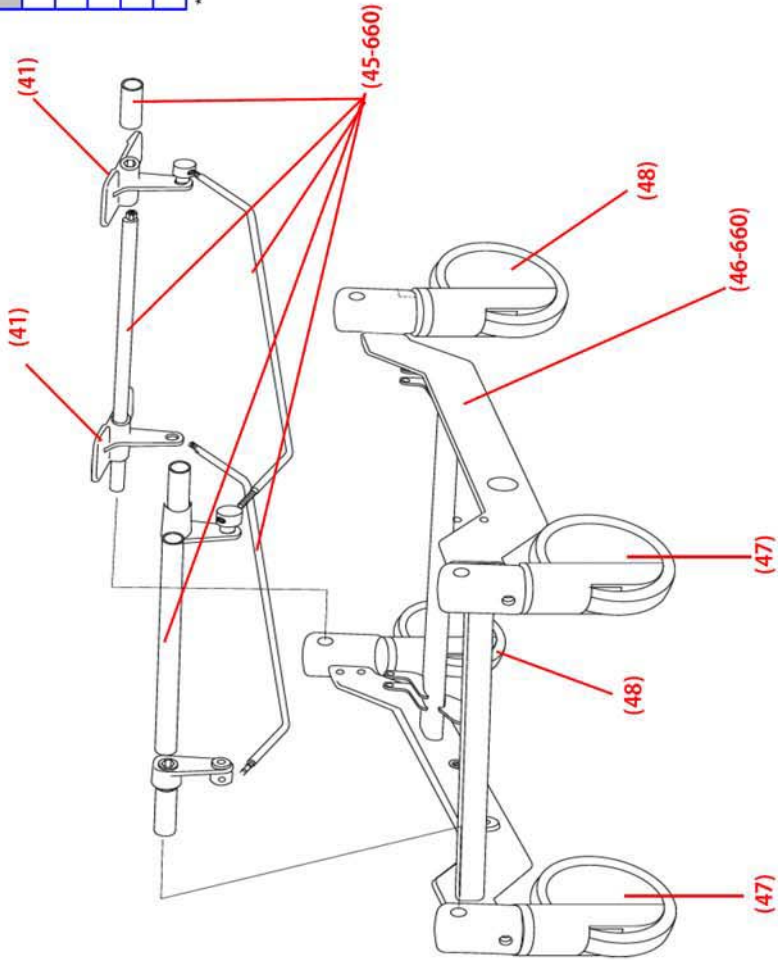


Drawing #	Part #	Part Description
33	I-b10n2-8041	Cylinder, Locking, Rt, b1052,b1053,b1062,b1063
34	I-b10n2-8042	Recline Frame, b1052,b1053,b1062,b1063
35	I-b10n2-8043	Cylinder, Locking, Lt, b1052,b1053,b1062,b1063
36	I-b10n2-8044	Cylinder, Locking, Tilt, Rt, b1052,b1053,b1062,b1063
37	I-b10n2-8045	Cylinder, Locking, Tilt, Lt, b1052,b1053,b1062,b1063
38	I-b10n2-8046	Bracket, Tilt, Rt, b1052,b1053,b1062,b1063
39	I-b10n2-8047	Bracket, Tilt, Lt, b1052,b1053,b1062,b1063



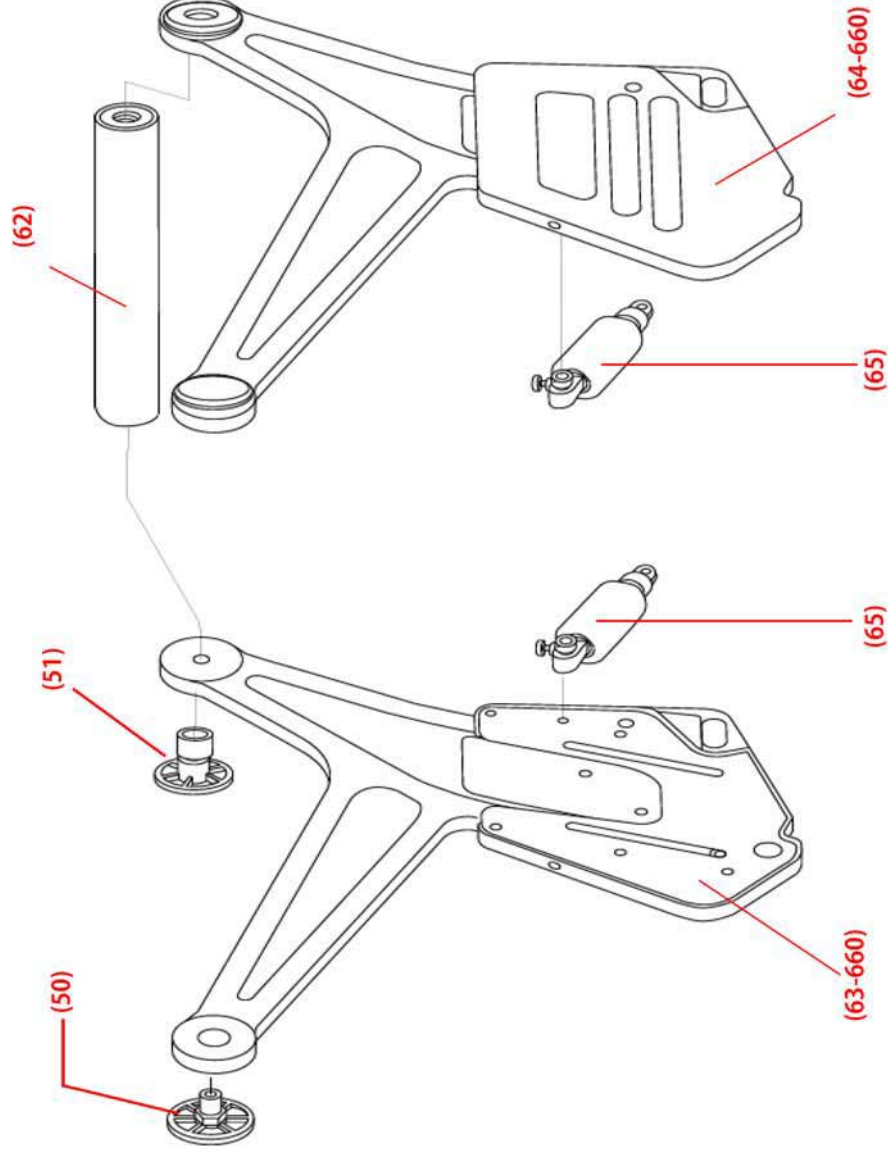
Drawing #	Part #	Part Description
41*	tn8020	Brake, Pedal, I-Series
45-660	I-b1062-8065	Brake, Locking System, b1062, b1063
46-660	I-b1062-8052	Frame, Main, Base/caster, b1062, b1063
47	I-b10x2-8049	Caster, Front, 3 Pos, b1052, b1053, b1062, b1063, b1082, b1083
48	I-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1053, b1062, b1063, b1082, b1083

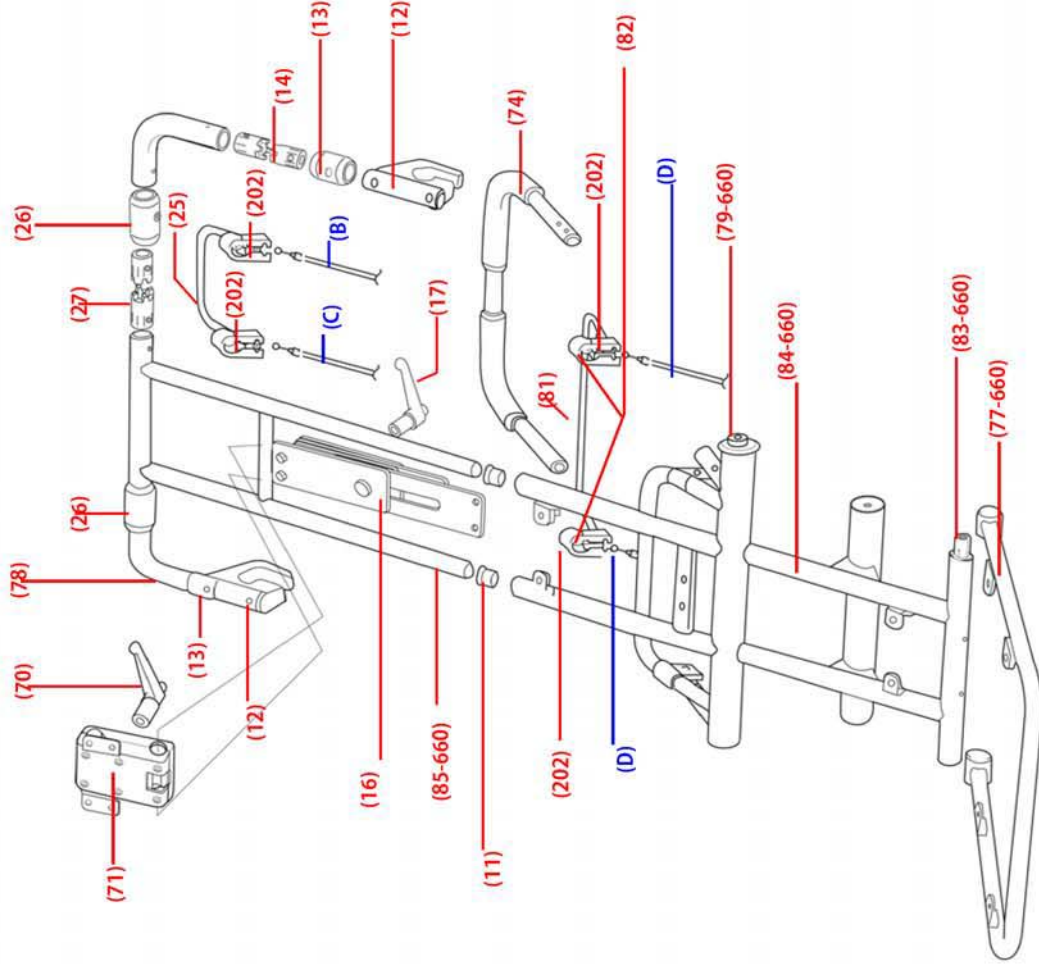
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, I-Series
51*	tn5050	Bushing, Axis, LockCap, I-Series
62		P/O 84-660
63-660	I-b1062-5011	Frame, Main, Seat, RH, b1062, b1063
64-660	I-b1062-5012	Frame, Main, Seat, Left, b1062, b1063
65	I-b10n2-8057	Spring, Tilt, b1052, b1053, b1062, b1063

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





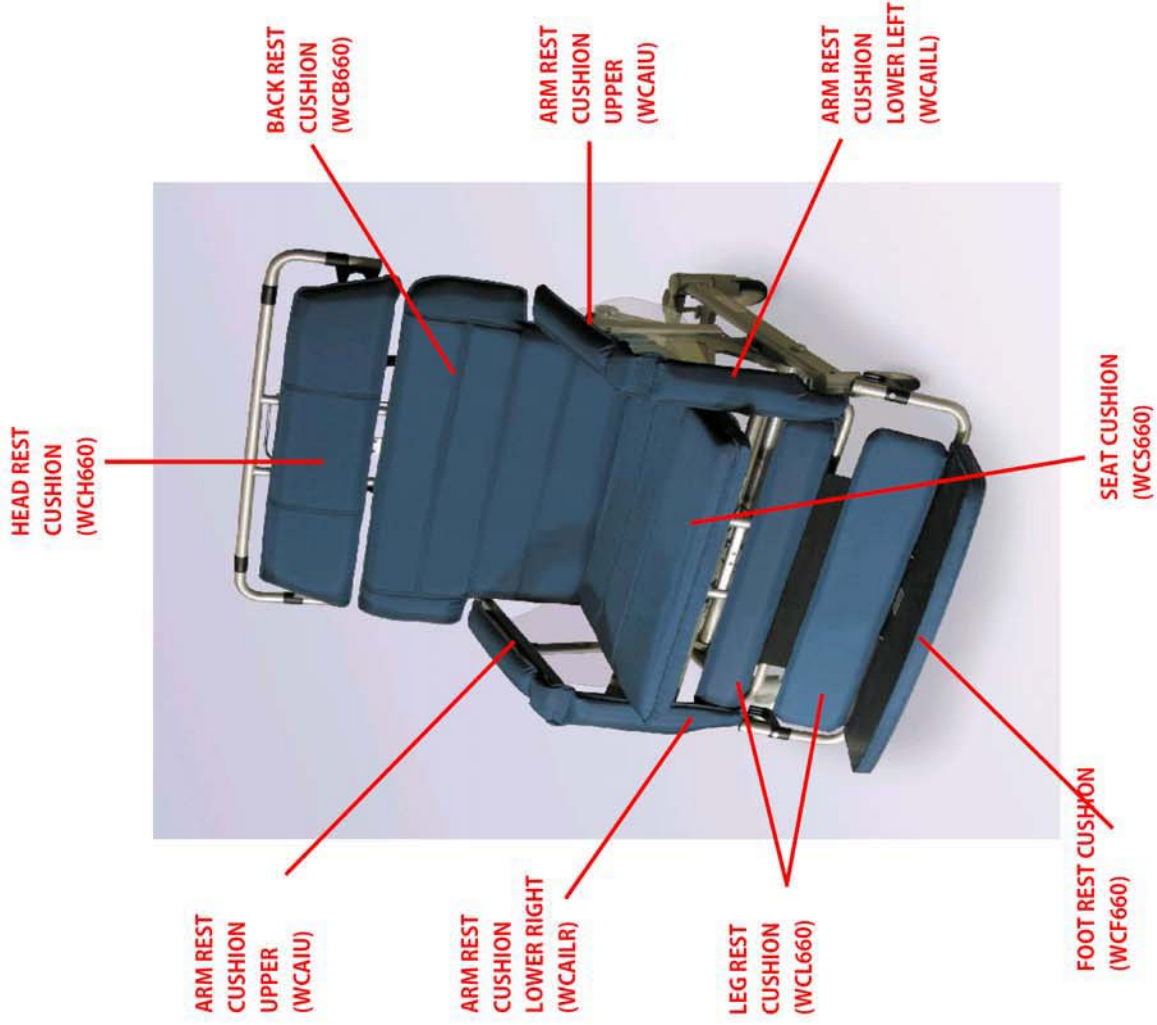
Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
74*	tn8030	Handle, Push, I-Series
77-660*	tn5091	Frame, Seat Cushion, I-660
79-660*	tn5096	Shaft, Upper, Back Frame, I-660
81*	t4513	Lever, Tilt, I-Series
B	T4088	Cable Assy, Lt Recline I-Series, Lt/RT Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"
D	T4093	Cable Assy, Lt/RT Tilt I-Series, 45"
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, Swivel, I-Series
13		Guard, Chair Bracket(B), I-Series
14		Rotation Axis, Chair Bracket, Assy, I-Series
78	t4501	Bracket Arm, Rotation, Upper, I-Series
16*	tn8005	Rail, Slide, Head/footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
202	T4100	Lever, Brkt Assy
25	T4094	Lever, f/Recline and Footrest
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
82	tn8035	Collar, inside of 202 bracket
83-660	I-b1062-8061	Frame Pivot Shaft, b1062, b1063
84-660	I-b1062-8062	Frame, Main, Back Support, b1062, b1063
85-660	I-b1062-8063	Frame, Main, Head Support, b1062, b1063

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

I-700

Model: b1071-TS-GEL

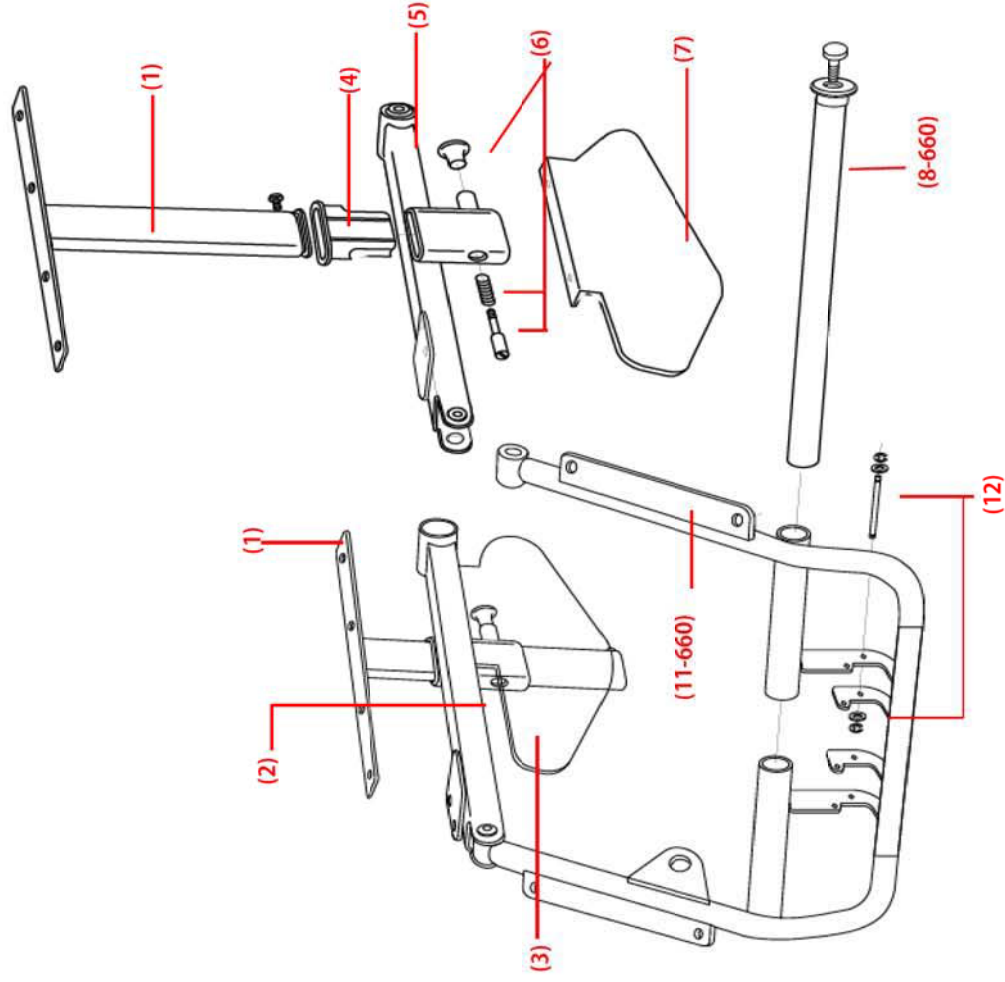
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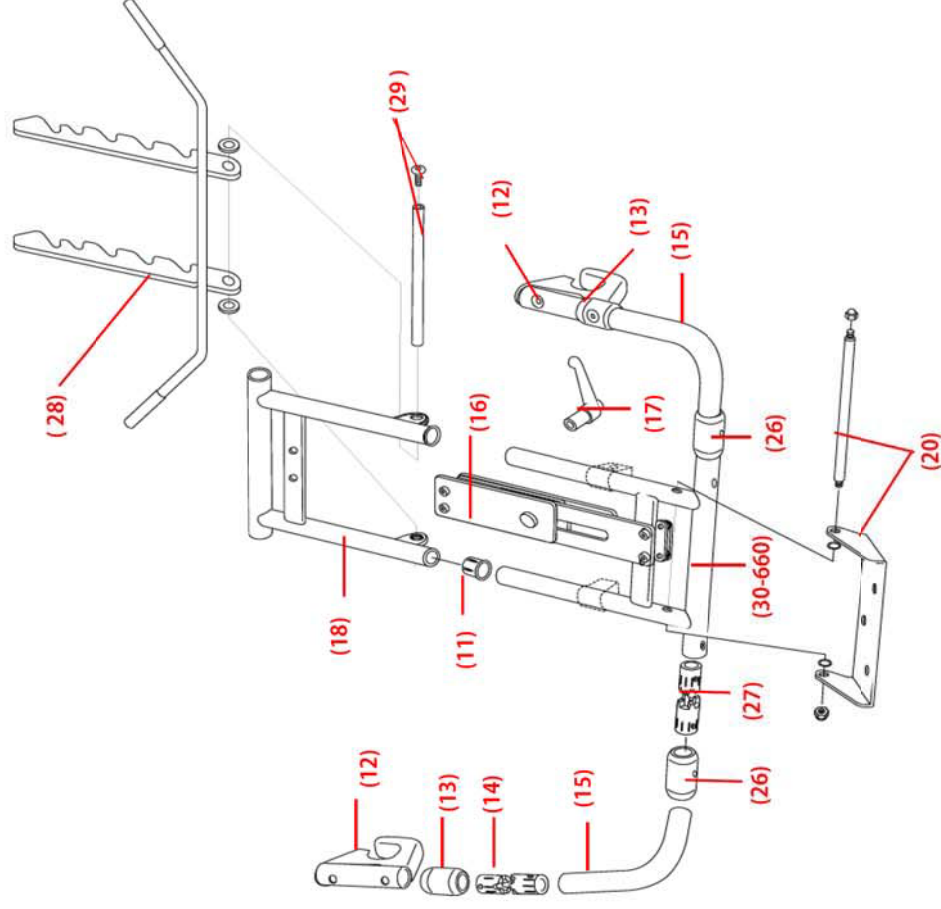


Drawing #	Part #	Part Description
WCAIU	t4506-w	Cushion,Armrest,Upper,I-Series,CA117, RFWeld
WCAILR	t4508-w	Cushion,Armrest,Lower,Right,I-Series,CA117, RFWeld
WCAILL	t4507-w	Cushion,Armrest,Lower,Left,I-Series,CA117, RFWeld
WCH660	t4010-w	Cushion,Head,w/Spt,I-660,I-700,CA117, RFWeld
WCL660	t4008-w	Cushion,Calf,I-660,I-700,CA117, RFWeld
WCF660	t4043-w	Footrest,Assy,I-660,I-700,CA117, RFWeld
WCS660	t4311-w	Cushion,Seat,Gel,Short,I-660,I-700,RFWeld
WCB660	t4007-w	Cushion,Back,I-660,I-700,CA117, RFWeld
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest,Frame,I-Series
2*	tn5025	Frame,Main,Arm,RH,I-Series
3	t4510	Sideshield,RH,I-Series
4*	TB9005	Collar,Plastic,ArmrestAdjust,I-Series
5*	tn5040	Frame,Main,Arm,LH,I-Series
6	T4097	Plunger,Index,Armrest
7	t4509	Sideshield,LH,I-Series
8-660*	tn5101	SupportFrame,Calf,Long,I-660,I-700
11-660	I-b1062-5008	Frame,Main,CalfSupport,b1062,b1063,b1071
12	I-b10x2-5106	Dual Retainer Pin, washer & clip, b1052,b1053,b1041,b1062,b1063,b1071,b1082,b1082

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



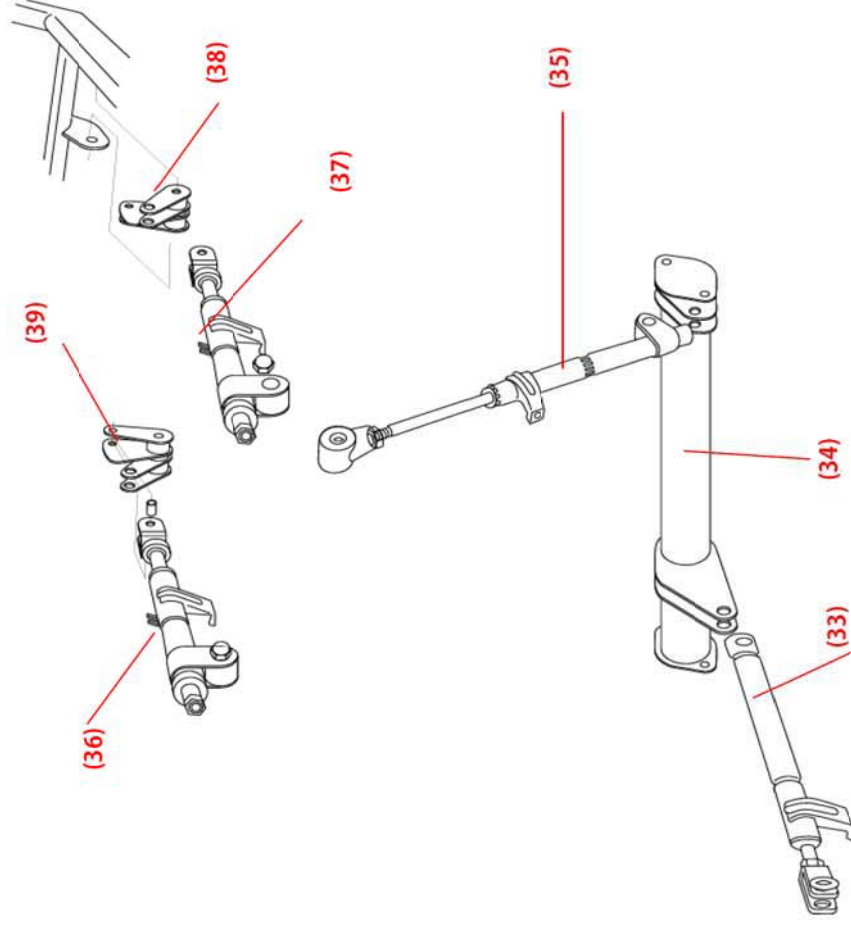


Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		ChairBracket, I-Series
13	t4502	Guard, ChairBracket(B), I-Series
14		RotationAxis, ChairBracket, Assy, I-Series
15		BracketArm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
18*	tn5015	LegrestFrame, Upper, I-Series
20*	tn8010	Rod, Attachment, Footrest, I-Series
26	t4037	Guard, ChairBracket(B), I-series
27	tb501a	RotationAxis, ChairBracket, Assy, I-series
28	I-b10n2-8036	Legrest, Angle bracket, b1052, b1053, b1041, b1062, b1063, b1071
29	I-b10x2-8037	Legrest, Angle pin, b1052, b1053, b1041, b1062, b1063, b1071, b1082, b1083
30-660	I-b1062-8030	LegrestFrame, Lower, b1062, b1063, b1071

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

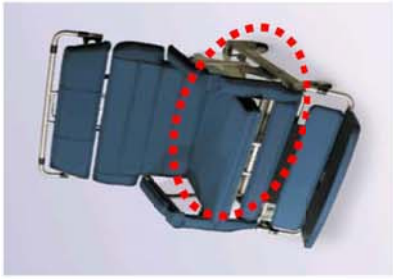
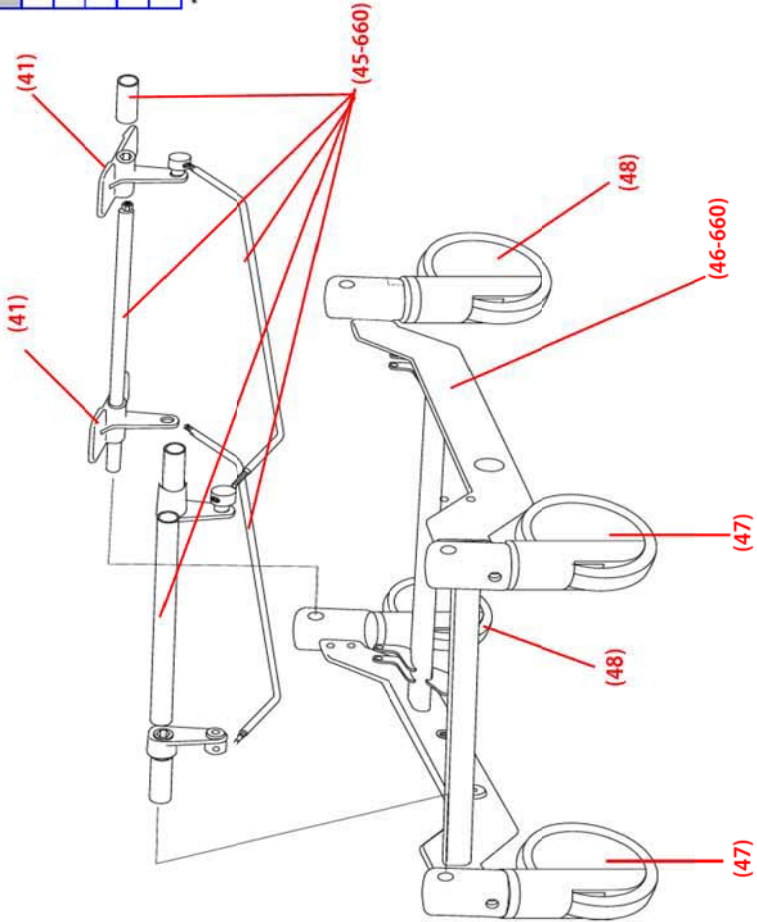


Drawing #	Part #	Part Description
33	I-b10n2-8041	Cylinder, Locking, Rt, b1052,b1053,b1041,b1062,b1063,b1071
34	I-b10n2-8042	Recline Frame, b1052,b1053,b1041,b1062,b1063,b1071
35	I-b10n2-8043	Cylinder, Locking, Lt, b1052,b1053,b1041,b1062,b1063,b1071
36	I-b10n2-8044	Cylinder, Locking, Tilt, Rt, b1052,b1053,b1041,b1062,b1063,b1071
37	I-b10n2-8045	Cylinder, Locking, Tilt, Lt, b1052,b1053,b1041,b1062,b1063,b1071
38	I-b10n2-8046	Bracket, Tilt, Rt, b1052,b1053,b1041,b1062,b1063,b1071
39	I-b10n2-8047	Bracket, Tilt, Lt, b1052,b1053,b1041,b1062,b1063,b1071



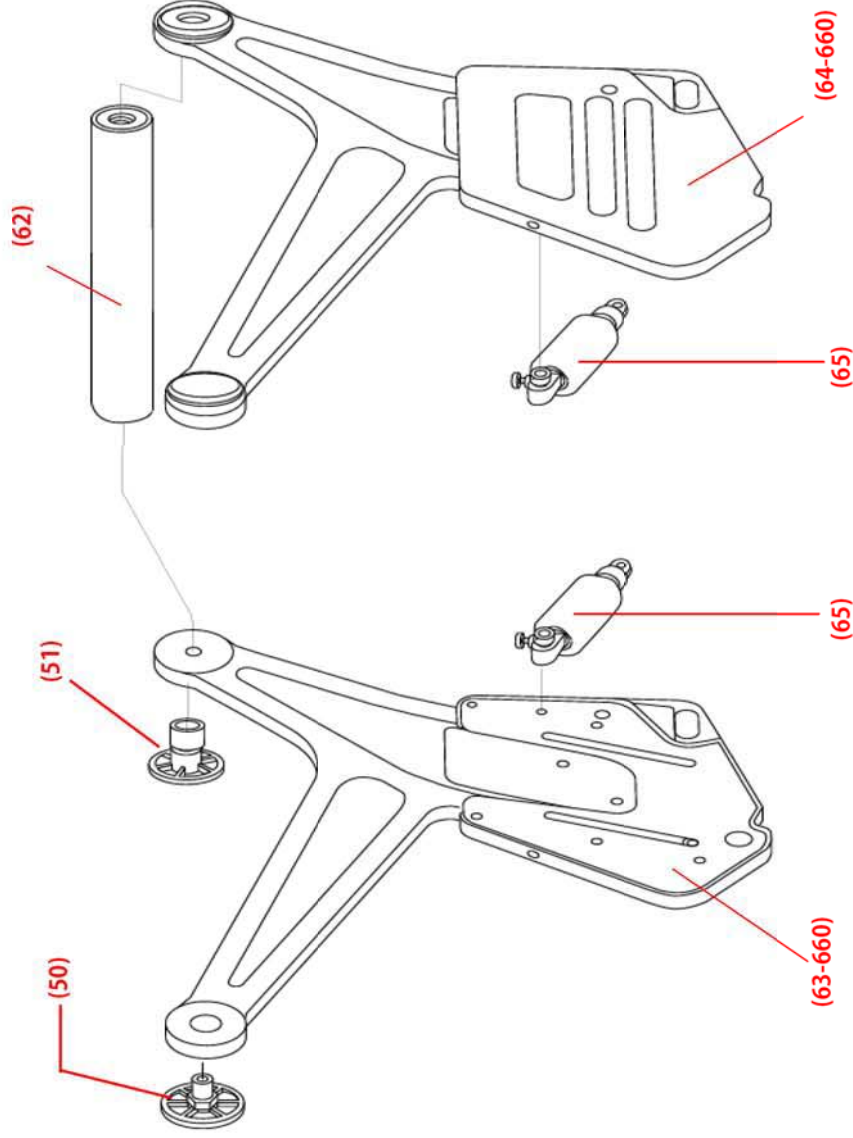
Drawing #	Part #	Part Description
41*	tn8020	Brake, Pedal, I-Series
45-660	I-b1062-8065	Brake, Locking System, b1062, b1063, b1071
46-660	I-b1062-8052	Frame, Main, Base/caster, b1062, b1063, b1071
47	I-b10x2-8049	Caster, Front, 3 Pos, b1052, b1053, b1041, b1062, b1063, b1071, b1082, b1083
48	I-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1053, b1041, b1062, b1063, b1071, b1082, b1083

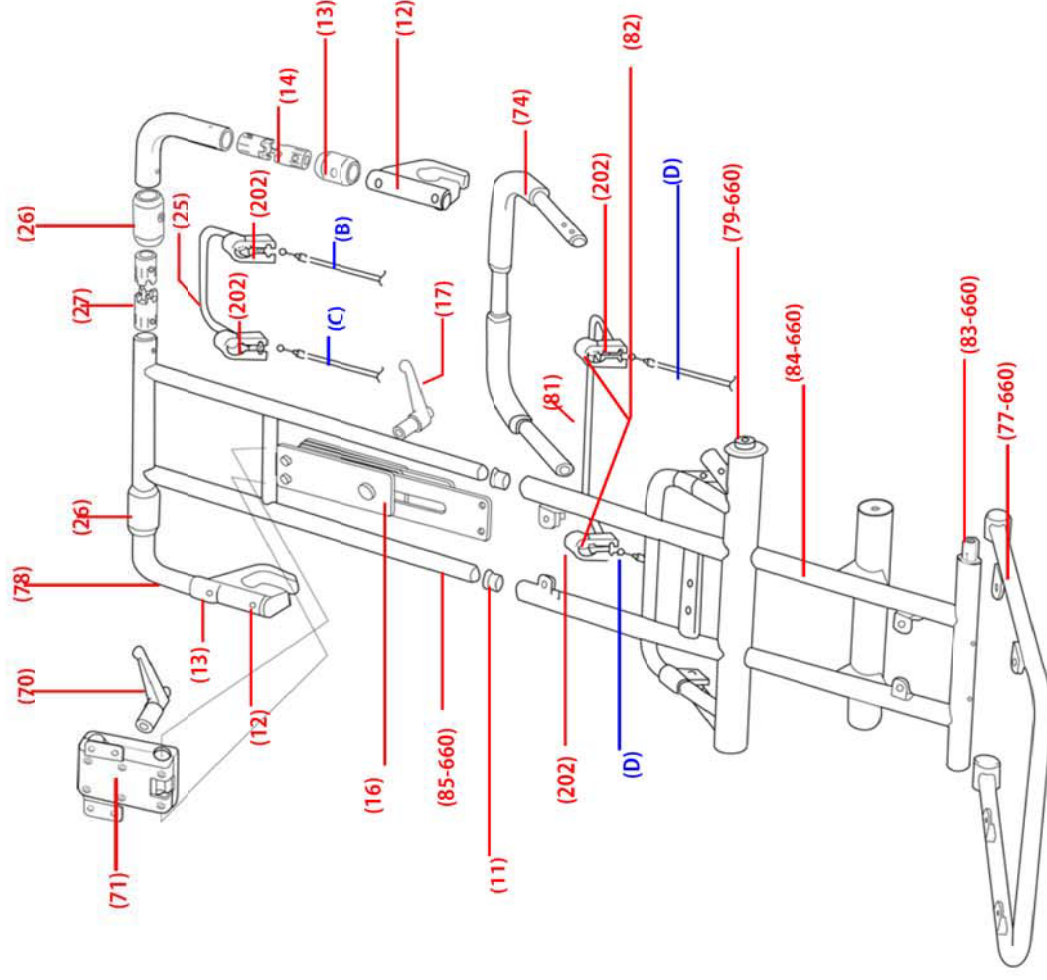
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
50*	tn5045	Axis, ShaftCap, I-Series
51*	tn5050	Bushing, Axis, LockCap, I-Series
62		P/O 84-660
63-660	I-b1062-5011	Frame, Main, Seat, RH, b1062, b1063, b1071
64-660	I-b1062-5012	Frame, Main, Seat Left, b1062, b1063, b1071
65	I-b10n2-8057	Spring, Int, b1052, b1053, b1041, b1062, b1063, b1071

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order





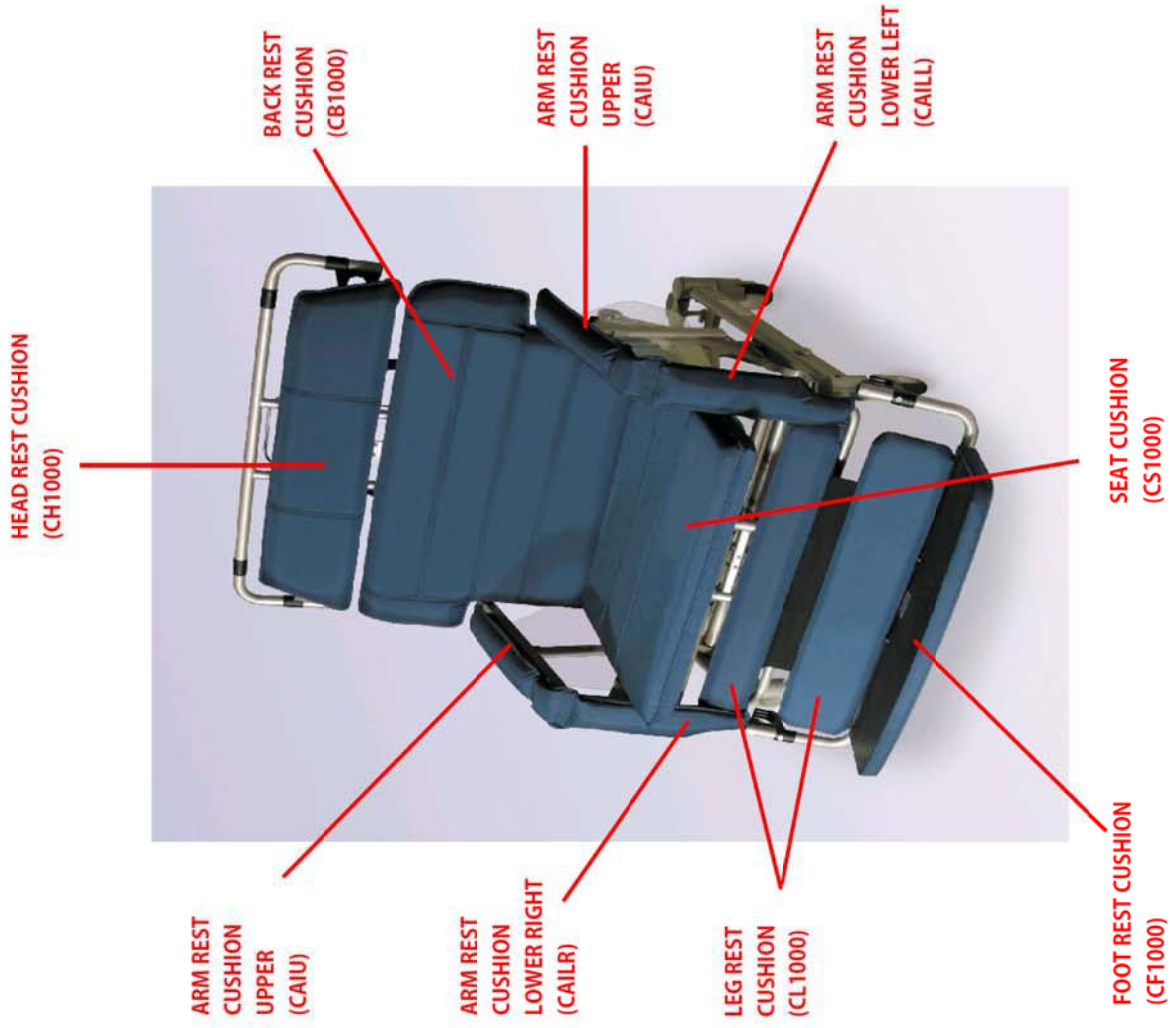
Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
74*	tn8030	Handle, Push, I-Series
77-660*	tn5091	Frame, Seat Cushion, I-660, I-700
79-660*	tn5096	Shaft, Upper, Back Frame, I-660, I-700
81*	t4513	Lever, Tilt, I-Series
B	T4088	Cable Assy, Lt Recline I-Series, L/Rt Tilt H-250, 50"
C	T4089	Cable Assy, Rt Recline I-Series, 56"
D	T4093	Cable Assy, L/Rt Tilt I-Series, 45"
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, Swivel, I-Series
13		Guard, Chair Bracket (B), I-Series
14		Rotation Axis, Chair Bracket, Assy, I-Series
78	t4501	Bracket Arm, Rotation, Upper, I-Series
16*	tn8005	Rail, Slide, Head/footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
202	T4100	Lever, Brkt Assy
25	T4094	Lever, f/Recline and Footrest
26	t4037	Guard, Chair Bracket (B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
82	tn8035	Collar, inside of 202 bracket
83-660	I-b1062-8061	Frame Pivot Shaft, b1062, b1063, b1071
84-660	I-b1062-8062	Frame, Main, Back Support, b1062, b1063, b1071
85-660	I-b1062-8063	Frame, Main, Head Support, b1062, b1063, b1071

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

I-1000

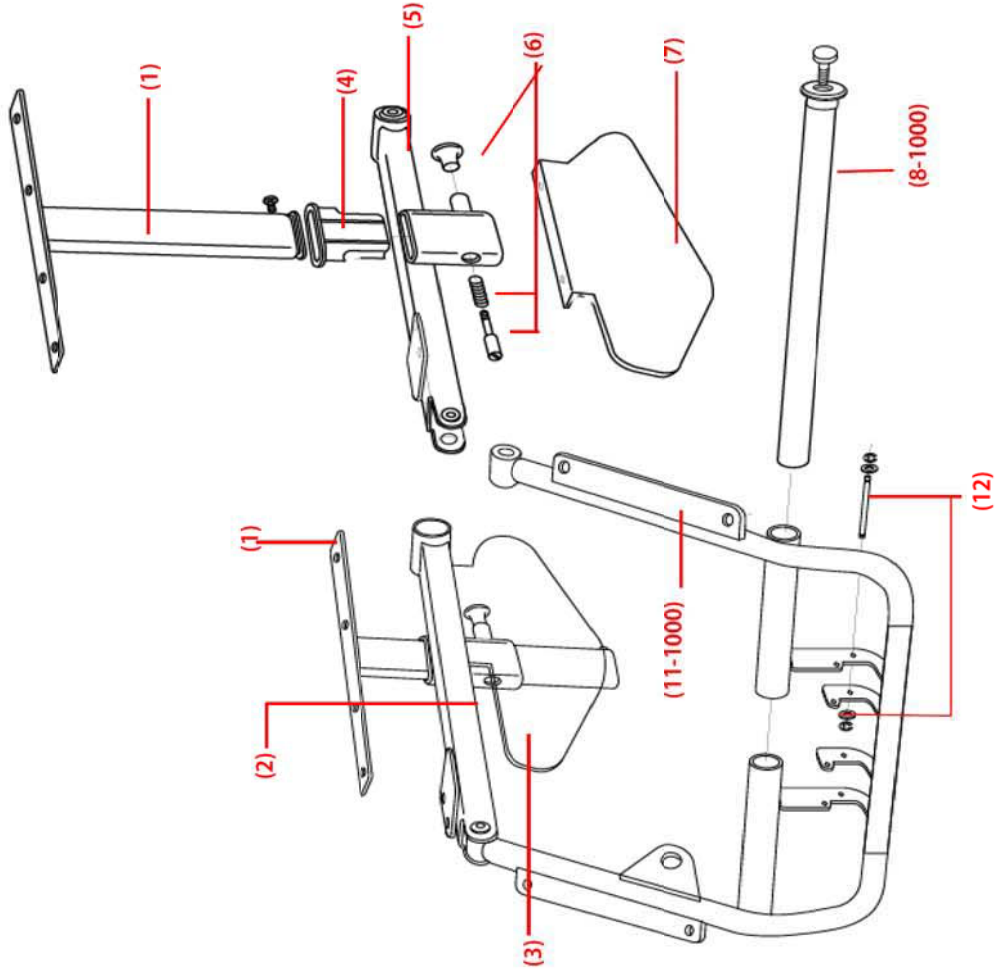
Model: b1082-TS-GEL

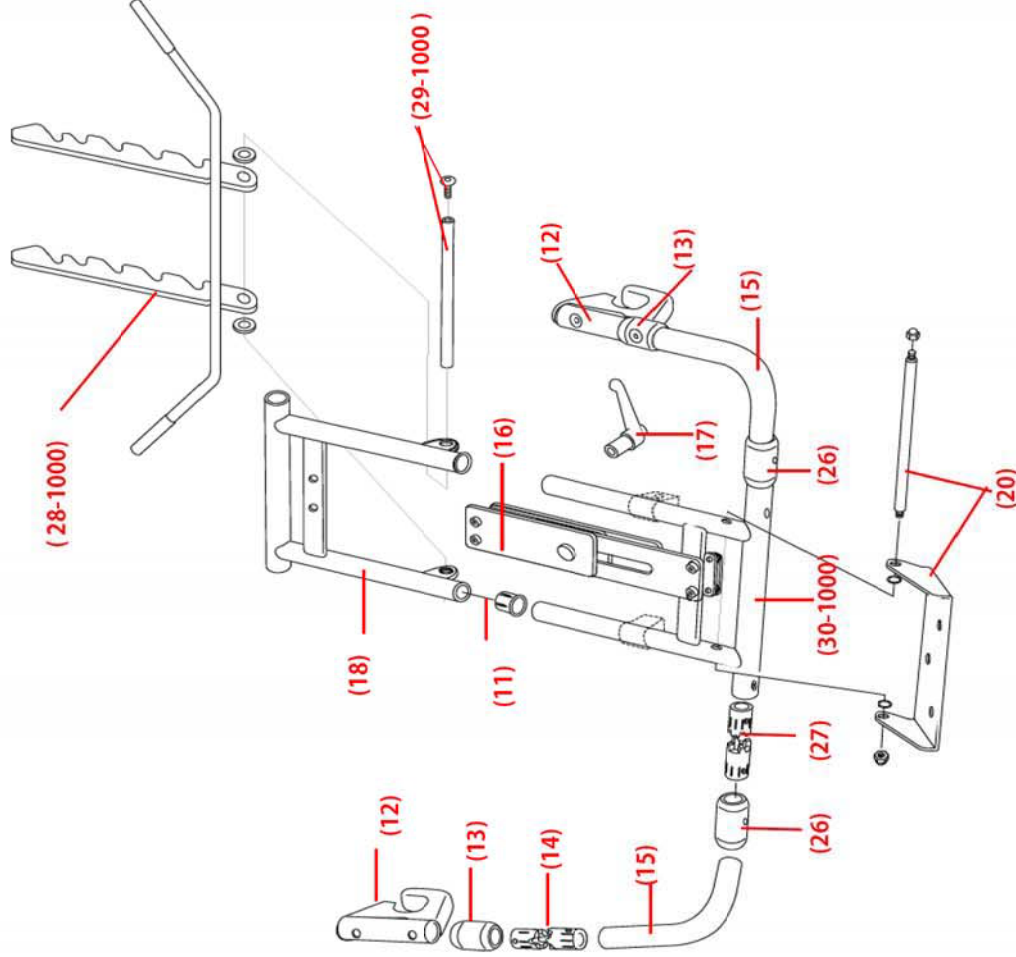
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Drawing #	Part #	Part Description
CAIU	t4506	Cushion, Armrest, Upper, f/l-Series
CAIU	t4506	Cushion, Armrest, Upper, f/l-Series
CAILR	t4508	Cushion, Armrest, Lower, Right, f/l-Series
CAILL	t4507	Cushion, Armrest, Lower, Left, f/l-Series
CH1000	See model b1083-TS-GEL (only available in RFWeld material)	Cushion, Head, w/Spt, CA117, l1000
CL1000		Cushion, Calf, CA117, f/l-1000
CF1000		Footrest, Assy, f/l-1000
CS1000		Cushion, Seat, Gel, Short, f/l-1000
CB1000		Cushion, Back, CA117, f/l-1000
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

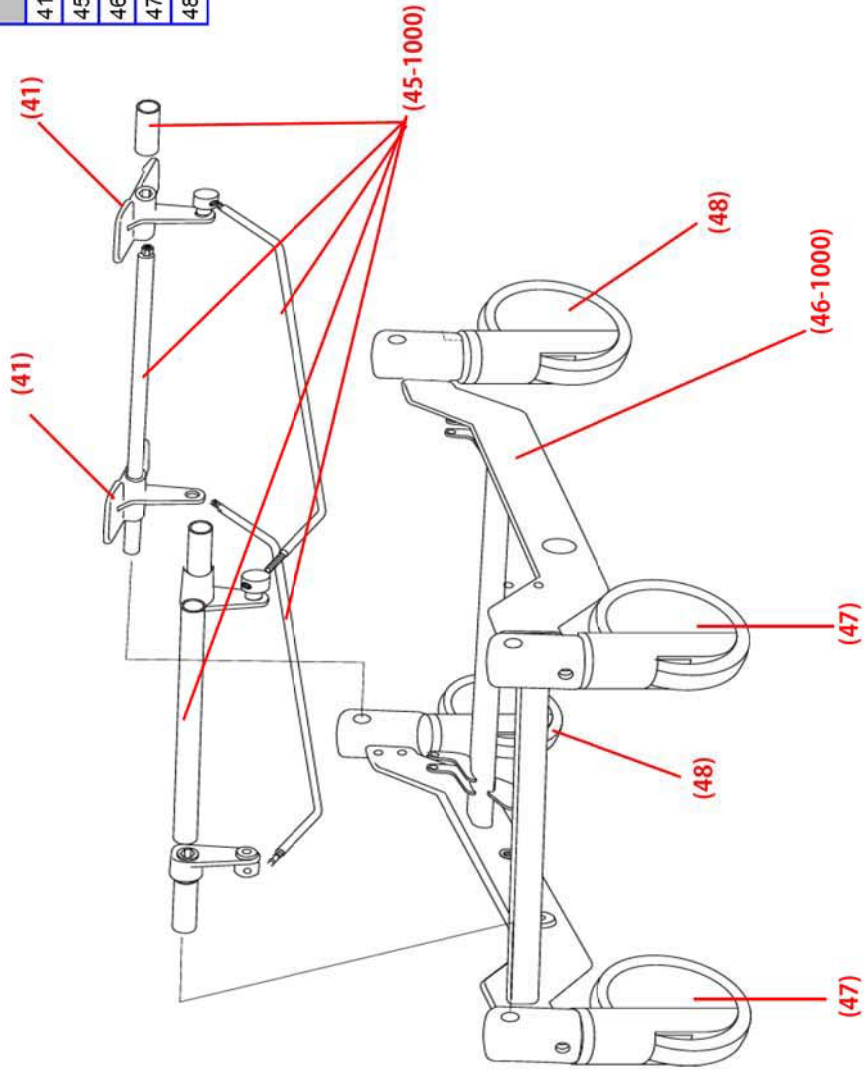
Drawing #	Part #	Part Description
1	t4505	Armrest, Frame, I-Series
2*	tn5025	Frame, Main, Arm, RH, f/I-Series
3	t4510	Sideshield, RH, f/I-Series
4*	TB9005	Collar, Plastic, ArmrestAdjust, f/I-Series
5*	tn5040	Frame, Main, Arm, LH, f/I-Series
6	T4097	Plunger, Index, Armrest
7	t4509	Sideshield, LH, f/I-Series
8-1000	I-b1082-5000	SupportFrame, Calf, Long, f/I-1000
11-1000	I-b1082-5001	Frame, Main, CalfSupport, b1062
12-1000	I-b10x2-5106	Dual Retainer Pin, washer & clip, b1052, b1062, b1082



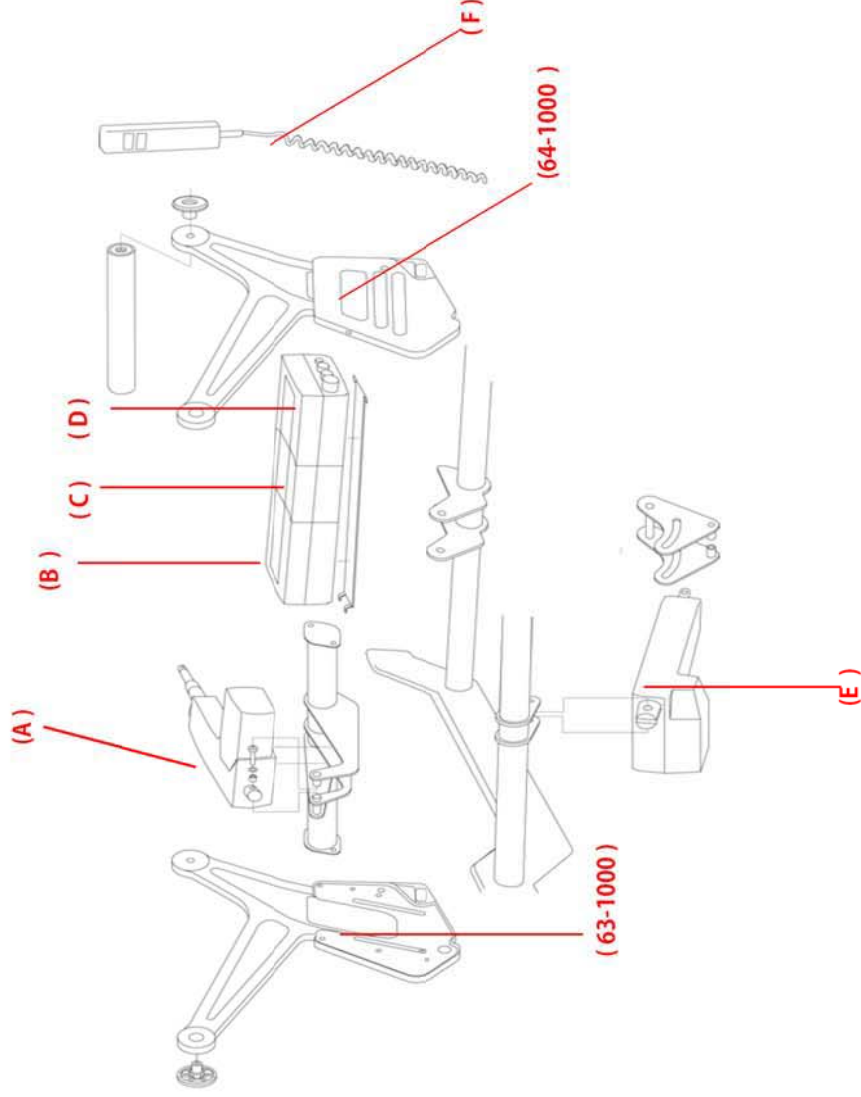


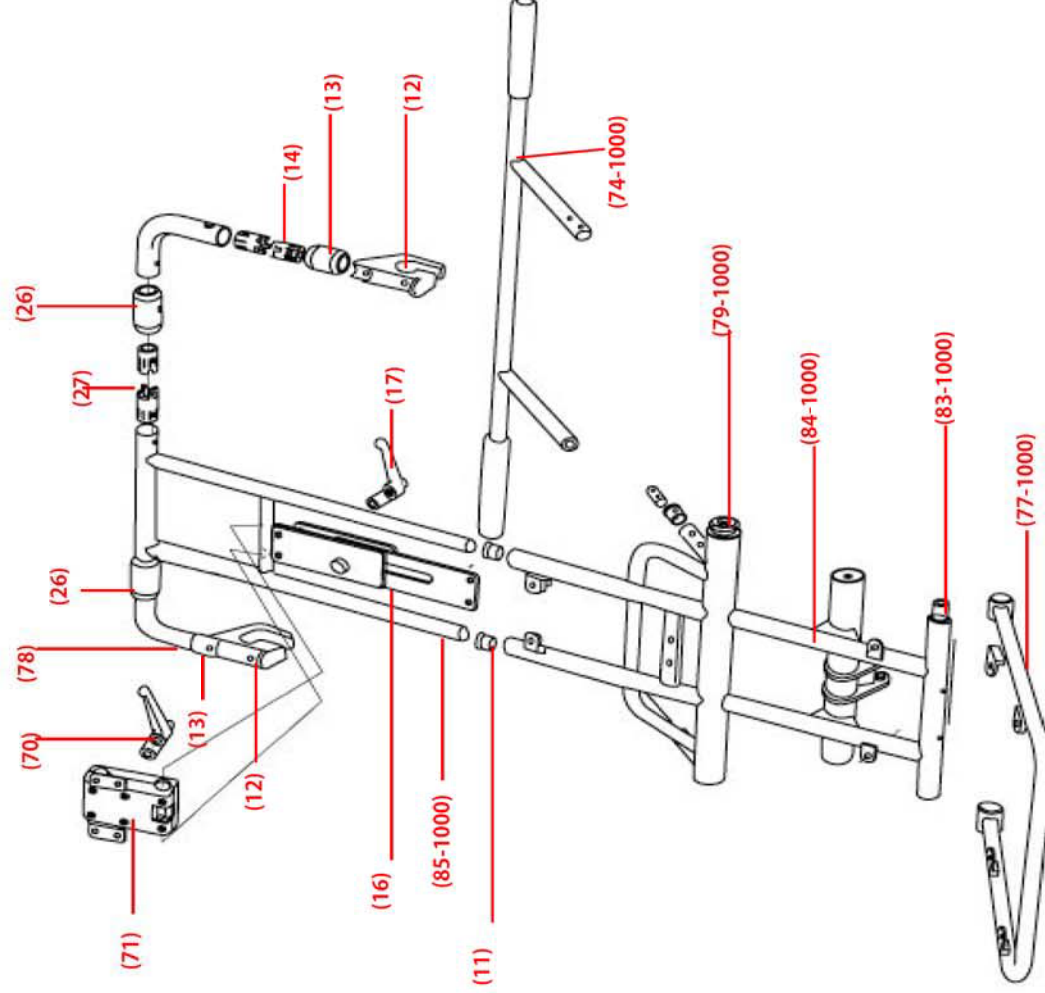
Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, f/l-Series
12		Chair Bracket, f/l-Series
13		Guard, Chair Bracket(B), f/l-Series
14		Rotation Axis, Chair Bracket, Assy, f/l-Series
15	t4502	Bracket Arm, Rotation, Lower, l-Series
16*	tn8005	Rail, Slide, Head/Footrest, f/l-Series
17*	tn7005	Handle, Plastic, Adjusting, f/l-Series
18*	tn5015	Legrest Frame, Upper, f/l-Series
20*	tn8010	Rod, Attachment, Footrest, f/l-Series
26	t4037	Guard, Chair Bracket(B), l-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, l-series
28-1000	l-b1082-8067	Legrest, Angle bracket, b1082
29-1000	l-b10x2-8037	Legrest, Angle pin b1052, b1062, b1082
30-1000	l-b1082-5002	Legrest Frame, Lower, b1082

Drawing #	Part #	Part Description
41*	tn8020	Brake, Pedal, f/l-Series
45-1000	l-b1082-8066	Brake, LockingSystem, b1082
46-1000	l-b1082-8053	Frame, Main, Base/caster, b1082
47	l-b10x2-8049	Caster, Front, 3 Pos, b1052, b1062, b1082
48	l-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1062, b1082



Drawing #	Part #	Part Description
A	I-b1082-4312	LINAK Actuator Reclining
B	I-b1082-4313	LINAK Battery
C	I-b1082-4314	LINAK Charger
D	I-b1082-4315	LINAK Control Box
E	I-b1082-4316	LINAK Actuator Tilt
F	I-b1082-4317	LINAK Hand controller
63-1000	I-b1082-5013	Frame, Main, Seat, RH, b1082
64-1000	I-b1082-5014	Frame, Main, Seat, Left, b1082



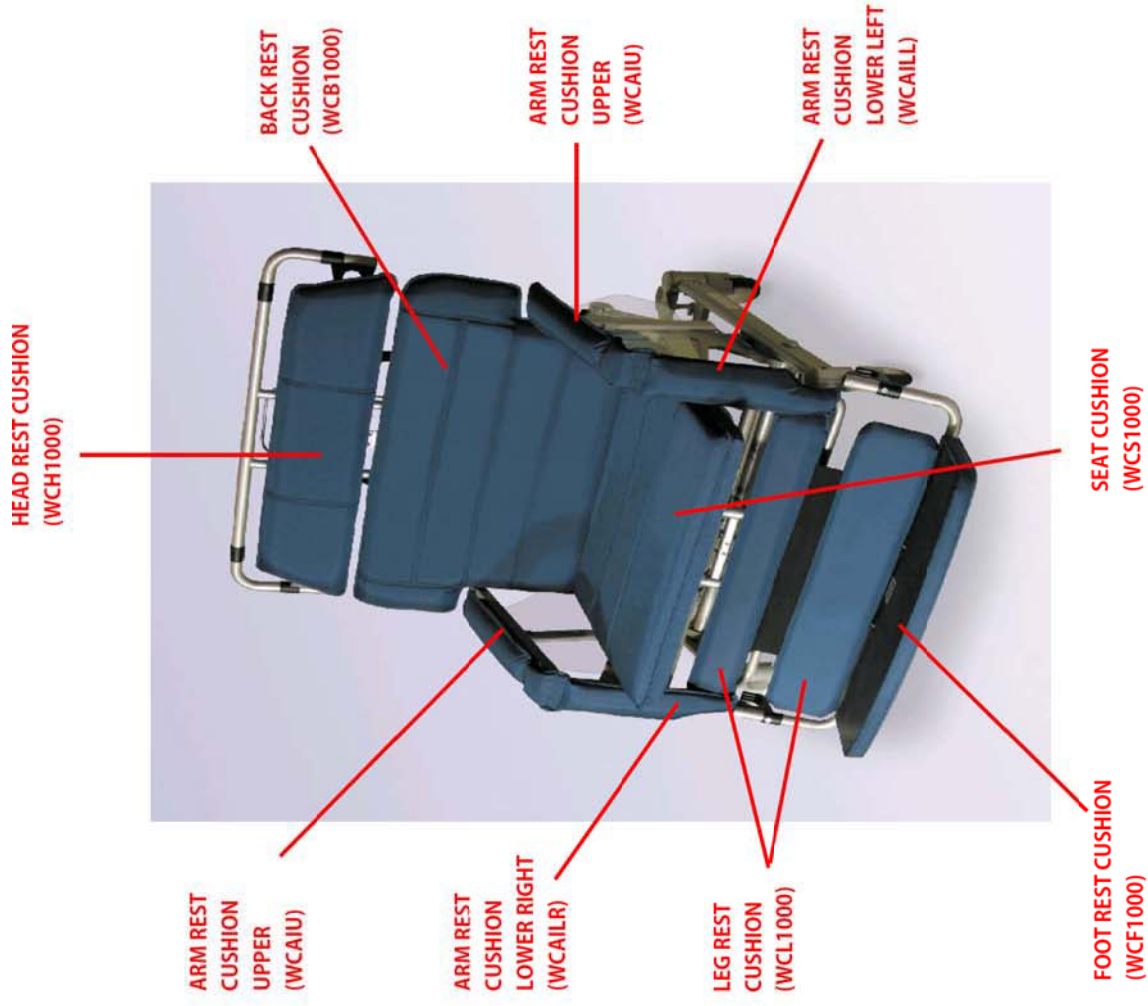


Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, f/I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
74-1000	I-b1082-5009	Handle, Push, f/I-1000
77-1000	I-b1082-5016	Frame, Seat Cushion, f/I-1000
79-1000	I-b1082-5017	Shaft, Upper, Back Frame, f/I-1000
11*	tn5010	Collar, Headrest, Vertical Frame, f/I-Series
12		Chair Bracket, Swivel, f/I-Series
13		Guard, Chair Bracket(B), f/I-Series
14	t4501	Rotation Axis, Chair Bracket, Assy, f/I-Series
78		Bracket Arm, Rotation, Upper, I-Series
16*	tn8005	Rail, Slide, Head/footrest, f/I-Series
17*	tn7005	Handle, Plastic, Adjusting, f/I-Series
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
83-1000	I-b1082-5018	Frame Pivot Shaft, b1082
84-1000	I-b1082-5019	Frame, Main, Back Support, b1082
85-1000	I-b1082-5022	Frame, Main, Head Support, b1082

I-1000

Model: b1083-TS-GEL

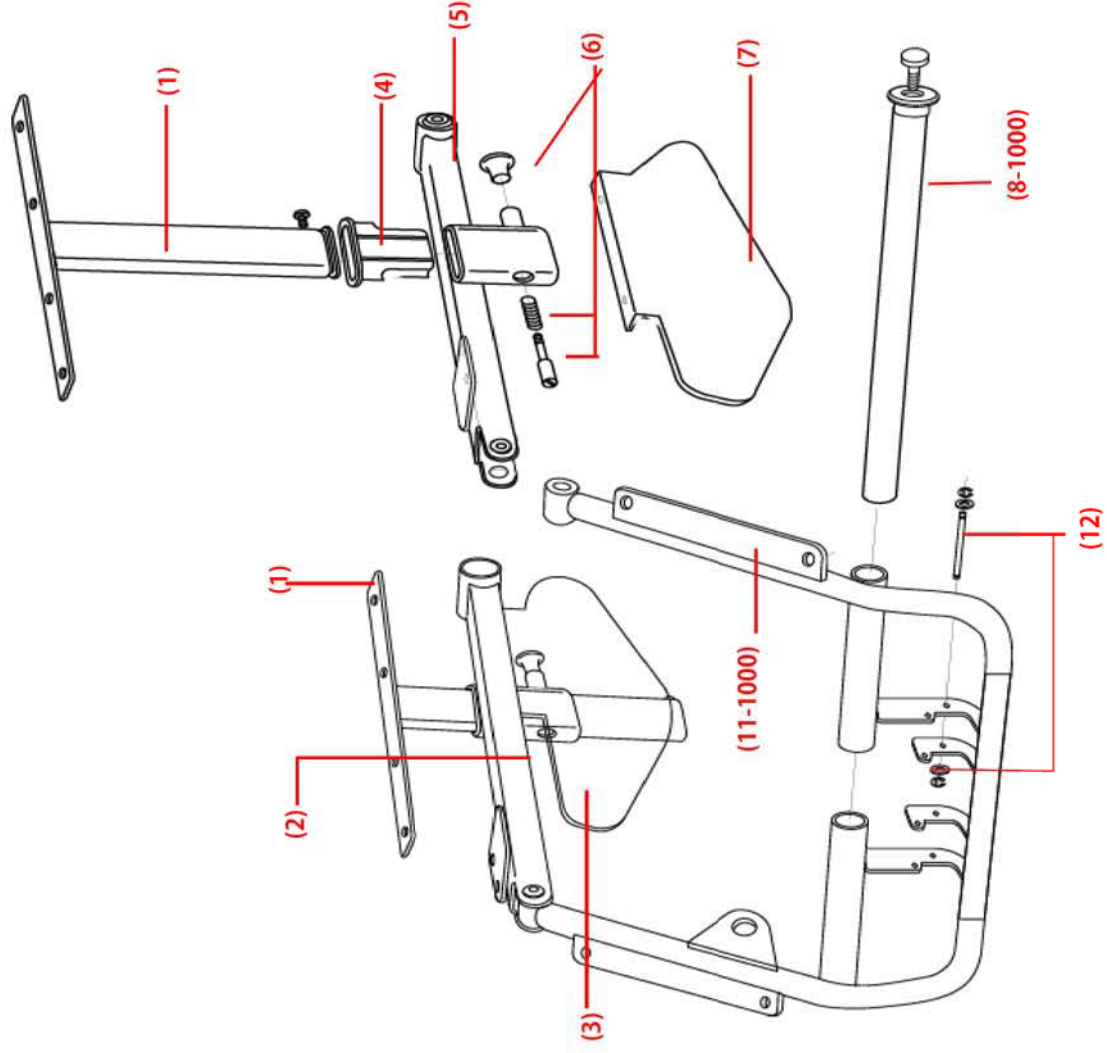
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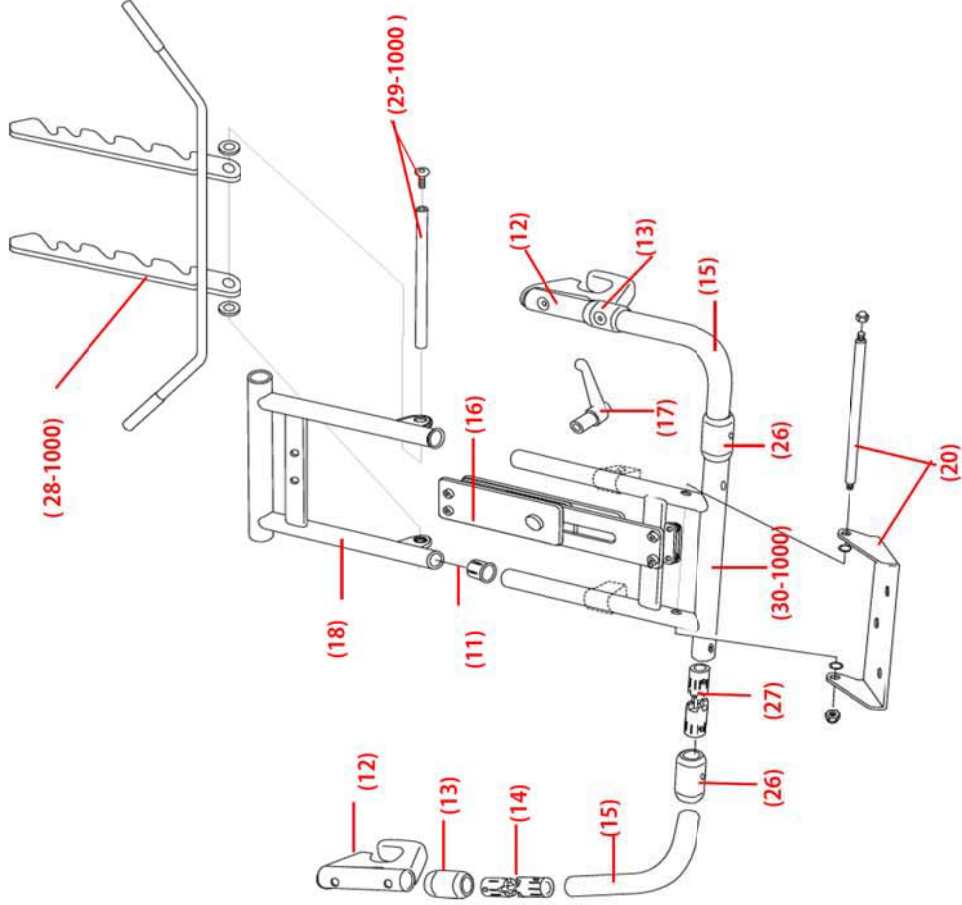


Drawing #	Part #	Part Description
WCAIU	t4506-w	Cushion,Armrest,Upper,I-Series,CA117, RFWeld
WCAIU	t4506-w	Cushion,Armrest,Upper,I-Series,CA117, RFWeld
WCAILR	t4508-w	Cushion,Armrest,Lower,Right,I-Series,CA117, RFWeld
WCAILL	t4507-w	Cushion,Armrest,Lower,Left,I-Series,CA117, RFWeld
WCH1000	I-b1082-4105	Cushion,Head,w/Spt,I-1000,CA117,RFWeld
WCL1000	I-b1082-4104	Cushion,Calf,I-1000,CA117,RFWeld
WCF1000	I-b1082-4106	Footrest,Assy,I-1000,CA117,RFWeld
WCS1000	I-b1082-4107	Cushion,Seat,Gel,Short,I-1000
WCB1000	I-b1082-4103	Cushion,Back,CA117,I-1000,CA117,RFWeld
	TB4003	Rubber Foot, for Upper Arm Assembly (not shown)

Drawing #	Part #	Part Description
1	t4505	Armrest, Frame, I-Series
2*	tn5025	Frame, Main, Arm, RH, I-Series
3	t4510	Sideshield, RH, I-Series
4*	TB9005	Collar, Plastic, Armrest Adjust, I-Series
5*	tn5040	Frame, Main, Arm, LH, I-Series
6	T4097	Plunger, Index, Armrest
7	t4509	Sideshield, LH, I-Series
8-1000	I-b1082-5000	Support Frame, Calf, Long, b1082, b1083
11-1000	I-b1082-5001	Frame, Main, Calf Support, b1082, b1083
12-1000	I-b10x2-5106	Dual Retainer Pin, washer & clip, b1052, b1053, b1062, b1063, b1082, b1083

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



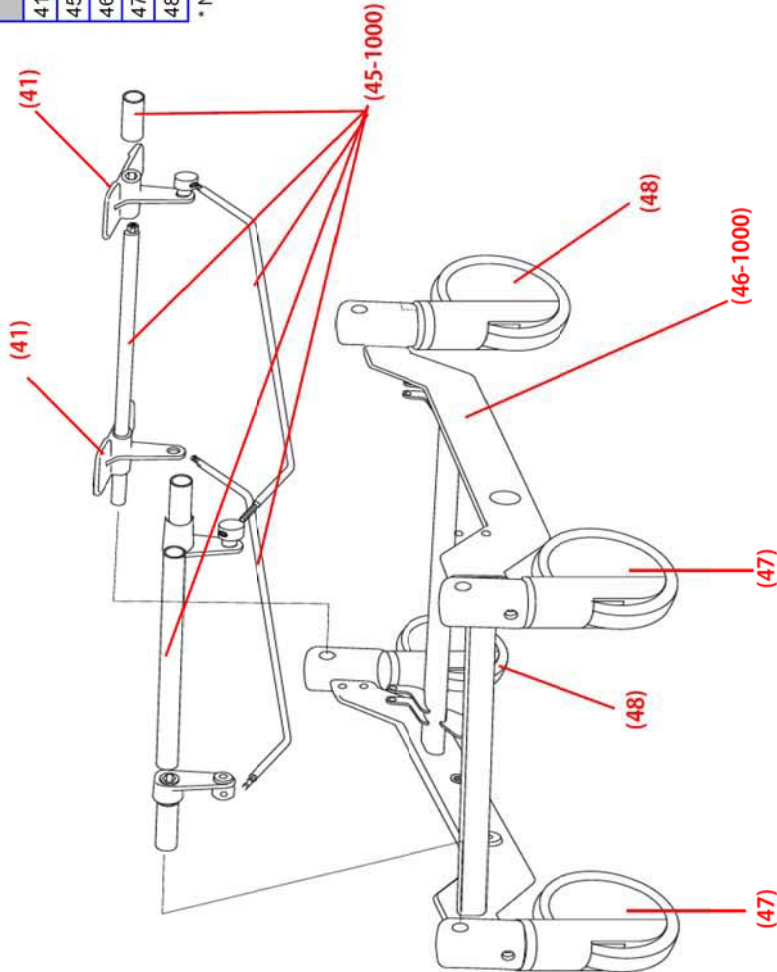


Drawing #	Part #	Part Description
11*	tn5010	Collar, Headrest, Vertical Frame, I-Series
12		Chair Bracket, I-Series
13		Guard, Chair Bracket(B), I-Series
14		Rotation Axis, Chair Bracket, Assy, I-Series
15	t4502	Bracket Arm, Rotation, Lower, I-Series
16*	tn8005	Rail, Slide, Head/Footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
18*	tn5015	Legrest Frame, Upper, I-Series
20*	tn8010	Rod, Attachment, Footrest, I-Series
26	t4037	Guard, Chair Bracket(B), I-series
27	tb501a	Rotation Axis, Chair Bracket, Assy, I-series
28-1000	l-b1082-8067	Legrest, Angle bracket, b1082, b1083
29-1000	l-b10x2-8037	Legrest, Angle pin, b1052, b1053, b1062, b1063, b1082, b1083
30-1000	l-b1082-5002	Legrest Frame, Lower, b1082, b1083

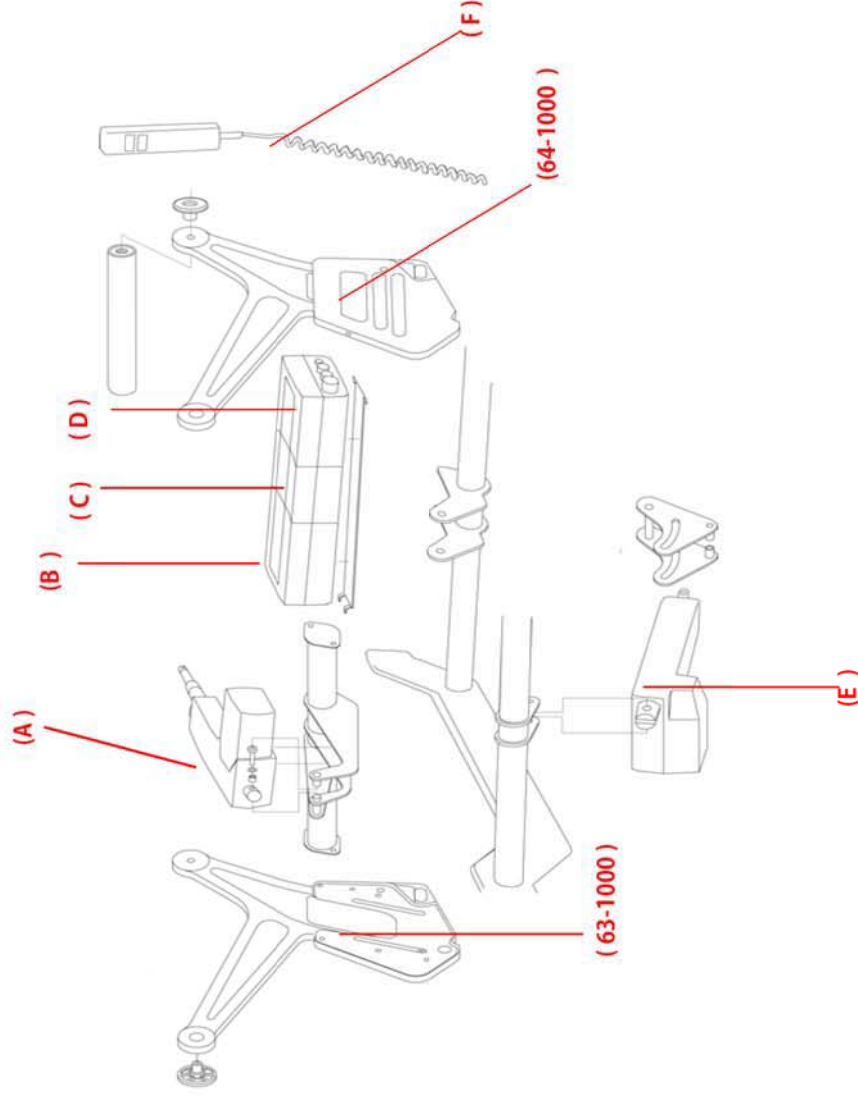
* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order

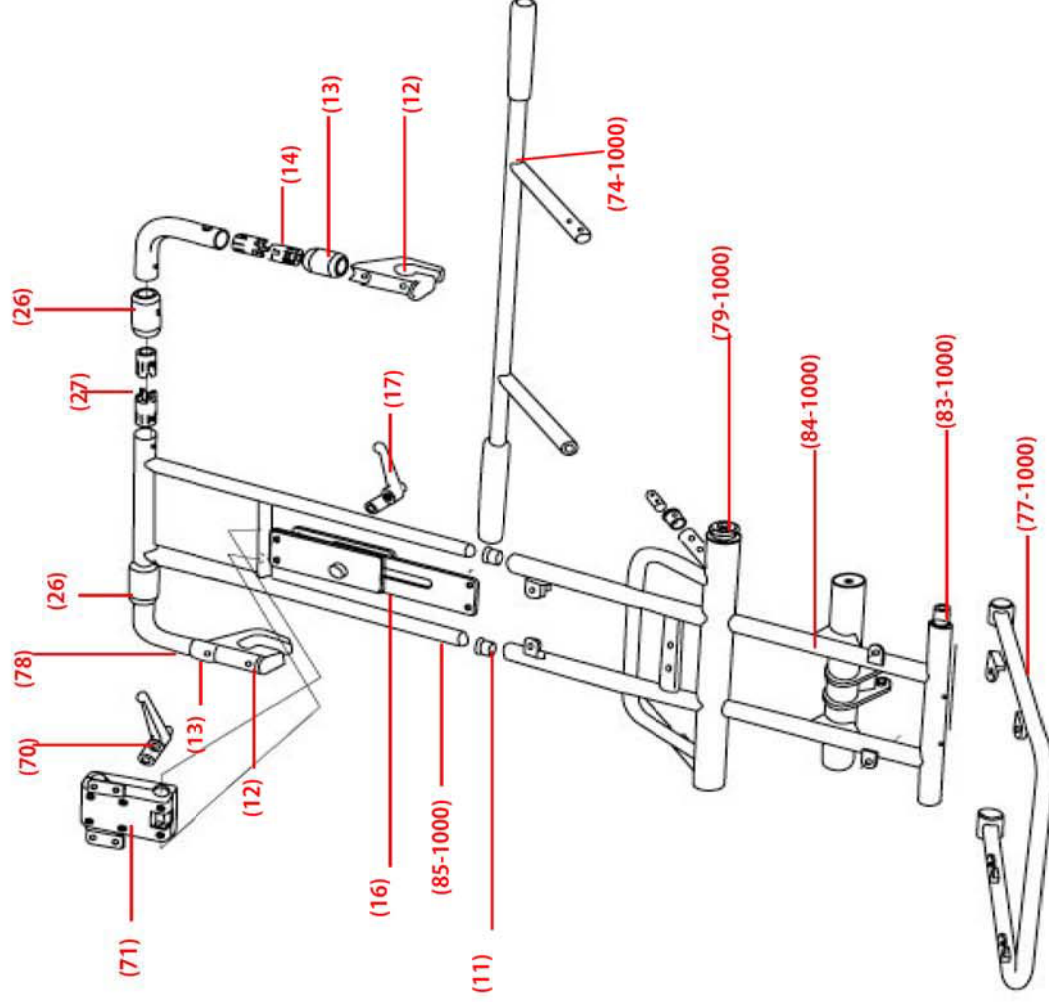
Drawing #	Part #	Part Description
41*	tn8020	Brake, Pedal, I-Series
45-1000	I-b1082-8066	Brake, Locking System, b1082, b1083
46-1000	I-b1082-8053	Frame, Main Base/caster, I-660
47	I-b10x2-8049	Caster, Front, 3 Pos, b1052, b1053, b1062, b1063, b1082, b1083
48	I-b10x2-8050	Caster, Rear, 2 Pos, b1052, b1053, b1062, b1063, b1082, b1083

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon order



Drawing #	Part #	Part Description
A	I-b1082-4312	LINAK Actuator Reclining, b1082, b1083
B	I-b1082-4313	LINAK Battery, b1082, b1083
C	I-b1082-4314	LINAK Charger, b1082, b1083
D	I-b1082-4315	LINAK Control Box, b1082, b1083
E	I-b1082-4316	LINAK Actuator Tilt, b1082, b1083
F	I-b1082-4317	LINAK Hand controller, b1082, b1083
63-1000	I-b1082-5013	Frame, Main, Seat, RH, b1082, b1083
64-1000	I-b1082-5014	Frame, Main, Seat, Left, b1082, b1083





Drawing #	Part #	Part Description
70	t4512	Handle, Plastic, Headrest, Adjusting, I-Series
71*	t4511	Mechanism, Headrest, Adjust, I-Series
74-1000	I-b1082-5009	Handle, Push, b1082.b1083
77-1000	I-b1082-5016	Frame, SeatCushion, b1082.b1083
79-1000	I-b1082-5017	Shaft, Upper, BackFrame, b1082.b1083
11*	tn5010	Collar, Headrest, VerticalFrame, I-Series
12		ChairBracket, Swivel, I-Series
13		Guard, ChairBracket(B), I-Series
14	t4501	RotationAxis, ChairBracket, Assy, I-Series
78		BracketArm, Rotation, Upper, I-Series
16*	tn8005	Rail, Slide, Head/footrest, I-Series
17*	tn7005	Handle, Plastic, Adjusting, I-Series
26	t4037	Guard, ChairBracket(B), I-series
27	tb501a	RotationAxis, ChairBracket, Assy, I-series
83-1000	I-b1082-5018	Frame Pivot Shaft, b1082.b1083
84-1000	I-b1082-5019	Frame, Main, BackSupport, b1082.b1083
85-1000	I-b1082-5022	Frame, Main, HeadSupport, b1082.b1083

* Not regularly inventoried items -- could take up to 9 weeks to deliver upon ord